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CEER-X-72

ENERGY ANALYSIS
AND SOCIOECONOMIC CONSIDERATIONS.
FOR PUERTO RICO

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With Specta' Contributions by.

May 1980

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CENTER FOR ENERGY AND ENVIRONMENT RESEARCH

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AND SOCIOECONOMIC CONSIDERATIONS
FOR PUERTO RICO

By:

With Special Contributions by:

May 1980

CENTER FOR ENERGY AND ENVIRONMENT RESEARCH

University of Puerto Rico

U.S. DEPARTMENT OF ENERGY

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SECTION 1

STUDY PURPOSE, RESULTS AND PROPOSED PROGRAMS

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Section 1

STUDY PURPOSE, RESULTS AND PROPOSED PROGRAMS

1.1 Introduction

The Governor of Puerto Rico has recognized the seriousness of the energy situation by establishing an Energy Office and by approving the Energy Policy document during 1979. Rapidly changing oil prices and fuel

availability will seriously affect the welfare and socio-economic development of the Island if no adequate energy alternatives are found in the near future.

The President of the University of Puerto Rico (UPR) has recognized the need of directing well planned efforts towards the development of energy alternatives to compete with commercially available sources of energy. Late in 1978 the President urged the Director of the Center for Energy and Environment Research (CEER) to initiate energy system analyses and assessments of alternative energy scenarios

and to identify the most promising and economically viable energy alternatives in accordance with the Energy Policy document. This was

4 wide-ranging and ambitious

ky and the present document is a

product of the study.

This Energy Study begins with an analysis of the energy requirement projections up to the year 2020. The cost of electricity produced by commercially available oil, coal and nuclear plants located in Puerto Rico is analyzed for the same period. It will be seen that electricity from nuclear plants has the lowest cost. However, the low cost of electricity produced by nuclear plant:

as determined by the

Study, is not used as the cost criteria which the other energy alternatives must achieve to be considered attractive for development and

commercialization.

Today nuclear plants are associated with socio-political problems

at the national and international levels. Mainly for this reason,

me

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scenarios involving nuclear plants are not endorsed by the Puerto Rico

Energy Policy Document.

1.2 sTupY RESULTS

The Study indicates that electricity produced by nuclear plants

is Less expensive by a significant factor, in the order of one and one half to two, than the electricity produced by commercially available coal plants. The Study shows that the cost relationship will be

paintained for

12 rest of the century and beyond, High estimates of

nuclear plant capital investment and fuel costs were taken from

available commercial data.

Coal plants are recognized as a viable alternative in the Puerto Rico Energy Policy Document. The cost of electricity produced by coal burning plants is used as the cost criteria which must be achieved by other energy alternatives for them to be considered as attractive for development and commercialization. The impact on the Island's economy of coal importation for the coal burning plants versus the impact

of other energy alternatives such as OTEC, biomass and direct solar energy provide some socio-economic credit in favor of these renewable energy alternatives. This impact is analyzed

Chapter 5 and is summarized at the end of this section.

Oil fueled power plants are the highest cost energy alternative analyzed in the Study. The use of this alternative should be minimized with a strong, dynamic and aggressive alternative energy development

Program.

Excluding nuclear plants, the lowest predicted cost of electricity

8

escalation rates of 8% per year until 1985, the average production

cost results from power plants burning biomass. With an assumed

cost for the first year of electricity from a biomass fueled plant is

predicted to be 6.58 cents per kWhr, and with an assumed escalation

of 5% per year beyond 1985, the levelized cost of electricity during

the lifetime of the plant (assumed to be 35 years) is 7.13 cents per

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lhe. By contrast, the corresponding costs for @ coal plant equipped with 2 Flue Gas Desulfurizat

for the

(FCO) System is 6.35 cents per Kehr

rst year of operation (1985), and 9.59 cents per kubr lev.

ized cost for the lifetime of the plant (1985-2020). The correspond-

ing cost of electricity from residual fuel oil burning plants shows

costs of the order of 1607 and 3202 of those for the coal burning

plant. (Oil fuel costs of \$57 per barrel are assumed for 1985 and

there is 2.9% per year escalation thereafter).

An Ocean Thermal Energy Conversion (OTEC) plant of 250 MW capacity is shown to be economically competitive with coal by the

middle of next decade. An initial OTEC pilot demonstration project of 40 MW capacity scheduled to begin operation in 1985 is shown to

be non-competitive with coal, but it will have electricity costs much

lower than the

cost of electricity produced by oil-fired steam plants.

A 4.250 MW photovoltaic central power installation with electric battery storage projected for operation in 1983 is shown to be highly

competitive with coal-burning plants. Photovoltaics is emerging

as a very attractive possibility for the Puerto Rican scenario and offers

a very attractive alternative in case there are difficulties with the OTEC program. Before this Study was undertaken, the competitiveness of photovoltaics was ?ho

to be 20 or more years away. Now it seems that Photovoltaics can be pushed to economic competitiveness within ten years through an adequate Research and Development (RED) Program. All of the electrical energy generated last year in Puerto Rico could have been generated with solar photovoltaic facilities ?equipped with electrical battery storage and with a total cell surface collection area of less than 1% of the area of the Island at costs predicted to be similar to coal and initially lower than the costs predicted for OTEC power plants. The technical problems associated with Photovoltaics become rather simple when compared with the technical problems associated with OTEC marine plant facilities, A photovoltaic manufacturing industry would be more feasible for Puerto

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Rico

rm would an OTEC manufacturing enterprise. On the other hand, OTEC has no impact on the use of land resources which is a great advantage for Puerto Rico. The economic attractiveness of these two

alternatives, plus the particular advantages of each alternative point

towards a judicious and balanced decision to explore both alternatives

equally.

Electricity generated from wind power generators, the other alternative studied, is shown to be not economically competitive (by

a factor of 2) with electricity produced from coal plants, but it is capable of producing electricity cheaper than oil burning power plants.

No storage system was considered in the economic analysis of wind power generation systems for central power stations. This would make the wind power system even more expensive. The Study

therefore, shows the central wind power system to be suitable for fuel
81 displacement, but not as an economically viable base (with storage)
energy system.

The multiplying beneficial economic effects of reducing oil
imports by the use of renewable energy alternatives is analyzed in
Section 5 of the Study. Figure 1.2.1 "Total Levelized Generation
Costs of Alternatives" illustrates the predicted production cost of
electricity from the alternatives considered. The levelized cost
indicated is the average cost during the lifetime of the facility
with the inflation of operating costs and fuel costs taken into
consideration.

This levelized cost is plotted against the start-up
year, i.e. the year that the facility will start commercial operation.
The later the facility is commissioned, the higher are the investment
charges due to inflationary factors. However, once a facility is
commissioned, the annual investment charges for that facility are not
penalized with inflationary factors

since the money is supposed to be

sunk" at a specified and fixed bond interest rate. Operation and
aintenance charges

well as fuel charges, if any, will continue to
escalate during the Lifetime of the plant. These charges are taken
care of by the Levelizing factor.

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FIGURE 1.2.1

AM Coss escoleree ot S1/4%/ Yr except Fut! Ol) ubich In

?scelared 01 94717 and Yellow Cake in carte 2 61 TINK? Ye

TOTAL LEVELIZED COSTS (nille/ wn)

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purposes wih Poe! Olt Cont component carve

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The prediction of investment charges for alternatives that are
not connercially available and for which no cost investnent experience

has been accumulated is based mainly on the use of industry learning curve cost predictions and market sales predictions made by the Department of Energy (DOE).

Chapter 5, "Socio-Economic Analysis", contains assessments of the impact of oil price increases on Puerto Rican industrial sectors and of the impact of employment and productivity outputs for two selected alternative energy sources.

increases will impact severely on the economy of Puerto

Rico. Costs increases to industries such as cement, electricity

on, construction,

ning, alcoholic beverages, transportation

and business services were tremendous. The results show that the

Largest Sucl fs in the important industries in terms of out

Put generation and job creation. This study shows that, all prices

rise in oil prices from 1973 to 1979 (assuming @

conservative price of \$21.00 per barrel of crude in fiscal year 1979)

constant, the inc

will induce or have already induced an increase of more than 130% in
an estimated producers price index (excluding industry mark-ups) .

This implies double digit inflation even when there is no inc

in other prices. This increase has resulted in an estimated loss of
58,000 jobs and \$1,328.2 million in productivity. The prospects for
the next five years (to the end of 1984) look no better. The failure
to establish a vigorous and aggressive research and development program
on energy alternatives for Puerto Rico does not hold any hope for an

improved energy situation in the near future.

Nevertheless, the second part of the socio-economic study in chapter 5 was based on the assumption that such a vigorous and aggressive research and development program had been put into action and that the Biomass and OTEC alternatives had been made economically competitive for the time predicted in this study. The impact on employment and output productivity of these two energy alternatives was evaluated by

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the use

ontief's open input-output matrix mode, Since the price index structure of 53 economic sectors made by the Puerto Rico Planning

Board is based on 1972 prices, that year was used as a reference basis.

For two 300 Mw each Biomass Plants and one 250 Mw OTEC power plant the study indicates an increase in employment of 67,145 workers

and an increase in productivity of \$1387 millions. This assumes that the reduction in support will improve the balance of trade, which in turn will increase domestic final demand. The unemployment rate, with other factors constant, could be reduced by about 7% from its 1979 level.

The halt placed on the rising production costs of goods and services (including electricity) from higher fuel costs was not taken

into consideration in the above result. As mentioned earlier, the impact of higher petroleum costs from 1972 to 1979 has been estimated to have caused the loss of 8,000 jobs and \$1328.2 million in productivity. When both factors are taken into consideration,

the implications to the socio-economic well being of Puerto Rico are far-reaching. The dollars spent today by the Puerto Rico Government in a significant RAD program for energy alternatives will show important results on the socio-economic picture. Adequate attention has not been given to this subject up to the present time.

In general, the analysis presented in this study is unique

1s on the time schedules and programs required to
advance energy alternative systems from economical and commercial
because it focu

points of view.

1.3 ELECTRIC POWER SCENARIOS

Based on these economic analyses, alternative energy scenarios
can reasonably be prepared for the rest of the century. Corresponding
R&D programs and funding requirements can be developed on a well
planned, timely basis

---Page Break---

on the present state of development of the various technologies

and Crom é potential of the various alternatives to compete

he predict

economically with coal, che following program is envisioned:

1. Biomass 2rogtan

A strong progtram iv requized cw make the first (OM450 mM)

Power plant operational oy 18h,

otc Progran

an

gressive progran is necdet to make the first experinent=

Sent {49 i) operational by 1985 and first commercial

pleat (250 MW) operational by 1991.

Photovoltaic Program

A dynamic program is needed so that a large demonstration project can be placed in operation by 2

Power Turbine Generators

A Program coupled with the operations! experience of Culebra's

Wind Turbine is required so that a 12.5 MW wind power turbine

farm can be placed in operation by 1988, for fuel oil displacement

Based on estimated needs for additional electrical generation

capacity as described in Section 2, a possible scenario has been

Prepared based on the energy alternatives with economic potentials

determined by the Study,

8 scenario is indicated in Table 1.3.1,

The scenario fits approximately the base load generation requirements described in Table 2.

Sub of Section 2, No attempt has been made to substitute existing fuel oil generating plants with energy alternative systems, but rather an ambitious scenario is shown allocating new generation requirements to the renewable energy alternatives that are economically competitive with coal.

As seen from Table 1.3.1, three coal burning plants, one with 300 MW capacity in 1985 and two with 400 MW capacity each for 1989 and 1990 are included in the scenario. It is estimated that biomass burning plants can be placed in operation as early as 1986 and 1987. No

additional biomass plants are indicated because agriculture policies

Le

---Page Break---

Year

1980.84

1985

1987

1988

1989

1990

1991

1992

1993

ro94

1095

1996

1997

1998

1999

2000

Biomass

1300MW

+300MW

TABLE 1.3.1

oTEC.

1.40mw

1.250MW

250M

10250mW

1-500MW

¥-s00mW

1

Photovoltaic

1-260

1-250MW

Wing

200KW

1asMw

SCHEDULE OF PROPOSED SCENARIOS PROGRAM OBJECTIVES

ELECTRIC PLANTS CAPACITY

Coat

1-300MW

400M

1.4000

---Page Break---

fare wwiefined at this time. The evo 300 MY bionass planes will require the planting and harvesting of approximately 75,000 acres of land, about the tand acreage actually devoted to sugar cane in Puerto Rico. Coal and bionass plants should be designed to burn either fuel.

No more than 500 Mi of power from photovoltaics is shown in the scenario because Land usage polics

sre undefined at present. It is

estimated that the two 250 i photovoltaic installations will require approximately 10,000 acres of land. To generate with photovoltaice all the electricity produced in 1979 in Puerto Rico a tetel land area of approximately 100 km square or 25,000 acres would be required.

A wind power farm also has the same type of land requirements.

The 12.5 MW wind power installation which is evaluated in the Study will require approximately 3000 acres. For these reasons the scenario depends heavily on the OTEC alternative. However, not all the efforts are placed on this alternative because it still has many questions to be answered, The scenario does not present any fixed alternative to be followed, but rather provides a reference alternative on which to base the requirements for R&D Programs.

Table 1.3.2 represents the possible savings in equivalent millions of barrels of oil that can be achieved

with the proposed scenario.

Table 1.3.3 illustrates the estimates of energy requirements for Puerto Rico to the year 2000 under the present socio-economic structures with the absence of strong R&D program on alternate energy sources.

A second scenario with lesser consumption projections is calculated in Chapter 2. However, the higher consumption scenario represented in Table 1.3.3 reflects a more difficult situation.

The total fuel oil consumption for electrical generation between the year 1985 and the year 2000 from Table 1.3.3 is 881.9 million barrels.

The savings proposed by the scenario indicated in Table 1.3.2 represent only 22% of the energy savings during the period. This further indicates that the energy situation is so dependent on oil that heroic efforts are required to make even a slight reduction in oil importation during the present decade.

10

---Page Break---

Year

TABLE 1.3.2

POSSIBLE EQUIVALENT MILLIONS BARRELS OF OIL

SAVED WITH PROPOSED SCENARIO AT 75% CAPACITY FACTOR

Biomass

(Million Barrels)'st

orec

me

Photovoltaic Wind!*

SE _Prtovcitic Winall?

198084

1985

1986

1987

1988

19

1900

1997

1992

1993

1908

1995,

1996

1997

1998

1999

2000

3.285

687

687

687

657

657

6s?

657

697

657

esr

687

687

657

687

438

438,

a8

438

438

438

2744

5.48,

5.48

322

322

322

822

1370

19.20

19.20

09

09

09

09

: 09

274 09

274 09

548 09

548 09

5.48, 09

548, 09

5.48 09

5.48 09

SS

Totals:

95.265,

101.308

(@) Assuming 600 kwh/BBL

(0) Energy calculated from available wind and turbine characteristics

(0) Assumes 40MW- OTEC Exp. is shut down

38.36 17

236.103,

---Page Break---

TABLE 1.3.3

ESTIMATES OF PUERTO RICO'S ENERGY REQUIREMENTS TO THE YEAR 2000
UNDER PRESENT SOCIO-ECONOMIC STRUCTURES WITH AN ABSENCE OF
STRONG R&D PROGRAMS ON ALTERNATE ENERGY SOURCES

Million Barrels of Oil Imports For

Electrical Gasoline Industry Estimated Unit Total Cost

Year Energy (#) & Diesel) g Other (©) Total Price \$/BBL 8) (\$ Millions)

ee ilors)

1976 oa? 76 3a

1977230 13200 S627

197824 165-38 65.0

1379260 70281811470 1001.

1980275 7S 31678 1203

181.290 5 2777521817 1442

1982 20.7 120281778 21.90 v704

1983 a9 198 = 00522 25.00 2055

198 33.6 205 208681285 2458

1985 35.3 20 36 = 8993270 2959

1988 367 24 3538629, 3390

1987-379 29° 74 9890.28 3903

1988422 25 389 1036 44.72 4633

1989448231 409 1088 49.60 5396

1990 474 236 429139 55.00, 6266

r901 S08 240 © 451 1199 58.75, 7048

1992534 25 473195262. 7856

1993 56.0 25.1 497 1308 +6700 9205,

19000. 27 5221370 71.80 9706

1995620 20 8 48 | 1a2B 7650 10924

1996 5.0284 575 1489 an.t2 12078

199763 267 604 155.2 86.00 13347

1998718 74 634 162.3. 14793,

1999744 279 «6661686 96.62 16290

2000776 28.1 699 1786 1026 18016

toa 315,820

{a} Statistical Correlations between population and GNP, and between GNP and Electrical Energy Generation, Correlation 997

{b} Gasoline Consumption growth projected conservatively between 2 1/2 ~ 3% per year vs. 6.6% actual growth,

(c) Industrial needs projected at 5% per year growth,

(3) Fuel oil prices escalation indicated is approximately 1980-85: 14 3%/year; 1985-90: 11% year; 1990-95: 6.8%/year and 1995-2000: 6 year

---Page Break---

ELECTRIC ENERGY CONSIDERATIONS

The principal non-electrical generation energy alternatives from a scale viewpoint which are addressed in the Office of Energy Document "Política energética de Puerto Rico" are:

4. Solar industrial steam and hot water

by Fuel synthesis

©. Conservation measures, mainly in transportation.

Preliminary considerations have been given to these topics in

CHER document A-31, "Preliminary Report on RED Program Needs for Energy

Alternatives in Puerto Rico" (June 1979)?,

As estimated in the CEER-X-31 report that ethanol and indus~

trial solar steam can play a substantial role in reducing oil fuel

imports. An electric generation project based on photovolt.

We can

be designed as a co-generation project (solar steam production and electricity). It has been estimated that a 250 Mw electric photovoltaic

cogeneration project can produce enough industri:

steam to save the

equivalent of 3.7 million barrels of oil per year.

Industrial ste

can be produced separately by adequately designed solar concentrators. It has been estimated that solar steam production equivalent to the savings of six million barrels of oil per year can probably be achieved with a strong R&D effort.

Ethanol is a potential help for the transportation industry. A

Proposed CEER project on ethanol to be undertaken at the UPR Rum Pilot Plant has been submitted to DOE. An ethanol project can be economically designed as a cogeneration facility to provide steam for its own needs

and to generate electrical energy from bagasse. Preliminary estimates

in

indicate that a savings of 7.5 million barrels of oil per year can

be achieved with ethanol production,

Energy conservation measures in the transportation industry

require special attention. It is difficult, however, to assign specific

---Page Break---

figures for this program, but it could reach savings

high as 5-102

for oil imports.

Table 1.4.1 indicates the combined total savings which could be

obtained through an aggressive R&D effort. In the electrical sector the

reduction in fuel ofl barrels equivalent is over 26%, and for all
vectors the fuel ofl barrels equivalent reduction is approximately 212.
in transportation are adéed, probably a
5-102 additional reduction could be achieved.

hen conservation measurt

All of the above indicate that a strong ROD effort in Puerto
Rico can achieve an approximately 1/3 reduction in oil dependence while
still maintaining the sane level of economic development.

TABLE 14.1

POSSIBLE MILLION BARRELS OIL EQUIVALENT SAVED
WITH PROPOSED SCENARIOS AND A STRONG RAD EFFORT

Tac Seon Ton Be

a vata

8 :

ss 8 See

on e tm 13a

er ?se ® im tae

oo ?oe ® ie te it

oo ?ss rt Crt

co fn yA

cr ba ® fe arte

oe ae tt

a

os bana

5) estat

>

ohm Sates gt

os tom brag

ss; obama gt

a

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1.5 RESEARCH AND DEVELOPMENT (R&D) EFFORT REQUIREMENTS

In order to make possible the prompt development of alternative energy sources to fit a scenario

similar to that proposed in the

Previous sections, appropriate research and development (R&D) efforts are required. Such R&D efforts must be coupled with the corresponding development possible.

demonstration projects to make timely

?The minimum basic scientific and technical information necessary

to address the example scenarios proposed to fit the Office of Energy document on Public Energy Policy are described in the document CEER-SS "Proposed Five Year Plan-Energy and Environmental Programs," Draft No.1, December 1979.°? A summary of the basic research program described in above document is given in Table 1.5.1, To address the demonstration Projects themselves, RSD funds in the order of 5-72 of the total capital investment would be required. This figure falls within the historical percentage of capital investment assigned for R&D by large ?companies such as Corning Glas

?The RD for the OTEC demonstration project has been increased to

double (12.52) the indicated historical requirement in order to provide for expensive marine work and to make the proposition for securing balance of funds from DOE more attractive. Table 1.5.2 summarizes the RSD requirements for large denonst ration projects.

The funding for the basic minimum research program summarized in Table 1.5.1 must be borne by the government. Table 1.5.2 illustrates the capital investment requirements for large demonstration projects. Table 1.5.3 illustrates the R&D funding requirements for the denons~tration projects shown in Table 1.5.2. It is assumed that the R&D

funds described in Table 1.5.3 are included within those of Table 1.5.2. The funding for the R6D for large demonstration projects as described in Table 1.5.3 can be borne in part by the user institution Project budget, by a consortium of private concerns, and/or in part by the government. The discussion of cost sharing formulas is outside of the scope of this work.

rs

---Page Break---

TABLE 15.1

TOTAL R&D EFFORT REQUIREMENTS FOR GOVERNMENT FUNDING
(1980- Thousand Dollars)

ee

1982 1983 1984 1985 1986 Total!

1 oTec* 2200 2800 3,200 3200 3,400 © 14.800

HI Blowass* 4150 2.190 2380-2380 2.280 © 13.320

Hi SOLAR ENERGY* 828 951.235.1507 1.710 6275

IV. GASOKOL 220 © 220 225-240 905,

V. TRANSP.CONSV." 625 3675 «633_?=sB70 387.5258,

Towa 2023 65125 7.673 7.897 7.7775 37,883

???. eee

* Funding for these programs is the same as in CEER Year Plan (Draft 1)

?The revised CEER 5 Year Plan (Dratt 2) indicates a considerably reduced program

?budget due to economic restraints. Such a reduced program budget is not considered

adequate for an aggressive attack on the energy problem,

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TABLE 1.52

CAPITAL INVESTMENT IN DEMONSTRATION PROJECTS:

(With R&D Efforts in Table 1.5.1)

(Private industry, government corporations, consortiums,

(and government sponsored business investments)

?

Investment Cost

Project Capacity Scheduled {million dollars}/¥r

oTec (@) aomw 1985 \$ 209.2 (1980)

otec(250NW 1991

?aromass!*? 00K 1986 168. (1978)

PHoTovoLTA!c!®) ? 260mw 1993 1.126. (1980)

WIND ON SCHEDULE

ETHANOL PLANT!) 100 millions gals.

FOR GASOHOL per year Ethanol 1986 228°) (1978)

STEAM cocEN(b)

2) With Ethanol 33 million

Plant pounds per day

350 F Steam 1986 250. (1978)

I With Photov.!®) 2.2.x 10"?

Plant Btu/year or

60 million

pounds per day

350° F Steam 1993, 44a (1978)

{a} From Chapter IV this report

tb) From CEER X-31

{ec} Using existing sugar mills, costs might be half of those indicate.

Tat

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OL ot oz ei seb si se se se (sezet)osz

85 ps 0S ee CL GST IZZ vOT «?LBZ_?(SLBLI SEZ

?8861

wee wv3as

wv108

2961

Tonviaa

Wwo119373-NON

Wy¥90Ud DIS HOS Sv 3WVS

W131SAS TYNOLLN3ANOD WWAN (sacsuiow9t

063 sz Ov

seiz \$98 soz aes wz 91 iB OG

no] 0661 BGT GAT (BGT ORB Sael vaST caGT _co-OBET

g Arprewxordety)

VHLLSNOWIG

(0310 16ioxe ony

SLVINILS3 13!

esi sev

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S661

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MWor 9310

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avon19373

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YANCLIGSLONS? AND RECOMMENDATIONS.

1.6.1 Cone

Biomass promises to be the most economically attractive short term energy alternatives for central electric stations with costs lower than coal power plants as early as 1985. The needed technological developments for biomass systems require the least effort of all the alternatives,

OTEC and Photovoltaics promise to be competitive with coal central power plants with costs similar or slightly higher (less than 12) than predicted costs of electricity from coal plants as early as 1994. Both alternatives require substantial technological advancements.

Wind energy systems without storage can be used economically for fuel oil displacement, but they are not economically competitive with coal power plants.

Nuclear power will continue to be the lowest cost

Power for the rest of the century and beyond.

?The Socio-economic implications for Puerto Rico for

the development of local alternative energy sources

indicate benefits in the range of billions of

dollars of annual increases in productivity and

reductions in unemployment by over 72.

1.6.2 Recommendations

L

Strong R&D programs should be implemented to make

Possible the use of biomass in planned coal power

plants by the mid 1980's.

OTEC and Photovoltaics R&D program efforts should be

Developed to make these alternatives economically

viable in the Puerto Rico scenario by the mid 1980's,

Solar steam and other energy conservation programs

Such as ethanol production for gasohol, hybrids

vehicle research programs, transportation management and policy studies should receive detailed consideraers~

Energy Analysis studies should be continued and updated yearly and should be based on the latest economic trends. The equations developed in this work should be programmed for computer, parameter and sensitivity studies. The summary of the results with comparisons of previous year's analysis should be published.

mg

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SECTION 2

LONG RANGE FORECAST OF PUERTO RICO ENERGY NEEDS

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Section 2

LONG RANGE FORECAST OF PUERTO RICO'S ENERGY NEEDS

1 ELECTRICAL ENERGY FORECAST

2.1 Introduction

The problem of forecasting long range estimates of energy

usage is a difficult task because of all the uncertainties involy-

the development of new technologies and because of changing habits which will affect the estimates considerably. An attempt was made to forecast for a period in which present embryonic technologies could be extrapolated in a qualitative

sense. A

49 year period, to the year 2020, 41

years were believed to be long enough

to provide for such an extrapolation and to provide energy planners with an overview of the next four decades for the focusing of energy alternatives.

CEER interest is main

in the energy and fuel alternatives scenarios which are required to cover socio-economic development in Puerto Rico

therefore the forecasting has been restricted to the total electrical energy generation which is responsible for the fuel consumed in the electrical plants.

Classical statistical regression analyses were used for predicting electrical power generation requirements." A simple approach was adopted so as not to complicate the prediction with complex relations and hypotheses. The prediction for non-

electrical energy requirements such as gasoline and industrial fuel of 1 requirements were based on an assumed per cent growth per year considering historical consumptions.

statistical Methods for Decision Making, W.A. Chance 1969.

TRAIN=DORSEY LMTD., Mokenon, Ontario

me

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the peedi

ion of electrical energy generation requirements

£5 based on two main factors:

a, Population

b. Beonomic velfare or per capita income of the population,

?These factors were statistically analyzed before the predictions were made. After the mathematical relation=

8 were established, judeenents of past experiences

ang insights into new technologies and changing habits were considered 0 that the nost appropriate relationships

could be selected.

?the tnergy prediction will be baved sizply on o

correlation between tie total CNP at constant orices and the electrical energy consumed. The C8P will be predict ed from the product of population predictions, tines tie

125. Populations

Gue/eapita prediction at constant pi

have already been predicted by the Planning Board up to
?the year 2000 and the ONP predicted to the year 1983.
our predictions will be, therefore, somewhat uncertain
for the period 2000-2020.

2.1.2 Ropulacion

Population ie a very sensitive variable in the predict=
ion of energy needs, Different governnent programs,
welfare programs, and social and religious attitudes may
influence population growth to a certain degree.

Melendez indicates that the growth rate of the economy

of a nation responds hetter to a mderate increase in the

population than to a rapid growth rate as is the present case

Puerto Rico where population is doubied in las than 3 years,

Conferencia sobre Economía y Población, Dr. James A. Santiago Meléndez
Serie de Conferencias y Foros: N.º 4 Departamento de Economía, Universi-
dad de Puerto Rico, Río Piedras, Puerto Rico.

2

---Page Break---

of to a six percent long growth rate such as doubling of
population every 200 years. A doubling time in the
order of 50 years is considered adequate to help economic
growth.

A rapid population growth rate causes severe impacts
on the nation's substructure and on the balances of
resources, and requires higher investments from outside

Sources. On the other hand, a very slow population growth rate can create a problem when the population

matures and the

are not enough youths to replace those

leaving the Labor force. This has been experienced in

certain areas of Japan. However, the concept of optimal

population growth is difficult to determine because of

the many factors involved.

The Planning Board has predicted a population for Puerto Rico of 4,675,000 for the year 2000. City by city predictions have been made up to the year 2000.

The population of Puerto Rico in 1960 was approximately

one half of that predicted for the year 2000, thereby

indicating a doubling of the population in this 40 year

period.

Using a Linear regression analysis on historical population data going back to 1962 and using the Planning Board predictions to the year 2000 as input data to the regression analysis in which the total number of input points is 22, the following equation results:

$$Y_p = 2166.9 + 65.05 x$$

where y_p = population in thousand

x = year referred to 1960 i.e., year less 1960.

ina

---Page Break---

Adicating a rigaitie-vt cor-etation of 4

The predicted powwtstion culeulats

In this maccer for

the yesr 2020 will be 6,070,110. The approxénate doubling

vine of the present escimazed populatior of 7,338,000

above Usear cel

using conship is 51.3 vears, This

Inge for an adequate eeonoaical

growth as devined by MeLéndes.

An exponent ial regression of population was also

attempted. The exponential relation gave the same degree of correlation and coefficient of determination as the

Miner relationship but the doubling time for the present population

was 35 years. Since this should not be the

government policy, it was di

carded. The exponential?

relationship was

population equals to 2308.65, times

$e^{0.02x}$ elevated to the exponent 0.02%, x having the same

waning as before.

The predicted population for the year 2020 with this exponential relation was 7,300,580. This was discarded in favor of the more appropriate Linear correlation

indicating a 6,070,110 population in the year 2020,

The predicted population data to be used in the study is given in Table 2.1.2

Economic Welfare

It will be as

wanted for the study that the overall economic welfare of the country will be maintained and improved. The Gross National Product (GNP) per capita in constant dollars is a measure of this index. Therefore, the total economic welfare of the country is to be

improved, the GNP per capita in constant dollars should

---Page Break---

TABLE 21.2

POPULATION BY LINEAR REGRESSION MODEL

Population

Imitations)

347

353

3.65

372

3.78

3.92

426

492

467

5.09

542

5.75

rs

---Page Break---

reflect a small or moderate yearly increase. The total Ont?

in constant dollars should then refs

8 yearly increase

in the rate of ONP per capita at least equal to the popul

tion growth rate. The total ONP in current dollars shoul:

further reflect any increase due to the inflation price

factor.

?the Gross National Product (GNP) sums up the economic activities of the country in terms of the production of goods and services, The total consumption of electrical ?energy by all sectors of the economy is very sensitive

co this variable and can therefore be satisfactorily correlated, Statistical tests can determine how good the corre

lation 4s.

?The Planning Board has predicted total GNP values in current dollars up to the ¥#

Table 2.1.3 below.

© 1983 as indicated in

TABLE 2.1.3

ECONOMIC INDEXES.

(Planning Board Prediction of GNP)

(Current Dollars in Millions)

1979 1980 1981 1982 1983

Current \$ 9835.0 107500 116930 127100137950

Constant \$ 4047.4 42088 © 4589.7 48140 5090.1

constant dollars were estimated by assuming a 10 point increment in the price index for the year 1979 and a 7 point increment for each of the remaining years. The 1978 GkP price deflator factor relative to 1954 (the year that the Planning Board used to reflect constant prices) is calculated to be 233 from the Planning Board reports on current and

6

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2d

constant dollars di

using the predicted population

for the years 1979-83, the above GNP in constant dollars

was converted to GNP per capita,

The data together with historical data back to 1962

were then analyzed by statistical methods. Four types of

regression analyses were tried, in:

Linear,

exponential, logarithmic and power. The best fit corre-

lated with a 97.5% correlation coefficient or 95% coeffi-

$y = 546.87 e^{0.077x}$,

where: y = GNP/capita in constant 1954 dollars,

x = year - 1960,

coefficient of determination. This fit was:

Predicted values with above equation are

© yearly

improvements in GNP/capita at constant dollars of the order 0.5 to 1.5% which is considered a:

low side.

quate and on the

The predicted GXP per capita at constant dollars was multiplied by the predicted population to obtain the total predicted GNP at constant dollars.

Electrical Generation

The total electrical generation was correlated with the total GNP and excellent correlations resulted.

1, Linear Correlation: Coeff. of determination 98%;
doubling,

Time 20 years

2. Power Correlation : Coeff. of determination 987;

doubling

?Time: 11 years

3. Log Correlation + Coeff. of determination 972;

doubling

Time: over 40 years

ut

---Page Break---

4. Exp. Correlation : Coeff. of determination 93%;

doubling.

Tine : 5 years

A statistical test indicated excellent correlations on

all of these.

OF all of the above correlations the log and exponential correlations were discarded because of poorer correlations

relative to the Line

if and power correlations, and because
of the respective very slow and very fast growth rates,

?The Linear and power regression analyses represent reason-
able selection projections.

Electric power generation doubled every five years from
1960 to 1970, During the present decade it has doubled
every eight years. A doubling time of 11 years for the
1980-90 decade is therefore, not unreasonable, Doubling
times of the order of 20 years might be appropriate beyond
the year 2000, if the same level of technology and habits

are maintained. However, new technologies and new consumer
goods will probably impact beyond present expectations.

One example could be the development of urban electrical

vehicles which require nightly battery charging. On the other hand, energy conservation measures will cancel these additional needs in part. The development of new technologies for producing electrical power from renewable sources might bring costs down and cause an increased demand. Therefore, the power fit represents an adequate

description of future electrical generation production.

The power fit is given by, $KHER_{gen} = (0.001294)$
cour)" 96

fat 1954 constant dollars.

$\times 10^6$ where the unit for GXP is million dollars

1-8

---Page Break---

Table 2.1.4 indicates the correlation data for popula

tion, ONP and Electrical Energy. The

figures given for

electrical generation are comparable to PREPA forecasts,

but they tend to be low estimates. Power

technologies

prediction for the year 2000) is $38,261 \times 10^6$ kWh

generation which is comparable to our prediction of

$42,910 \times 10^6$ kWh same within 5x difference. ©

The prediction of electrical energy generation for the

year 2020 shown in Figure 2.1.4, using the above selected

relationship, is 89,120 million kWh, which is slightly

the current electrical energy generation.

The Linear fit is given by $KWR_{gen} = -6709.03 + 5.21$
(exp) $\times 10^6$ where GxP is in billions at 1954 constant
dollars. The last column of Table 2.1.4 indicates the
kwhr prediction with the linear correlation.

Energy planners and researchers must, therefore, think
of energy alternatives for Puerto Rico in a scale as large
as six times today's demand by the time when most energy
alternatives being researched today could be highly
competitive economically. Electrical energy is used around
the clock; hence, Large storage systems on direct solar
derived

"BY must be looked at in perspective.

(a) Long Range Sales Forecasting Study for the Puerto Rico Water

Resources Authority," Kevin A. Clenents and Robert de Mello, Pover
Technologies, Inc. Schenectady, N.Y. May, 1976,

(®) It should be mentioned that recent experience has shown lower growth rates in electrical energy demand than those used in this study, however, considering the long lead times necessary to place new units in operation (7 to 10 years) we have opted to use the worst case in order to have a safe reference base.

11-9

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TABLE 2.14

GNP POPULATION AND ELECTRICAL PRODUCTION CORRELATION DATA

{Constant Prices /1954 Base}

See

: Power Fit Linear Fit

GNP/capita Population GNP Electrical Prod, etc. tog.

Year/capita (thousands) (Millions) 1980-1985

i

1882 69402826 1683.9 2870.7

1963, 73602473 1820.7 20345

1964 7680 2823 1936.9 3403.2

1965, 8170 2568 2090.2 3819.2

1986, e610 2603 22408 44298

1967 8920 2623, 2239.4 5080.7

1968, 9270. 2650 24553 57709

1969 10000? 2685 26840 68545

1970 107002711 2001.4 7539.5

vent 112002747 30758 85133,

1972 113902823 32159 102280

1973 11860 2910 34503117780

1974 1168.0 2991 349368 123209

1975 1130 3076 34287122089

1976, 11010 3167 3487.3 123498

1977 s160 3266 Bea 132904

1978 18003338 3837.5 137559

1979 1166.4" 3470 aoa7ae 145112

1990 12178" 3530" azgg.e 154296

1981 1246.52" 3650" 4549.7" 162072

1982 12041" 3720" aang.or 71975

1985 13109 3920" 51987 236840 20087.17

1990 13775 460" 5868.15 207340 23845 40

1995 14964 4520" 64925374830 2709653

2000 1499.4 4670" 6955.50 429100 2950724

2005 15378 5000 782740 4108.0 3407.17

2010 15825 5420 857.18 647480 ??37951.10

2015 y6240 5750 9298.00 765050 4191283

2020 16828 60701008320» 891700 5840.10

Planning Board Predictions.

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2.1.5 XW Demand Predictions and Additional Unit Requirements

In order to convert the predicted kw-hr generation 4)

kw peak demands for the purposes of assessing additional unit requirements, a

sary load factor of 77.6% will be used.

This is the average load factor recently reported by PREPA.

System reserves in order to provide for scheduled maintenance

and unscheduled multiple outages could vary between 50% and

75% for an isolated system such as PREPA and as high as 100%

for a syst

with special conditions such

units larger

than 10% of system peaks, The ratio of base load units to

total system peak should be on the average comparable to the system load factor.

If 50% is used as the reserve margin for the PREPA system and 70% of system generating units is used as @ criteria for installing base load units (as is the present condition) a rough indication of PREPA base load units required additions can be determined.

Table 2.1.5 illustrates the calculation of additional base load units for the case of high energy demand scenario obtained through a power correlation. Table 2.1.5c illustrates the calculation of additional base load units for the case of moderate energy demand scenario obtained through & Linear correlation. The high energy scenario represents probably an upper limit of energy demand for which some planning attention should be given.

---Page Break---

TABLE 2.1.5 (a)

PRESENT BASE LOAD INSTALLED CAPACITY

IN THE PREPA SYSTEM (1979)

Unit Ident. Rated Cap.(MW) Total Cap.(MW) Start-Up Date Retirement Date*

San Juan

1 200 200 Retired

5 440 440 1956 1991

6 440 440 1957 1992

78 1000 200.0 1966 2001

2 100.0 100.0 1968 2003

10 1000 100.0 1969 2008

Pato Seco

? 825 225 1960 1995

2 825 825 1961 1996

a4 2160 4320 1970 2008

SOUCO

1 440 440 1958 1993

2 440 400 1959 1998

3 e25 225 1962 1997

a 825 225 1963 1998

5 4100 4100 1972 2007

6 4100 4100 1973 2008

4500 900.0 1975 2010

otal Capacity (MW) 3058.0

+ A.35 year operating lite is assumed

---Page Break---

IMM 890? 5: 6/61 40 56 Ausedeo Yasue Peo! 869 FeMloy 5

o0e-e cece vere tweak s0061 ne zie ozo

oat vse caw te esztk soso si0e

raz (or Bizet eae ses'6 ener ioe

tice zoce rae eeu 656 s01¥9 sooz

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vezi aan e289 Lee sis cance S661

8201 ssi sees reo wes vecoe set

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MW suonippy mW deo VOL XM OL X su

Pateoipu sea

uu Bupus porrey peor aseq Purwed ones wr

JAG! pauinbay ?? pavinbou yee ~

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109 saNog) 889 puruing AB:0U3 YEH

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vere eww Lew 051

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2.2 GASOLINE CONSUMPTION PROJECTIONS

A simple, preliminary projection will be made for gasoline and

electricity consumption to approximate total future energy requirements.

Energy transportation analyses being performed by Professor Jaro

Mayda under other related CEER studies will determine gasoline consumption with greater precision.

Figure 2.2.1 illustrates both the historical and predicted Gasoline and diesel consumption in Puerto Rico. Gasoline consumption has been growing at the rate of 6.6% per year. The recent price increases in gasoline and the expected increases will reduce the growth rate considerably. To be on the conservative side, a 2 1/2% per year increase in gasoline consumption is assumed for the future. This is more appropriate than a regression analysis of historical data because the transportation substructure is changing rapidly to smaller cars and to other more economical modes of transportation.

---Page Break---

ast FIGURE 2.21

GASOLINE CONSUMPTION IN PR
AND PRELIMINARY PROJECTIONS

f

2s

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w / GASOLINE PLUS DIESEL

= / PRELIM. PROJECTION

Ser / (2.5-3%/ yer)

Z| /

3 /

2,

i GASOLINE PLUS DIESEL

de casouine

|

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23

[PETROLEUM CONSUMPTION 18 INDUSTRY

A simple analytic projection will be used for the projection of petroleum consumption by the industrial sector in order to predict total needs. Separate CEER studies being performed by Dr. Levis Smith will determine the degree of confidence.

predict industrial needs with a higher

Approximately 15% of the oil consumption in Puerto Rico is used for industrial purposes.

Aromatic petroleum derivatives account for 8.5%, naphtha for 4.45%, and the balance is in tars and asphalts, waxes, and cyclohexane. During 1976, 26.3 million barrels of oil were used directly by industry. This figure does not include the fuel used in generating electricity for industry which is accounted for in Section 2.1, The industrial needs for oil will be predicted at 5% per year growth starting from the 1978 level.

TOTAL OIL REQUIREMENTS

The estimates

of the energy requirements for Puerto Rico to the Year 2000 under the present socio-economic structure with some consideration for gasoline price elasticity and the absence of a strong RAD program for energy alternatives is shown in Table 2.2.1

The estimated oil cost indicated in Table 2.2.1 is based on our lowest scenario of predicted oil costs as discussed in Section 3.3.2, Our lowest scenario of predicted fuel oil costs is based

for the predictions of PREPA consultant, Arthur D. Little.

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TABLE 2.2.1

ESTIMATES OF PUERTO RICO'S ENERGY REQUIREMENTS TO THE YEAR 2000
UNDER PRESENT SOCIO-ECONOMIC STRUCTURES WITH AN ABSENCE OF
STRONG R&D PROGRAMS ON ALTERNATE ENERGY SOURCES

Million Barrels of Oil imports For

Electrical Gasoline Industry Estimated Unit Total Cost

Year Energy (¢) & Diesel (¢) & Other (¢) Total Price \$/BBLU (¢ \$ Millions)

197827 76 283847

1977230182 BT

1978 «8S EBD

197926017051 wat 18.70 1001

108007817988 7B 1203

m0 0 BS 7521917 az

m7 190 7B 2190 1708

39 198 308822 «25.00 2085,

36 2053208612885, 2458

33 21023368 99 32.70 2909

367014533 6.29 3390

279 1937089 80.28 3803

4220-25389 0368 = aa.72 4533

48 231 4091088 © 49.60 5306

4 236 4291139 55.00 6286

808280451199 58.75, 7084

a4 2854731252 62.75 7855

560-251-497 1308 «67.00 9295

sat 287 82.2 1707180 9796

620 280581828 78.50 r0024

650 845751489 BI. 12078

681-287 6041552 86.00 ss3a7

NS 4 ah 162395 14793

m1 2796681688) 16290

78 11756 ©1026 18016

Tour 3155 29

(a) Statistical Correlations between population and GNP, and between GNP and Electrical Energy Generation. Correlation 99%

(©) Gasoline Consumption growth projected conservatively between 2 1/2 ~ 2% per year vs. 6.64 actual growth,

(2) Indust

neds projected at 5% per year growth.

(@) Fut oil prices escalation indicated is approximately 1980-85: 14.34/yeae
1985-90: 11% year; 1990-95: 6 8s/yesr and 1995-2000: 6% year.

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SECTION 3

COST ANALYSIS OF COMMERCIALY AVAILABLE ALTERNATIVES FOR ELECTRICAL ENERGY

PRODUCTION IN PUERTO RICO

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Section 3

(COSTS ANALYSIS OF COMMERCIALY AVATLABLE ALTERNATIVES FOR ELECTRICAL

3.0

ENERGY PRODUCTION IN PUERTO RICO

Three alternatives vill be evs

juated in this section: coal,

nuclear, and oil fueled pover plants.

CENERAL COST CONSIDERATIONS

In the cost analysis of electric power plants, three basic cost categories are considered: capital costs, fuel costs, and operating and maintenance costs.

The following are items that have to be evaluated for elec-

tric power plant cost assessments:

a) Investment Cost on per Unit Basis

The investment cost on ¢ per unit basis (cost per Ke)

of an el

electric power plant is heavily dependent on the

Size of the unit. The economies of scale dictate that

the larger the size of the plant, the lower is the unit

cost in dollars per Kw.

cost expr:

») Inflation

In an inflationary economy the cost of equipment depends heavily on the time schedule proposed for commercial operation to begin at the plant project. Inflation factors must be considered. The time that elapses between the cost estimate preparation and the beginning

of construction will alter the cost estimates by the inflation factor during that period. During the construction period, inflation will affect costs on the uncompleted portion of the work.

TL

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©) Inter

During Construction

As funds are invested and allocated during construction, interest on the investment for the period in which the funds are not producing any commercial benefit

Refit has to be considered. Construction schedules

must be defined.

4) Environmental Considerations

Environmental regulations governing air and water pollution require high capital investment abatement measures

As an example, once through cooling systems might require long outfalls (with specially designed diffusers) to discharge waste waters at the bottom of the ocean so as to enhance quick mixing and to maintain the low temperature profiles that might be required

by water quality regulations. Forced mechanical draft cooling towers might offer less intensive capital in-

vestment alternative at higher operating cos!

?Ar quality regulations can make mandatory the instal
lation of costly wet scrubbers to remove SO₂ from the

gaseous stack discharges of coal plants. The instal

tion of static precipitators and fine combustion
controls for keeping particulate discharges to the at-
mosphere to minimum must also be considered.

©) Site Related Considerations

Site location is another factor that affects the cost
of a power plant project considerably. Such factors
as terrain topography, site geology and seismic consi-
derations, availability of adequate labor, proximity
of electrical transmission facilities, transportation
facilities such as marine port and roads

is, fresh water

ur

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Bal

3a

availability and similar factors can affect the cost
of the total project.

COAL PLANTS

General Considerations

Before considering the cost components of a coal fueled electric generating plant in detail, several general principles should be discussed in relation to the use of coal in Puerto Rico. Since this is the first time that a coal plant is being considered for Puerto Rico, there are no previous experiences

or policies or cost records which could be extrapolated.

The type of coal to be used and the environmental restrictions are subjects that need to be addressed. They will

substantially affect both the capital cost and the operating cost of the plant.

Appendix A describes the various types of coals and the methods of coal cleaning or "beneficiation" together with the cost implications for Puerto Rico.

As an island far away from coal sources, Puerto Rico will be affected by coal mine problems like strikes, and by land

and marine transportation problems which could force frequent changes from one type of coal to another. This will require a

boiler design capable of burning poor types of coal with high

sulfur contents.

?Transportation is the highest component of the cost of coal delivered to the plant site. This cost is assessed by weight. Hence, under normal conditions the transportation of clean or washed coals with minimum refuse, ash content and

sulfur represents a cost advantage since more Btu per lb, will be contained in the cleaner coals at the same transportation cost. Additional cost advantages accrued in the operation and

una

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maintenance components are discussed in Appendix A.

?The problem of sludge disposal on a densely populated island with nearly 1000 persons per square mile in 1980 and with increases estimated to reach nearly 1,700 persons per square mile by 2020, makes the sludge disposal impact on the environment @ matter of prime importance. This mandates that sludge

disposal problems be minimized if the coal alternative is to

be selected. This further points towards the advantage of using clean or highly beneficiated coals. Sludges should be minimized, then stabilized by chemical fixation and used for land fills

7

approach makes unrestricted fuel cost optimization proce-

Gores mandatory during the Lifetime of the plant, since they are the most significant items of the total costs.

The following general criteria will be used to determine the cost of a coal plant in Puerto Rico:

4) Plant design should meet EPA 1976 New Source Performance Standard (NSPS) as revised. Meat rejection systems should comply with latest revision of the Puerto

Rico Environmental Quality Board (QE) Water Pollution

Regulations.

b) Boilers have to be able to burn the poor type coals which might be secured under emergency conditions.

©) Clean coals, which have been optimally beneficiated for lowest fuel cost and which will yield lower ash and sulfur residues, will be the normal source of supply.

4) Boiler effluent sludges are to be chemically stabilized for final disposal by trucking. This represents an added operational cost, but has a lower investment cost and a lower environmental impact.

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In order to establish some meaningful investment cost re-

lations for considering all of the above factors, a general

?cost equation will be derived based on the following

sumption

48) The basic cost will include all direct costs such as land and land rights, the physical plant consisting of

ties, boiler and turbine

plant equipment, electric plant equipment, and contin

structures and site faci

gencies. The basic cost will also include indirect costs such as design and engineering, construction ma-

nagement, construction facilities and equipment services.

b) ?The investment cost will include the installation of

SO₂, wet scrubbers and static precipitators for com

pliance with air quality regulations. The cost of

this type of equipment is dependent upon the characteristics of the coal. For coal typ
United States with high sulfur content and residual

from the astern

ash, larger volumes of material must be handled. This
type of removal system will increase the cost. Lime
stone scrubbing systems, as opposed to lime systems,
must handle larger Liquid volumes and are costlier.

?The use of a Limestone scrubbing system will be considered for cost

Adjustments, Adders or credits must

be used when considering different coal types. In this
study, high sulfur coal will be
only under emergency or abnormal market conditions.

assumed to be burned

©) Heat rejection will be to the atmosphere through wet, air cooling towers which use forced draft fans.

4) A "tidal town" coastal site will be assumed in which there are no particular complex foundations or special
uns

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3.1.3

Seismic requirements.

©) No coal handling facilities are included between the nearby sea port and the plant boiler, nor are the Port requirements and coal storage costs considered in the basic plant cost equation. All of these costs WILL be considered separately.

£) No investment costs for sludge disposal ponds are con~

sidered.

8) Basic cost (Co) will be based on early 1978 dollars.

Escalation and interest during construction will be applied to the basic cost (Co).

4h) Only the cost of the first unit of a two unit design will be considered. If a

second unit is built on a

two unit construction schedule, the second unit can be assumed to cost between 85 and 96% of the first.

unit cost if the second unit lags the first by approximately one year. This has been determined from

United Engineers and Constructors recent unpublished cost estimates (see EPA-PS-S66-SP 4),

Interest During Construction and Inflation Formula

Construction and Inflation Formula

A complete derivation of the formula is presented in Ap-

pendix B. In treating inflation and interest during construction, the following procedures will be used

Figure 3.1.3 represents the flow of cash outlays for the project. Y , represents the number of years between the date of the present estimate, early 1978, and the start of construction. Y is the actual construction time. The abscissa of the curve is expressed in per unit of construction time and

the ordinate in per unit of cumulative investment during

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Figure 3.1.3

Interest During Construction and Inflation Formulas

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EXPENDITURES ©

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Simple inflotion on unspent dollars during AX time at x,

rUn2) AKL re 1

Tote! simple Intletion during construction »L¥2 [(1-B)d x

ona [r-#) 4x +l-0

COMBINED INTEREST DURING CONSTR, AND INFLATION

COMPOUNDED = brig FOCI Hage) aC

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construction. The area under the curve

is representative

of the construction time fraction which is used to calculate the accrued interest during construction, The area above the curve is equal to $\ln a$ (since the curve has been normalized), and is representative of the time fraction during construction in which the unspent money is subject to inflation,

Interest during construction can be expressed as follows:

48

$T_{yg} = (t_{ig} - 92)$

Inflation between the time of the estimate and the com

pletion of the project is then:

?The compounded interest rats

for combined inflationary

and interest during construction charges can be

accounted for in a cost equation as follows:

$C_y = C_0 (1 + i)^Y (1 + i_g)^{Y_c}$

where

C_y = total cost

where:

total cost in \$/Kw

C_0 = basic cost in \$/Kw for the base year (1978)

Y = years elapsed between base year (1978) and beginning of construction

Y_c = construction time in years

$i_g = 1 + i_g$, where i_g is the average yearly inflation

Type 7 14 iggy where g is the average interest rate
during construction

2 area under the normalized cumulative cash flow
curve during construction

K = other costs which include, site variations from

?middleton? site, port, special coal handling

ura

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facilities, coal storage and other particular site
related costs evaluated at base year (1978).

?The \$ type curve of cumulative cash flow must be defined.

For the type of curve defined in Wash 1345 (7)

is approximately 422. Various type \$ cumulative cash flow

the value of ?a?

curves are given by Budvani ©), wo extreme fluctuation can

be expected in the values of "a." In the case study of the coal plant for Puerto Rico to begin operation in 1985, the short construction period that has been proposed gives an \$ curve

with a value of "a" of approximately 0.48, For a straight Line

approximation of cumulative costs, α is 0.5.

Evaluation of Basic Capital Cost, C_0

Plant with FCD System

C_0 will depend upon the size of the plant and will have the conditions already stated as a basis for the coal plant cost equation.

wasn 1345

gives the cost of @ 1300 Hye coal plant under various assumptions using the year 1974 as basic, The estimate, excluding escalation and interest during construction for a plant with \$0, wet scrubbers, was inflated at 8% per year to correspond to 1978 prices. A cost of \$410/net kw was obtained

for a first unit plant based upon the criteria established here.

Five dollars per kw (1974 prices) were credited to the natural

evaporation tower to allow for forced mechanical draft cooling.

A 5.9% auxiliary power was

estimated as determined from Hash 1345 w

assumed (Figure 3.1.4), The cost

found to be too low

when compared to other recent estimates. This cost estimate does not comply with the 1976 EPA New Source Performance Standards (NSPS). Therefore, this data point was disregarded.

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ENERGY REQUIRED BY AUXILIARIES

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Recent unpublished studies performed by United Engineers and Constructors (UEC) estimate in great detail the costs of 1300 Mw and 850 Mw units. Based upon the assumptions of our cost equation, the basic costs for a first

unit including 10% contingency and BE escalation for 1 1/2 Years (aid 1976 to 1978) were determined to be \$524/kw for 1912.5 Mw net (1309 Mw gross) coal plant, and \$597/kw for 1279 Mw net (854 Mw gross) coal plant. The detailed cost estimates are presented in Appendix C.

De Rienzo presents 2 recent unit cost estimate for a two-unit station for 4115 Mw plant equivalent to \$495/kw. We assume that these are gross Kw, An additional 62

should be added to the unit cost to correct it to the net

unit basis. By correcting De Rienzo's estimate to agree

with our basic assumptions, a cost of \$526 per net Mw is calculated (see Appendix C)

Ksopp, Hansen and Destefanis estimate a cost of \$800/kw for a 20 Mw coal plant based on 1976 costs. This estimate is used directly as given (see Appendix C).

The most accurate cost analysis has been prepared for

PREPA by Architect Engineer Consultants for a 450 Mw plant (see Appendix C).

cost estimates exclude the cost of

the turbine because the same was already purchased and is in storage at the Aguirre site. Twenty five million dollars was added to the PREPA estimate for this item. This amount as determined by escalating the original cost. In addition, twelve million dollars was added for the FGD system to allow for the burning of high sulfur content type coal.

For the 450 Mw PREPA cost plant 7.9% auxiliary power is estimated (including \$0, wet scrubbers and mechanical draft fans for wet cooling towers). See Figure 3.1.4, Following

rm

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the UEC format, the PREPA cost estimate is adjusted to \$282.18 millions (1978 dollars). See Appendix c - First PREPA estimate.

A second estimate was prepared following the PREPA consultant's format. Separate adjustments were made for the turbine cost and added FOD system. The total cost estimate was \$281 millions which agreed very closely with the first estimate of \$282.18 millions.

If \$2 million is added for land rights, the total estimated cost is \$283 millions. The total unit capital investment cost is then \$683 per net plant Ky output.

Publication ORAU/EA (M) 76-3 was examined for data on capital charges of a 1000 Mw coal plant. This estimate was made prior to the 1976 NSPS, and so the data point was disregarded:

The Electric Power Research Institute (EPRI) Special

Report PS-866-SR (June 1978) was also examined. The lowest estimated cost for a 1000 MM net coal plant is \$550/Kw on a two-unit basis, which becomes \$573/kw by using a 1/0.96 factor for 2 one-unit plant. (See Appendix ϕ).

A summary of the cost data for capital investment of coal plants is presented in Table 3.1.4.1 and Figure 3.1.4.1.

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te 3.

CAPITAL INVESTMENT FOR COAL PLANTS

BASED ON COST ASSUMPTION OF COST EQUATION

(1 unit ~ 1978 cost - \$0, removal

wet cooling tower)

Net 164 Cost/Net Kw Main Reference

20 800 a

as 683 a

796 397 9

11000 573 uw

1150 526 10

haz 534 9

A curve fit was performed using the data of Table 3.1.4.1, An exponential regression statistical fit gave a value of determination coefficient of 99%. The cost equation is,

$$c_i = 795.95 e^{0.00003428 M_i}$$

Where:

c_i = base cost in \$/net Kw, 1978 dollars

M_i = plant size in megawatts

The total capital investment cost C for a coal plant is, therefore, given by the relation:

$$C = [x + 795,955 e^{-2-c00240m} | [r f t or, tye 2] \text{ } \textcircled{c}$$

Where K is the sum of special adders for a particular site and utility organization.

This equation is applicable to any coal plant for sizes ranging between 20 My and 1300 My, which practically covers the entire range of values. The equation is also good for any future date regardless of the inflation rate and interest

charges during construction.

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FIG.3.1.41

Coal Plant Basic Cost Investment Equation with FGD

9007

i

@

10

a

300]

1978-\$7KW Investment Cost, co

»

00k

System. Least Square Fit

Co* 795.75 e^{-0.000341005} NW

7240.99

REFERENCES

United Engineers and Constructors Recent Estimates Personal

Communication = Feb. 1979

Gibbs and Hill - Pov! de Rienzo Neplo Me

10 Moreh 1978

ASME Conterence-1979 Destefanis et ol.

PRWRA-Jose A. Marina Personal Comm. Feb. 1979

EPRI-PS~ 666 -SR- June 1978

00 190 oo 700 7305 7200 7700

Megawatts

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?POD System Investment Costs

The investment costs of the FGD System have been included in the evaluation of Co and in the estimates given

in Appendix C. A wide variation for the investment costs

in FOD systems is reported in the Literature. In Appendix

© these costs are reported for the case of United Engineers

and Constructors and for the case of the EPRI (Echertel Study) ,

For the UESC report the investment

costs for FGD system

range between \$73/net kw for the 1232 Mw gross unit to

\$86/net Kw for the 854 Mw (gross) units escalated to 1978.

The EPRI report shows cost ranges from \$85 to \$155 per Kw.

The 1975 report "Detailed Cost Estimates for Advanced

Effluent Desulfurization Processes" describes costs

escalated to 1978 at 8%/year as follows:

200 Mw units 879/kw

500 Mw units \$54,8-61/kw

1000 Mw units 8465.7/kw

These latter costs are too low when compared to recent

UESC and EPRI estimates

The recent UESC estimates are detailed and are based

on the present state of the art. These estimates for FGD

system investment costs in \$/kw between the 1232 Mw and

856 Mw plants vary inversely with the .45 power of the

capacity ratio.

If the same rule is applied to 2 450 Me gross unit,
the added investment cost of the FGD system is \$114.00 per
Ku. This value falls well within the values quoted by
EPRI for 1000 Mwe plants (85-155 \$/kw).

For the purpose of adjusting coal plant costs for com

parison with other alternative energy sources, the following

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eavg So7d03) 9p osyaseueed

Tram

av3A avons

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investment costs for FGD systems will be assumed:

TABLE 3.14.2

INVESTMENT COSTS FOR PGD SYSTEMS

1978 CURRENT DOLLARS

Size (Gros POD cost \$/Net Kw

450 Me 100

856 we 35

1232 5

It should be noted that the

are included with~

in the evaluation of the cost equation Co.

Evaluation of K-Plant Cost Adders

?This portion of the cost equation is not

dependent upon plant size

tions included in the evaluation of the basic cost

0.

strongly,

the other factors and assump-

tion,

?The following items are included in the value of K.

K = Plant cost Adder:

a) Special facilities such as roads, sea-port dredging requirements, coal handling equipment, fresh water supply, etc.

1») Electrical spur lines or cables to tie the power plant to the power system switchyard, including the corresponding H. V. terminal.

©) Cost of a storage pond for effluent disposal.

4) Taxes. This depends on the locality and the conditions, and on private vs. public utility organi

zations.

fe) Other miscellaneous costs not specifically mentioned.

m6

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The value of K cannot be computed unless a particular site, locality and utility organization have been identified, In the final economic comparison the sites of Aguirre and RineGn are identified for assessment of the value of X within the PREPA system.

Gost Adders for the Specific Site at Rincéa

Since our interest is to compare cost alternatives, those adders which will add the same approximate dollar value to each plant can be disregarded.

K, Special Facilities - Port, Dredging, and Coal Handling

In the 1974 study of various sites for an of1 su-

Seaport facility in Puerto Rico Van Houten Associates
made some preliminary estimates of marine facilities
for Rincón. Figure 3.1.6 is taken from the Van
Houten report. The size of the marine transportation
vessel was the subject of cost analysis optimization.
The minimum total cost results in vessels of about
85,000 - 90,000 dead weight tons (DWT). The analysis
is based upon the requirements of two 450 MM coal fired
units using 1.008 million tons of coal per year. Un-
fortunately the values of the curve on Figure 3.1.6
cannot be escalated to 1978 because the various compo-
nents have different escalation rates. PREPA consul-
tants have recently estimated the cost of a seaport
facility at Rincón at \$84 million dollars.

These will be the same for all alternatives at the
same site and so they will not be considered.

uri7

---Page Break---

Figure 3.1-6

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| penry EO

16 20 76 ‰ 30 706 ?120140

SIZE OF MAX, VESSEL UTILIZED (MDWT)

RINCON STATION

MARINE FACILITIES

OPTIMUM COAL CARRIER SIZE

(ax. thruput rate = 3.6×10^8 Loog Tone/yr.)

sey 1976

Van Wooten Associates, Inc.

mi8

---Page Break---

Haste Disposal System

The Rincn Site does not have sufficient space for
Disposition of the PCD sludges, which instead must be
treated and trucked away. The Authority owns only 143
acres of land in Punta Higuera; therefore land must
be acquired even for locating such facilities as the
electrical switchyard. The topography is very hilly
and no nearby land is suitable for sludge disposal.

A simple calculation for the disposal of the sludge
from one 450 Mw unit indicates that a 583 acre pond
20 ft. deep will be required for all the solidified
sludges during the plant's lifetime of 35 years. This
calculation is obtained by assuming a 2.7% sulfur con-
tent, an approximately 1 Kw HR generation per lb. of
coal, a 75% capacity factor, and a lime/Limestone
scrubbing system which generates 10 lbs. of sludges
with a density of 55 lbs. per cu. ft. for every pound

07) 4 sludge stabilizing facility

located at the electric plant site will add approxima-
tely \$15.00 per gross kw capacity or \$6,750,000 total
in 1978 dollars, (18 195 20, 215 22). are sludge
stabilizing plant, which is needed to change the sludge

of sulfur remove

characteristics from thixotropic (quick-sand) into a hard material with acceptable structural load bearing properties for land fill (2 tons per square foot), includes miscellaneous equipment such as a: pump house, fix tanks, silos for chemicals, flush water tanks, transport pipes, etc. Various proprietary processes Tech (IV Conversion System) and Chenfix (Carborundum) could be employed.

such as Synearth (Dravo Corp.), Po2~ø

nrg

---Page Break---

The alternative to the stabilising plant will be the

direct ponding of the untreated sludges. The land required for sludge disposal during the life of the plant will have

to be purchased as a whole at the beginning of the project

Other costs

could be defrayed on a yearly basis as the operation requires.

because of environmental impact consideration:

However, assuming that escalation offsets the interest of

Profits of a deferred investment, the following rough esti-

fate can be made for the direct sludge puaing alternative:

8) six hundred acres at \$4000/per acre \$2,400,000

>) tspounding at \$703/acre~fe*)

(575) (20) (703) 8,084,500

©) Environmental control:

clay or synthetic Lining of pond area

and drain control at \$30,000/acre) 8,000,000

\$28,484,500

?The impounding the untreated sludges alternative vill un-

doubtedly receive serious opposition because of environmental

factors and land. use considerations. The capital investment

is at least four times more expensive than it is for the alternative of sludge fixation. It has, however, lower operating costs. Whether the lower operating costs are enough to offset the higher investment charges requires

more detail

analysis than this work can provide. We feel

that such a study will have to be complete enough to include

Cost estimate made by VESC for a 1250 Mwe plant and adjusted by

discounting land costs at \$300 per acre in a U.S. wasteland area.

(b) Average estimate from costs of asphalted surfaces and roof impermeabilization costs in Puerto Rico.

n1-20

---Page Break---

the environmental impact of the unfixed sludge disposal

which this study has Created as simply as possible because of the assumption that it is not a viable alternative for Puerto Rico.

In summary, additional cost due to f.

815/kw, of \$6,750,000

K, Taxes, Permits and Fees

Contributions in Liew of taxes are paid by PREPA. ALL alternatives are affected equally, and since the differen

tial is zero, this factor will be omitted from the study.

Summary of K cost adders for Rincén:

K, pore '84,000,000.00

K, elect. facilities ~

K, waste disposal plant 6,750,000.00

K, taxes

?Tora. 390,750,000.00

3.1.7 Cost Adders for the Specific Site at Aguirre

K, A detailed cost estimate for port facilities at Aguirre
has been made by PREPA Consultants. They include navigation
channels over two miles long to reach beyond existing

(a2) \$9246,000,000.00

coral reefs

K, electrical facilities -

waste disposal system same

Rinen Site (see section 3.1.6) 6,750,000.00

taxes, permits, fees, etc.

\$153,750,000.05

?The site of Aguirre will be disregarded in the economic

evaluations.

m2

---Page Break---

3.1.8.1

Fixed charges Considerations

General

Electric power plants in Puerto Rico are owned by a government public corporation. As such, no property taxes,

corporate income taxes, charter licensing taxes, etc. exist.

The form of evaluating the fixed annual charges is therefore, greatly simplified. Fixed annual

larges consi

1¢ principally

of interest on bond issues, amortization on a sinking fund type of account, plus @ small fixed percentage to cover property insurance (property insurance is a function of the capital investment). In addition, an amount to cover plant depreciation is considered. The consideration of plant depreciation in the economic comparison of alternatives has been a subject of discussion for many years, Arguments have been presented both in favor of and against the inclusion of a plant depreciation factor in the economic comparison of alternatives.

PREPA Trust Indenture requires that the electricity rates cover the cost of interest plus amortization, plus a straight line depreciation of investment. This helps to build up capital in order to provide an adequate safety margin to pay

the debt. Such a safety

margin, known either as "financial coverage" of the outstanding "debt" or as simply "coverage", is calculated by dividing the net revenues (revenues less

all operating expenses

the committed periodical (or yearly) payments of the debt

(Debt Service). The ratio should be at least a minimum of

1.5 which is typical with most public corporations. The greater

) in a period of, say, one year, by

the coverage or safety margin, the better the financial

position of the corporation resulting in better market con-

ditions and lower interest rates for future bond issues

mr-22

---Page Break---

3.1.8.2

?This is the reason for the inclusion of a depreciation factor

in the evaluation of economic alternatives,

The other point of view is that the addition of @ plant

depreciation factor should be considered since the lowest cost alternative to the public has been determined.

In making the economic comparison of alternatives, one should decide upon the alternative that represents the lowest cash outlay or cost to the consumers (including environmental costs). The addition of the depreciation factor to the amortization of the investment is equivalent to a double type depreciation which builds up an equity or "gain" for the public corporation. If this is included in the economic comparison, it can lead to the selection of an alternative which does not represent the lowest cost to the consumers even though it could be the best equity build-up for the corporation. The economic comparison of alternatives should therefore exclude the depreciation factor.

once the Low

the lowest cost alternative is selected, then the depreciation factor should be considered in making a cash flow study of money and financial requirements of the corporation to determine the "coverage." Other governmental policies and financial considerations should then be accounted for in the analysis.

Capacity Factor

The selection of @ plant capacity factor for use in cost comparison of power studies has always been a controversial point. In computer programs of generation expansion of power systems, capacity factors are not set a priori. The scheduled outage rate for maintenance purposes (4-6 weeks per year) and

+ and the modifications should be made as necessary.

the statistically determined forced outage rate from historical

11-23

---Page Break---

records indirectly fix the upper Limit of the capacity factor.

?The generating units have to compete with each other in an ?economic incremental dispatch program determined by a series of coordination equations which winimize the total operating costs. The system expansion alternative which produces the total mininun cost is the preferred alternative from an economical point of view. The unite having the lowest incremental

costs will be more fully loaded and will exhibit the highest capacity factors, The actual operation of a power system follows the same principle of economic dispatch. Hence, capacity factors for coal power utility records are strongly biased to a lower value by the presence of lower incremental cost units such as nuclear and hydro units.

In order to take this into account, Komanoff has defined capacity performance (CP) as that which would have been experienced had the plants in question been fully base-loaded. (2°) Komanoff's results have been highly controversial.

Hohenener, Goble and Fowler present interesting results using the Komanoff statistical analysis, (24> 25)

It is an observed fact that the forced outage rate of the generating units increases with size and complexity. The expectation of capacity factor for a coal plant during the lifetime of the plant should average 75% irrespective of the plant size. For the purpose of developing baseline costs in

Puerto Rico of commercially available alternatives for comparison with new alternatives requiring R&D efforts, this simple assumption is adequate.

Station performances are also reported in "20th Steam

Station Cost Survey" in Electrical World, Nov. 15, 1977. (26)

Edison Electric Institute (EEI) has probably the most

mlr-24

---Page Break---

extensive compilation on Capacity Factors (CF), Availability Factor (AF), Equivalent Availability (EA), and

Forced Outage Rate (FOR) for coal and nuclear plants of 400 MW and larger. (27) 4 752 average

average Lifetime capacity

factor for coal plants is considered reasonable, Never

theless, parametric studies could be performed with capacity factors if necessary.

3.1.8.3 Fixed charge Rate

Fixed charge rates to be considered consist of the

interest plus amortization in sinking fund, or the capi-

recovery factor plus insurance as discussed before.*

Let $F.C. = ORF + Ins$

The annual cost in mills per kwhr is then

$(C + F.C.) \times 1000 = (C.F.) \text{ mills/kwhr}$

$(C + F.C.) \times 1000 = (C.F.) \text{ mills/kwhr}$

where:

$C =$ capital investment cost \$/kw of net plant capacity

$C.F. =$ capacity factor

$F.C. =$ fixed charge rate

Substituting in the previous equation for the value of

C , the investment charges in mills/kw-hr (plant with PCD

system) is given by: Total Investment Charge =

$(295,950 + 0.0032 \times 4 \times 161 \times \text{Clow} + 9.2 \times \text{Be}) / \text{eithe/teahe}$

TET

?T~EPRI-PS-BOO-SH Includes the fixed charge rate an allowance for

what is called Retirement Dispersion to take into account the statistics of unit retirement. An allowance for a retirement dispersion of 0.51% is calculated for a 35 year lifetime. This concept has not yet been fully adopted by the industry and will not be considered here. (Ref. 14).

125

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3.84

Example of Investment Charges Calculation of a 450 Mi Gr

Assumed Interest Rate = 9%/Yr.

Plant Life = 35 years

Capital Recovery Factor (CRF) = 0.094636

9.004

Fixed Charge Rate (CF) = 0.098636

?Assumed Capacity Factor = 75%

y = 1 year

%» = 6 years

co = 683 S/kue

K = \$90,750,000.00 = 219.2 \$/kw

ere eto. oo

= 1.08

lee = 1.09

$a = 0.48$ (see end of section 3.1.3)

$= 4a^2$

$e_x = 2.88$

$(2,08) \ll 1,373$

$(2,09) \approx 1,282$

10985 Capital Investment Cost:

$C = (683 + 219.2)(1.373)(1.282) = \$1588.06/k0$

Cost in mills/kwhr (1985) = $(1588.04) (0.098636)$

Oe

Fixed Charges = 23.8 mille/kwhe

∴ The corresponding Figure Tor net capacity is \$691/KW which only adds 0.25 mills to the levelized cost.

1-26

---Page Break---

Goal Fuel Costs for Puerto Rico

Generad

The vulnerability of fuel prices to international ac~

tions, such as those of the OPEC cartel, is an established fact. Prices of competitive fuels follow the OPEC oil pri-

ces although not necessarily at the same rate, This factor Lends ?0 change the prices of competitive fuels at a faster (28)

rate than normal. Coal prices and those of other fuels rose dramatically in late 1973 and early 1974.

Prices for coal purchased under long term contracts are spore stable, but are not necessarily lower than spot purchase prices, The greater reliability of supply vith long-term contracts is the most important consideration when comparing these contracts with spot market purchases which are influ- ?enced by short-term market variations.

Coal prices will also respond to changes in production ?and transportation costs. Because of the high transportation cost, coal has been until the present time a regional type of fuel.

OPEC action has caused coal to be considered as a non-regional type of fuel sooner than it would have otherwise been.

The mine-mouth coal prices will depend upon the inflation rates of materials, equipment, labor, and operation

and maintenance costs. This inflation rate has been estimated at 8% per year in other parts of this study, and it

is logical to assume that mine-mouth coal costs will increase at the same rate.

Transportation costs should increase at a lower rate

than materials and labor costs because this item is highly

---Page Break---

capital intensive. The investment has already been made and
80 the escalation does not affect the transportation equip-
ment investeeent. A six percent (62) inflation rate on trans-
portation charges should be wore accurate, (29)

The indicated

alation rates will be applied in this
study to domestic types of coal as well as to foreign types.
However, prices from foreign sources could be lover.

Shipment of domestic coals to Puerto Rico must be done
in vessels under United States flag, but shipment from fo-
reign countries can be done in foreign vessels. It is a

fact that transportation costs in United States vessels are
about the highest in the world. Since transportation costs
are the biggest component of the total coal cost, it is a
Teal possibility that foreign sources would compete very fa-
vorably with United States sources, provided no federal taxes
are levied on the foreign coals to protect donestic producers.
Any long term contract with foreign sources should be entered
into vith this in mind.

Figure A-1 in Appendix A presents the coal fields in the Continental U. S. A, Coal fields are divided into four regions according to the total reserves and the low sulfur coal reserves. Appendix A also indicates the distribution of coal reserves in a bar chart.

Coal costs data in the ORNL-4995 Study mentioned earlier are reported up to 1972, but this data is not reliable for future projections, Nevertheless, it is reasonable to assume that Puerto Rico will probably obtain the lowest coal costs found in the United States market from the area of West Virginia and Alabama. This area offers the shortest transportation routes

to Puerto Rico. The current low price won't

necessarily remain so since special market conditions can

me28

---Page Break---

3.1.9.18

change.

West Virginia and Alabama

they could be in high demand.

(is are excellent and

Investigations from various suppliers to assess
coal costs to Puerto Rico, (+ 22) tape 3.1.9.10a) 4

PREPA Consultants have performed recent detailed

summary of these investigations.

TABLE 3.1.9.10

1977 DELIVERED CORL PRICES TO P.R,

Short Ton)

W. Virginia Wyoming Illinois Alabama Colombia South Africa

£08 wine

sr 26.31 6.70 22.28 29.00 oe

Ratt Transp.

s/t 9.18 9.65 2.75 4.98 oe

River Transp.

st _ 6.28 4,50 -

cean Transo,

si 8.45 8.96 10.78 9.89 ?

TOTAL \$/T 43.98 31.45 40.31 43.87 29.27

wwaTUsT 26.00 17.00 22.00 26.00 21.68

sper 1.69 1.85 1.83 1.69 1.35

?Prices not considered reliable

m2

---Page Break---

3.1.9.1b Burns and Roe Coal Price

Budwani® from Burns and Roe indicates an average high value of coal burned by U.S. utilities in 1977 as \$1.35 per MUBTU. When the ocean transportation costs determined for the lowest fuel costs in Table 3.1.9.1a are added, coal fuel prices for Puerto Rico will be \$1.675 per MBTU for West Virginia and \$1.73 per MMBTU for Alabama. Budwani's figures agree very closely with Table 3.1.9.1a.

FIGURE 3.1.9.1

AVERAGE COST OF COAL BURNED BY ELECTRIC UTILITIES DURING 1972-77 PERIOD

Cents /million Btu of fu

Value conta

000

?The low values are for mine-mouth plants, The cal-
culated average values are derived from average costs for 30

utilities in all parts of the United States.

1-30

---Page Break---

Recent cost estimates by VESC for high sulfur

?and low sulfur coal indicate che following costs:

TABLE 3.1.9.16

July 1976 DELIVERED FUEL COST TO A U.S. MIDDLE-TOWt SITE

(wet)

Western Low Sulfur Eastern Hi Sulfur

Combet County, Hyoning Saint? Clair County, T11inots

Mine (\$/T) 6.43 19.00

Transp. (8/7) 20.43 3.19,

TOTAL (8/7) 26.85 28.19

weTu/T 16.33 22.05

?S/MuBTU 1.65 1,28

?A comparison of the miné costs between Table

9.1a and 3.1.9.1ç indicates an escalation of 4.2%

for the Wyoming coal between July 1976 and 1977, and

17.2% escalation for the 11inois coal price. There is

?no strong discrepancy between Tables 3.1.9.18 and

3.1.9.1ç coal mine costs

31.9,1d Summary of Coal Prices

The above analysis shows that the average price

(1977 base)

fluctuate between \$1.35 - 1.65/M@TU, excluding the over-

seas transportation costs. Indicated costs for South

reference base) within the United States can

m³

---Page Break---

African and Colombian coals look rather low even after the

overseas transportation costs are added. A serious econo-

mic analysis can not be based upon foreign costs which

could change unexpectedly because they do not have a real

Pricing basis. It will therefore, be more appropriate

to base economic comparisons on domestic coals. Nonethe-

less, any real advantage offered from purchasing low cost

foreign coals should be taken into consideration.

It seems that coal costs on the basis of 1.70

per MIBTU (1977 reference base) can be possible for

Puerto Rico. Escalation of this cost will be made at

7 1/4% per year. This has been determined by weighing
the escalation of the transportation cost component at
6% and of the mine component at 8% for the West Virginia
and Alabama coals.

TABLE 3.1, 9.18

COAL Cost Assumptions

(1977 base ~ \$1.70/003

Escalation 7 1/4%/year

Coal Type + Alabama and West Virginia

1978 Base 2 \$1.82/003

mr-32

---Page Break---

9.2 Levelized Fuel Cost in Mille per Kwh

After the power plant begins commercial operation:

tions, the capital investment cost component is not

subject to inflation since it has already been spent and

the interest on borrowed capital is fixed. However,

fuel costs will continue to suffer from inflation. In

order to add the capital charge cost component to the

fuel cost component, the two have to be on the same

basis. A levelized fuel cost during the plant life

should then be considered. The analysis for calculating

the Levelized fuel cost is derived in Appendix F.

The levelizing factor L can be expressed as,

$$L = \frac{r}{1 - e^{-rT}}$$

where G is the

annual fuel

cost

n = number of years (usually plant life time) for

levelization

A * cost of money or discount rate, usually equal to
the interest paid on bonds for public corporations.

r = effective discount rate corrected for total infla-

tion, such that $r = i - u$ where u is the total

average yearly infl

ation rate of the

product.

The Levelized fuel cost in mills per kwhr can then be

expressed as follows

y a saea?

Pe) (HR) $(1 + 1+m^{-1} | \text{ say})$

1000 9 Se. aa

P_e = coal price in dollars per M@TU for base year, 1978

HR = plant heat rate in BTU/kuhr

Y = number of years between base year of estimate and beginning of commercial operation.

1-33

---Page Break---

3.1.9.3 Example Calculation of Fuel Cost for PREPA 450 sv Plan

For the specific case of the PREPA 450 MW plant we have:

Value of P_e :

@

3)

1978 base year fuel cost at \$1.82 per MTU

determined in Section 3.1.9.4

carrying charges on coal stock pile 3 month stock

equivalent to 1/4 ton in stock per ton burned at

10% carrying charges equals 1/4 (\$1.82/M#87U) (0.10)

or 0.0655 s/eorv.

Pe

HR

?e

FL

= \$1.87/@re

= 10,000 Btu/kwhe

Heat rate of a 450,000 RW Plant operating at

73% Loas

factor (12)

= 7.25% (escalation between 1978 and 1985,

X'per year)

= 35

+ 9 (PREPA cost of money)

= 5% (eotalave. yearly escalation rate

1985 = 2020).

= 0.038095, determined from the relationship

ofr, i, u

= 7 years (1985-1978).

= @.87).10,000) (1.0725)? . (1,038095)35 = 1

7,000 (0.638095) (1.038095) 35

+ (0.09) (1,09)35

eos

= @DG.81) = 56.11 wite/eshe

meu

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3.119

erating and Maintenance Costs for Coal Plant with
oD Syston

No experience exists in Puerto Rico with the operation
and maintenance of coal fired or large commercial nuclear
plants, therefore, it is not possible to extrapolate

hi

oriel figures, for the Operating and Maintenance
costs (O & M).

8

?The evaluation of O & M costs in this study is b:

mainly in the ORNL publication "A Procedure for Estimating Nonfuel Operation and Maintenance Costs for Large Steam-Electric Power Plants" and on personal communications with United Engineers and Constructors,

The total O & M costs are composed of staff, fixed and variable maintenance, fixed and variable supplies and

expenses, insurance and fees, and administrative and

general expenses.

The procedure is based on determining First the total

plant manpower requirements from normal experience in

other similar plants, Once the average cost per employee

for a particular utility is known, the total staff cost can be

determined. This is usually the largest single cost item.

Fixed and variable maintenance costs are correlated

with the staff cost.

Fixed and variable supplies and expenses are a function

of plant capacity and kwhr generation, respectively.

mII-35

---Page Break---

3.10.1

3.1.10.2

Insurance and fees are a function of plant investment.

Administrative and general expenses are correlated with

total fixed costs,

Staff cost

?The yearly O & M cost of the plant staff is determined

from the following relationship:

$TSC = \text{Total Staff Cost} = M \times P_m (1 + e)^Y$

where:

M = number of regular employees at the plant (excluding transitory labor)

P_a = average annual cost per employee at the time of the

estimate (1978 base year). This includes all costs such as salary, fringe benefits, overtime pay, etc.

e = average annual escalation rate for the utility, $\times/100$.

Y = number of years between base year (1978) and beginning of commercial operation of the plant.

Tables 3.1.10.1 and 3.1.10.1a present the manpower requirements.

Fixed and,

ble Maintenance

a) Fixed Maintenance

The ORL correlation studies indicate that approximately 75% of the total maintenance material

cost for coal fired plant can be considered the fixed portion of this item, Approximately 45% of the total

staff cost is the annual total maintenance material

111-36

---Page Break---

TABLE 3.1.101

STAFF REQUIREMENT FOR COAL-FIRED PLANTS
WITH FGD SYSTEMS.

400-700 MWe) Unit____707-1300 MWe) Unie

Units per Ste Unite per Site

72 3 4 F234

a, ie ee a Oe

Plant manager's office

Manager Por tr td dG

Assistant 1203 4 1 2 3 4

Environmental control Po rr a 4G

Public relations i

Training i

Safety rs

?Administrative services 3 5 6 ee

Heath services yor a 2 ta 4 tg

Security 22 82 4 27 7 9

Subtotal 7 PR BH T B BF

Operations

Supervision (excluding shift) 3 «3S Bg

Shite 4 8 60 6545 8g

Fuel and limestone handling 12,=«12,=12BSCdND?Ss1Ds1B

Waste systems 13 90 45 601530450

Subtotal 7% 8% 1% We 3 95 ia2 ina

Maintenance

8 8 wm 2 8 1 2

9 115 135155 120 140 160

Peak maintenance annualized 3366-99192 70 105 140

Subtotal 1 185 24a 200 os 35 Fe

Technical and Engineering

Waste 1 203 4 1 2 3 4

Radiochemical 202 3 4 2 2 3 4

Instrumentation and Controls. 2 «238

Performance, reports, nd 47th

techni =~ -.it2L22 % %#

Subtotal 9 23 % % 8 3 0 %

Tow! 252-396-423 524 259345440537

11-37

---Page Break---

TABLE 31.10.13

STAFF REQUIREMENT FOR COAL-FIRED PLANTS

WITHOUT FGD SYSTEMS,

eee

400-700 MWe) Unit 701-1300 MWe} Unit

Units per Ste = Uns per Se

voz 3s 4 a a

2s a

Plant managers office

Manager Por rp dr rg

Assistant 10203 4 1 2 3 4

Environmental control Por er dG

Public reations Por or rr a ag

Training Por rr bd ag

safety Port ry as

Administrative services 2013 4 15 12s

Health services yororoz 1 4 4 2

Security 7 7 8 @ 7 7 8 48

Subtotal 2 2 RB 0 2% 2 » wo

Operations

Supervision (excluding shift) 2 2 @ «4 22 ag

Shitts 45 50 60654550 606s

Fuel handling 2 12 2 1 2 2 8

Subtotal so 64 76 B78

Maintenance

Supervision 6 6 8 0 6 6 &

Cratts 7% 90 100 110 8 95 105 115

Peak maintenance annualized 326496 «128-28

Subtotal 113 160-204 248 118165209253

Technical and Engineering

Radiochemical 202 3 4 2 2 3 6

Instrumentation and controls = 2 «23g

Performance, reports, and

technicians Bw wom w we a 2a

Subtotal 6 9 4 @ © n 7

Total 24 271 336 404-222 27934412

See

1-38

---Page Break---

?The fixed portion of the maintenance cost of

44 mechanical draft wet cooling tower has been calculated

to be \$30,600.00 (1978 dollars).

?The inclusion of an FGD system in the plant

involves a considerable addition to the staff. The

requirements of total maintenance materials for this

system a

approximately equal to the cost of the
required additional staff. One third of this cost is
considered fixed and the rest variable.

The fixed maintenance cost is, therefore, given
by the following equation.

$$\text{Fixed cost} = [(0.75)(0.45) 180 + \$20,600.00$$

+ 0]

here:

TSC = total staff cost

\$30,600.00 = fixed maintenance cost of a wet mechanical
cooling tower (evaluated at 1978)

FC = cost of the additional staff required for
the plant with an FCD system.

Variable Maintenance

?The variable maintenance cost is comprised of the remaining 252 of the total maintenance materials, plus the variable maintenance cost of the wet cooling tower, plus the additional portion of the differential staff cost for the FGD system.

?The variable maintenance cost of the cooling

m1-39

---Page Break---

tower is proportion

related to the kWhr generation and

has been figured by the United Engineers and Constructors

of 0.0049 mils per kWhr at constant plant load Factor

of 802 (1978 dollars).

The total variable maintenance cost is

th

Therefore given a2:

Var. maine. cone = [(0.25)(0.489 (050) +

L i000

rene a 80H oF + (0x62 CaSO]

ate?

Fixed and Variable Supplies and Expenses

4) Fixed supplies and Expenses

This cost category includes all materials and expenses that are of an expendable nature such as

chemicals, lubricants, make-up fluids and gas

records, contract services, etc., and is proportional

to the net ai

ition KW rating.

?The equation for this cost category is:

Fixed $\$ E = (\text{Per unit cost}) (Ku)(1 + e)?$

?The per unit cost for a coal plant has been

determined as \$1.30/kw (1978 dollars). 22

») Variable Supplies and Expenses

?The variable supplies and expenses include the

costs of Lime and limestone and the sludge disposal costs «

A Limestone wet scrubbing system is used in this

study since limestone is abundant in the northern

part of Puerto Rico between Isabela and Bayanúa and

---Page Break---

3.11004

represents an attractive low cost local resource.

Approximately four tons of Limestone are required

for every ton of dry sulfur content in the coal. 1

< combined

five tons of dry sludge are mixed with an equal weight

amount of water to produce ten tons of wet sludge.

If P , is the price of Limestone in \$/ton and P_g the

disposal cost of a ton of wet sludge by trucking

(excluding layering and compacting in the land £111

operation), then the variable supplies and expenses

For the \$0, removal system are evaluated as follow

Var. \$ 6 E for \$0, removal = $ST, (4P1 + 10P_g) \times (8760XCF)$

ater

where:

cr = capacity factor

S = Por unit sulfur content in coal (2/100)

Tz = coal firing rate of the boiler (tons/hr)

= Cost of Limestone (\$/ton)

A

Pag ~ Cost of sludge disposal (3/ton)

Insurance

Fossil fueled power plants in Puerto Rico carry only
property insurance which is a function of capital investment-

Payment of this insurance is covered by adding the

m4

---Page Break---

Tot.

corresponding percentage to the Capital Recovery Factor.

past experience shows that in Puerto Rico this factor

has fluctuated between 0.33 and 0.40% of capital invest=

Public Liability insurance for power plants in

the PREPA system is generally taken care by an in house

fund. It is difficult to determine a fixed charge for

Public liability insurance, therefore, no specific charges

are made for this item.

3.16105 Admini and General Expenses (ASG)

It is estimate? that the ASG expenses for plants

with FOD systems equals 10% of the entire fixed cost

That is:

ee

Tsc = Plant State Cost

FIXMAT = Fixed portion of mai

FIX S6E = Fixed portion of supplies and expenses cost

atsc + Differential staff cost required for the

Pop system

3.1,10.6 Summary General Equation for 06M with P60 system

In summary we have the following set of equations:

Statt cose = flrse + arse]: (1+

Foxed taint Goat + [0.38759 Sc) + 20,600 + (0.33) (atscj (140)?

Var. Maine Cost = [(0.1125) (TSC) + 9.0049 (wir) (0.80)+(0.67) (ATSC)] (1+e)?

t 1

Fixed S6E = [eso an) a+ 0

Var. sé = [£79 GP} + 10Pg4) (8760) (cF)] (1 + &)?

AiG Expenses = (0.10) [75C + Atsc + (0.3375) T8c + 30,600 + (0.32)

(arse) + (1.30)KW)] (1 +e)?

o-a8scas0) + 0.139 730) + 3060 + 0.19 60] 41"

m4

---Page Break---

Adding and combining

ras ve get:

Total 06 M Cost with RGD System = /1.584) (TSC) + (2.133) (ARSC) + (4.9 x 10°6)

(Cewne)(0.80)+(S) (Z_) (4P1 + 10%y4) (8760) cF

+ (1.43) Ga) + 35,966) + ey

?The 06M costs of the FGD system included in the above equa

ton are computed by the following formula

O&M cost (FED Syst.) = [(2,133) @TSC) + § T,(4P,+10P?Q)x
(8760) ¢cF] (ae)

2.1,20.7 Leveltization of Operation and Maintenance Costs

Operation and esintenance costs, like fuel coste are
subject to inflation during the life of the plant.

1m order to have the operating and maintenance (0%)
charges on o levelized basis during the Life of the plant,
so that At can be added to the fine? capital investaent
charges and levelized fuel charges a levelizing factor has
to be considered, The sane levelizing factor described in
Section 3.1.9.2 can be used provided the correct total ia-
lation value of w is used for the O6M charges. The Leve-
Hsing factor to repeated here os:

beGemta .

Saerar a

where:

ro oeieu

ee

= yearly average of the weighted total inflation rate for

the OGM charges during the Life of the plant.

The levelized OGM charges during the Life of the plant,
in mills per kilowatt hour, is therefore, given

OGM charges (mills/kwhr) = OGM cost

tea

ura

---Page Break---

3.1,10,8 Sample Calculation for » 450 MW Coal Plant for PREPA

The cost for an average power plant staff member to PREPA is

calculated as \$26,000.00 per year,

From Table 3.1,10.1 the number of persons needed to operate

one coal fired unit is 214 and the differential staff

for the \$0 removal system is 38.

SC = (\$26,000.00) (214) = \$5,564,000.00

$$ATSC = (\$24,000.00) (38) = \$ 912,000.00$$

wre 22

Assume: $P_y = P_{ug} = \$5.50/\text{ton?}$

ce = 152

s oo

% = 200 tons/hr (based on 9,800 Btu/kwbr heat rete

?and 11,000 Btu/2b coal)

e = ye

Y = 1985 - 1978 + 7 years

oral O6M cose = $[(1.584)(5,136) + 42.133] (912) + (4.9 \times 10^6)$

$(430) (8760)(0.80) + (0.03) (200) (14) (5.50) (6.760) 0.75) +$

casas caey + 33.08]00)%C.057

= \$23,666,000.

?Actual average base salary obtained by dividing total salaries by total

staff is \$12,128.00 per person. Normal office hours in REPA are 7 1/2

But office personnel work on 8 hours shift. Operators have to work an

average of 8 1/2 hours to transfer the shift to the incoming operator.

?The extra hour is paid at a double rate which makes the shift personnel

working day equivalent to 9 1/2 hours. They get an extra pay equivalent

to 26.7% of their salary. In addition, all holidays worked are paid at

?a double rate and substitution for absences and sick employees adds

the overtime pay. Canceled meal times due to emergencies are paid at a

triple rate, Evening and night shifts have additional differential pay.

Fringe benefits add 52% to basic salaries and overtime pay accounts for

approximately 26% of extra charges on incremental fringe benefits. There-

fore, the total multiplier for average salaries in @ power station where

shift personnel is involved, is close to 2.

mr4

---Page Break---

?The total generation at 75% capacity factor

$(414,000) (0.75) (8760) = 2.71998 \times 10^9$ kwhe

?The total OSM cost in mills/kwhr levelized for the 35
years plant life using the sane levelizing factor

fuel (1.81, inflation factor of 5% per year during plant

Lifetime and i at 9% per year) is then:

for

9

Total OM Cost 23.656 x 10!

T7998 107 * 1-81

Total Os Cost = 16 mitle/kube

For operation in 1985.

The first year O&M cost is 8.70 milis/kvhr.

06M costs included above are 3,14 mills/kvhr for the first year of operation (1985), and 5.68 aills/kvhr levelized

for the 35 years of plant operation.

?The cost of operation of the FGD System is included in the \$23,666,000 figure. However, the FGD operation cost can be calculated separately from the relation at the end of

section 3.1.10.6. This separate calculation gives \$8,535,935 (1985 dottars) for the operation of the FCD system. The operating cost of the plant without FCD system would then amount to \$15,130,065 (1985 dollars). The ratio of total ?operating cost of the plant to the operating staff cost

is calculated as follows:

Ratio of OGM cost to Plant staff cost =

\$15,130,065

(Plant without Fep Systes) 6,136,000) 1.08)?

Ln

and

Ratio of O6M to Plant Staff Cost = 23,666,000

(lant with FOD System) 048; 000571208)?

= 2.28

?The ratio of total operating costs of the plant with FoD

sysstes to the total operating cost of the plant without

FoD system is

Ose cost of plant with FD . 23,666,000 . 1.56

15,130,085

Oi cost of plant without Fab

mms

---Page Break---

3.1.11 Summary of Total Coste of one 450 MW Plant at Rincon

Sith FD System

The total levelized costs during the assumed 35 years

Lifetime of a 450 Mw coal plant (Rincon Site) at 75% capacity

factor, with an POD System, a 9% cost of money, a 5% total

inflation for cost levelization in fuel and in O&M is:

Capital charges + 23.8 mille/kwbe

Fuel Cost 5 \$6.11 mills /kwhe

osm, 16.0 mille/ewhe

Total + 95.9 (1985 stare up)

Escalation at 52 per year of all the above costs is shown in

Table 3.1-11.1

TABLE 31.111

LEVELIZED TOTAL COSTS FOR PLANT START-UP
IN YEAR INDICATED
WITH 58/YEAR INFLATION BEYOND 1985

?StartUp Year 1985 1990 1995 2000 2005 2010 2015 2020

Levelized Cost in Mills Kut 959 1224 1562 1994 2545 3248 4145 5290

If an inflation factor of 7 1/4%/yr. beyond 1985 is
used for fuel as well as for O&M, the levelizing factor is

L = 2,508, The 1985 cost changes as follows:

Capital charges = 23.8 wille/ewhe

Fuel Cost = 17,16 wills/eehe

os = _22.07_mils feshe

123.63 mills/kwir

mre

---Page Break---

Table 3.1.1.2 indicates the levelized total costs for

Gifferent start-up years.

TABLE 3.1.112

LEVELIZED TOTAL COSTS FOR PLANT START-UP
IN YEAR INDICATED .
WITH 7-1/4%/Y EAR INFLATION BEYOND 1985

Start-Up Year 85 90 95 2000 2005 2010 2015 2020

Levelized costs in mills 1237 1755 249.1 3535 501.6 711.7 10099 1493.1

ry

---Page Break---

10000 Figs 31-11

Total Levelized Cost (aills/evk)

450 vie Coad Pant vitl FED fyocen?

Plant Investeent Escalation 1978-45; 61/¥e.?

Goal _zacaletion 1978-85;

Plane seare-0p Year

2020

---Page Break---

Beez

ample of @ Two 450 Yi Unit Coal Plant at Rincéa with FoD

System

?The total per unit generating costs are reduced when more than one power production unit is located at the same site. The economies of scale result from the following factors: port facilities and other site developments can be shared and used optimally, there are economies in design, engineering and in construction if the units are constructed on a simultaneous construction schedule with the second unit lagging the first by no more than one year, there are also savings in operating and maintenance costs since some of

?the personnel can be shared between the two units.

Capital Charges:

?As shown in Section 3.1.8.4 the basic cost for a 450 MW

coal unit plant is \$683/KW for the base year 1978, Economies

in the construction of the second unit will amount to an ov

all reduction of about 5% in the unit cost. Therefore, the
basic capital cost of a two unit plant is estimated at
s649/e.

The added costs K include

Total port facilities 384,000,000

Waste disposal plant

at \$15.00 per gross KW 13,500,000

397,300,000

11-49

---Page Break---

$K + 97,500,000 = 117.8 \text{ \$/kw}$

828,000

$C = (K_{tc0} T_p TO) 2 \text{ tye } 2\%$

For 1985 operation, with $T_y = 1.08$, $T_{ye} = 1.09$

$= (649 + 127.8)(1.373) (1.262) = \$1349.71/901$

(Cost in mit6/Kuhe (1985))

$= 20,3 \text{ wilts/Kuhr}$

Fuel Costs:

?These vary Linearly with output and therefore no economies result from a two unit plant.

With a 5

scalation rate after 1985

$F_y = 56-21 \text{ wilis/Kvhe}$

With a 7.252 escalation rate,

FL + 77,76 mitte/kvnr

Operation and Maintenance Costs (08M):

Froz Tables 3.1,10.1 and 1a, the number of persons needed to operate two coal fired units is 271 and the differential

ie 65.

staff for the S0p removal 5

$$5c = (\$24,000)(271) = \$6,504,000$$

$$AzT80 = (\$26,000) (65) = 1,560,000$$

velltzing:

$$\text{©} = 8\text{t/year}$$

1-50

---Page Break---

cre 732

sx

$$Ty = 400 \text{ tone/he}$$

Y= 7 year

"1 * Pap \$5-50/ton (Section 3.1.0.8)

Fa.s006,s09 + (n13901,560 + 49 wa x
8,760 X 0.75) + (1.43 x 900) +33.66] ao}
(1.08)?

Total OSM Cost = \$21,052,061 (10)3(1.08)7

= \$36,079,533,

Generation at 75% CF = (828,000 x 0.75 x 8760)

= 5.43996 x 10⁹ ame

The total O&M cost in mills/KW hr using sn inflation

kate of St/yr for the levelizing factor is:

Total OSM Cost =35.080_x 10⁹ x 1.81

3996

= 12 mills

costs during the 35 year

Lifetime of a two 450 MW unit coal plant at Rincéa

with 75% capacity factor, FOD System, 9% cost of

msi

---Page Break---

money, 5% total inflation for cost levelization is

Capital charges = 20.3 mills/wh

Pool Cost = 56.11 mil Le wh

fuel costs = 12.0 mills/wh

Total 1985 Cost (Levelized) 88.41 mills/wh

Table 3.1.12.1 shows the levelized costs for

the two unit coal plant at RineSa with different start up years and a 5% inflation rate for all costs beyond 1985.

TABLE 3.1121

LEVELIZED TOTAL COSTS FOR PLANT START-UP

IN YEAR INDICATED FOR A TWO 450 MW UNIT

COAL PLANT WITH 5% PER YEAR INFLATION RATE BEYOND 1985,

Star?Up Year 1985 1990 1995 2000 2005 2010 2015 2020

Levelized Cost in Milis;KWhr 88.41 112.84 144.01 183.90 294.60 299.39. 362.10 487.67

Assuming an inflation rate of 7.25% beyond 1985 for both fuel and O&M costs, the levelizing factor L is 2.508. The total cost for 1985 are as follows:

Capital charges = 20.3 mils /ewhe

Fuel Coste = 77.76 wilis/ene

O6M Costs = 16.63 silts /iewhe

Total 1985 Cost (Levelized) 114,69 wilis/iwne

nrsz

---Page Break---

Table 3.1.12,2 indicates the levelized costs for the two 450 Mi units plant at Rincéa with different start-up years and a 7 1/4% inflation rate for all costs beyond 1985.

TABLE 3.1122

LEVELIZED TOTAL costs

FOR A TWO 450 MW UNIT COAL PLANT

START-UP IN YEAR INDICATED

WITH 7.1/4% PER YEAR INFLATION RATE BEYOND 1985

Start-Up ¥ 1985 1990 1995 2000 2005 2010 2015 2020

Levelized Cost Mills/KW hr 114.69 162.75 230.94 327.71 465.02 659.87 936.36 1928.71

11-53

---Page Break---

He. 3.1.32

wo 450mie Unit Coal Plant with FOD system

Plant Investment Escalation 1976-85: 8.2%/Yr. -

(Coal Escalation 1978-85: 7 1/4%/Yr.

(OGM Escalation 1978+

tion: 9.2%/Ye.

ate: 9.8636%

Escalating Rates Beyond 1985 as indicated

?TOTAL LEVELLED OST (ailts/hvh)

---Page Break---

This section presents an analysis of the construction,
operation and maintenance costs of a nuclear power plant in

Puerto Rico.

AC present, there are basically two types of nuclear Power plants commercially available in the United States.

Boiling Water Reactors (BWR) and Pressurized Water Reactors (PWR). Both systems use slightly enriched uranium

the fuel, and water as the moderator and coolant.

The analysis considers both options with emphasis on the PWR and estimates the costs for the three categories of capital investment, fuel and non-fuel operation and maintenance.

3.2.2 Nuclear Plant Capital Investment

Appendix D contains detailed capital cost estimates for nuclear plants. Various cost estimates are presented for nuclear plants as follows:

(i) New 585 Mw nuclear plant at a site in Northern Puerto

Rico, Source of direct cost data estimate is PREPA

Consultants?? and source for estimating costs of engineering services construction management and other indirect costs is uesc. 9139134

The unit cost is:

S775)

(2) New 585 mie nuclear plant at a

?ite in northern Puerto

Rico. Source of data is PREPA Consultant Engineers in its entirety, 12

The 1978 unit cost is: \$894/KH

(3) NoRCO Unit 1 reactivated for operation in 1986, source

of data is PREPA consultant in its entirety.!

The 1978 unit cost is: \$817/Ku

mss

---Page Break---

@

o

1139 Mie PHR Nuclear Plant at a site in Puerto Rico.

Source of data is United Engineers & Constructors-NUREG-
0241.39

The 1978 unit cost is: \$685/kW

1190 Mie BWR Nuclear Plant at 2 site in Puerto Rico

Source of data is United Engineers & Constructors-NUREC-
024234 The 1978 unit cost is: \$670/kw

In addition to the above estimates, other sources of

data and their estimates are as follows:

ay

@

o

EPRI ~ Report PS-866-SR June 1978

cost data for 1000 Mic nuclear plant was developed by

United Engineers and Constructors. It constitutes the

same source of information as the estimates already

quoted. Cost for the most comparative Puerto Rico site,

the southeast United States is comparable with the Figur

already quoted.

Gibbs & Hin, Inc.!?

A total cost of \$583/KW (1978) is quoted for a two unit

station 1150 MWe, including indirect expenses:

+ engineer-

ing construction management and contingency.

ona

The Institute for Energy Analysis presents an estimate of \$500/KW for @ 1-1000 MMe nuclear unit based on 1975 dollars. hen escalated to 1978 at 8% per year the cost is \$630/kW.

I-56

---Page Break---

ORAU-76-3 also presents the following estimates:

TABLE 3.2210)

NUCLEAR PLANT COST ESTIMATE

orau-76-3)9

Dollars of 1985 Dollars of 1978

(1985 costs deflated at 8%/yr).

United Engrs. & Conse. ?980 ?554

Bechtel 1030 601

Sargent & Lundy 1005 586

General Electric 953 556

Skagit, Washington 1030 601

Tyrone Park, Wis. (BOOMW) 816 535

carrot County 2, th 686 400

Davis Besse (906M) 865 505,

Greenwood 2, nd 3, Mich. 820 479

(2x 1200 MW)

mts?

---Page Break---

?The UEEC cost estimate presented here was the result of Mr. J.H, Crowley's staterent to the Connecticut State Public Ueility Control Authority in January 29, 1976. These UESC estimates are therefore superseded by latter detailed cost

by UESC presented elsewhere in this report. The estimates presented in Table 3.2.2a were found to be on the low side and will not be used in this study to estimate nuclear plant

eotinats

capital costs. Those points where plant sizes are indicated are shown plotted in Figure 3.2.2,

For this study only the highest reported estimates will be used.

Table 3.2.2b summarizes the capital cost data and curve ¢ used in the nuclear plant capital estimate for this study.

TABLE 32.2.(0)

CAPITAL COSTS ESTIMATES

(1978 DOLLARS)

siKW Source and Date

508 PRWRA (2) ~ 1979

685, UESc = 1979

670 ueac =~ 1979

Exponential Fit (500-1200 mu): $\$/M = 11825^{0-000478\%68}$

eo

Figure 3.2.2 presents

Plot of the nuclear plant investment cost equation.

The general cost equation can be expressed

© = 82g" 0004781 yp t+ Clea) Wp 1, ap

mmrs8

---Page Break---

1978 $\text{¥/}w$ Capital Investment-Nuclear Co

9007 GT PRWRA consultants

estima Fig.3.2.2 Copital Costs Nuclear

Plants 1978 dollars

Gorcoterwn cons >

OT PRWRA-UE &C-CEER

This Study

Co*nez $\phi \sim .000470$ MW

700}

UE a C-CEER

NUREG 241-0242

ooh. cine a

gtvrone pork (ne)

tone)

(orau)

?rook. Greenwood 2and 3 (mich) >

?Senay

uw

1-59

---Page Break---

where T_e , T_y , Y_s , Y_p and a are defined in Appendix E.

K are the plant cost adders not included in C_o ,

?The cost in mills per kwehr is given by: $\text{mills/kwhr} = _ (C) (CRF)$

CECA)

wher

CRF = capital recovery factor plus other costs of money

(See Section 3.1.8.1)

CF = plant capacity factor (See Section 3.1.8.2)

For a 585 Mw plant, 1985 at a north coast

site in Puerto Rico

-0 Y= 0

as used by

$y = 1.08 \text{ CRF} = 0.98636$

$T_{ye} = 1 - 0.98636 = 0.01364$

cost = \$894/Mw (1978)

$Y_{tG-a} = 3.64$

at = 3.36

1985 investment cost

$C = (894) (1.08)^{3.64} (1.01364)^{3.36} = \$1580.35/40$

cost in 1985/1980 = 1580.35 (2098636) = 95.75

3.2.3 Nuclear Fuel Costs for Puerto Rico

3.2.3.1 General

?The evaluation of fuel costs for nuclear plants
is a rather complex operation. Figure 3.2.3.1 indicat
?the various steps involved in the nuclear fuel cycle.

m1-60

---Page Break---

FIGURE 3.2.3.1

THE NUCLEAR FUEL CYCLE

FUEL

FABRICATION

REACTOR

MINING

INTERIM

SPENT FUEL

STORAGE

PERMANENT

WASTES _____ | WASTE

DISPOSAL

TI-s1

---Page Break---

Uranium is widely distributed in nature at very low concentrations in the order of 2-4 ppm in the earth crust and .003 to .004 ppm in the oceans. Coal, lignite, tar sands, shales

and oils are also sources of uranium with higher concentrations in the order of 50-200 ppm. Commercial deposits of high grade uranium are in the range of a fraction of a percent, some as

high as .75%. The mining costs

the ore concentration.

1e inversely proportional to

?The diluted uranium ores

are concentrated in mining

?operation to 85% uranium through a series of physical and

chemical process

to form U_3O_8 , a yellow clay commonly called yellow cake.

?The 85% uranium concentrate is in the

The yellow cake at 85% U_3O_8 concentration is the normally available source of uranium in the open market. In 1979 the cost of yellow cake is approximately \$35-40 per lb.

Uranium, as a commodity, is strongly cost sensitive to

?the supply-demand relationship. The predicted needs for uranium are therefore important to predict future uranium costs.

This will be considered later.

?The uranium cake purchased from the various private

suppliers must be sent to Government plants for conversion to

UO_2 , or green salt. This material is suitable for use in

gaseous diffusion plants in which the UF₆ is converted into a gaseous phase for physical separation of the isotope U-235.

In these diffusion plants the natural isotopic content of U-235 (0.7%) is increased to desired concentrations in the order of 3% for use in light water reactors (LWR). The depleted uranium tails contain normally 0.22% of the valuable U-235. Charges for conversion are made in terms of dollars per Kg of U-235. Charges for enrichment are made in terms of dollars per

nr-62

---Page Break---

relative work units (\$/SWU). A separative work unit is a

measure of the amount of work performed by the diffusion plants in separating U-235 (the useful fissile material) from the bulk U-238. Depleted uranium tails at 0.2% U-235 and enriched uranium at ~3% (for LWR) are discharged.

The enriched uranium output from the diffusion plant is in the same chemical form as the uranium fed in, i.e. UF₆.

The enriched UF₆ is then processed by the reactor fuel

element manufacturer and converted into UO₂, a black powder.

The use of UO₂ as a nuclear fuel was one of the greatest achievements in nuclear fuel element development during the early part of the 1950-1960 decade. UO₂ is highly stable physically and chemically under intense and prolonged irradiation. Its melting point is close to 5000°F. It has an acceptable thermal conductivity coefficient. It exhibits

a large negative nuclear reactivity coefficient (Doppler coefficient) thereby holding down any nuclear power excursion and shutting down the reactor automatically; this is an important safety consideration. Most important, it has the property of retaining a large fraction of the gross highly radioactive fission products within its matrix, only releasing the gaseous products into the cladding or sealed stainless steel fuel tubes within which the UO₂ fuel resides.

The UO₂ powder is compacted to densities higher than 95% theoretical, and then pelletized into small cylinders. These pellets are used to fill up stainless steel or zircalloy tubes.

The tubes are weld sealed and form what is known as a single

fuel pin, Various fuel pins are assembled into what is called

4 fuel assembly. The cost of manufacturing fuel assemblies is

normally given in dollars per Kg of uranium manufactured into
the assemblies,

n1-63

---Page Break---

After the fuel assemblies are used up in a reactor to

produce useful power, they must be stored for a cooling period

4m in a fuel pool within the reactor building. After this they

are finally transported in shielded fuel casks to reprocessing

plants where useful by-products (plutonium and unused uranium)

are recovered. The charge for this portion is post operation

charge and is normally expressed in \$/Kg of uranium disposed

the recovered uranium and plutonium can be recycled in

the reactor resulting in reduced costs. In this study no recycling is assumed.

Pressurized Water Reactor (PWR) fuel cycles normally operate on three batches. At each refueling operation, performed once a year, one third of the fuel assemblies are recovered and replaced with new fresh fuel assemblies, and the remaining fuel assemblies are reshuffled within the core.

After the first three years of operation all the assemblies

reach equilibrium conditions. Each assembly remains in the core for an average of three years or three refuelings after equilibrium condition is reached. The Boiling Water Reactor

(BWR) operates on a four batch cycle.

Specific fuel burn-up value for a PWR reactor is of the order of 36,000 MWh-days per metric ton of uranium. Therefore a reactor of 600 MWe (equivalent to 1785 MWh thermal) operating at a 75% plant capacity factor (275 day operation at full power per year) will generate 490,875 MWh days and will require an uranium loading of 13.6 metric tons. One third of this amount must be replaced yearly. The total dollar inventory tied up

in the reactor fuel can be calculated by multiplying the above energy by the unit cost of energy excluding indirect charges. This cost is calculated to be \$29 million dollars

at the rate of 72.4 cents per million BIU. Interest charges

1-64

---Page Break---

?must be accounted for this inventory. These are the indirect charges.

BWR reactors have specific burn up lower than PWR, Values just slightly under 30,000 Mio/ton are typical for BWRs.

The discharged spent fuel elements are stored for a cooling period in a fuel pool designed specifically for this purpose. After six months of cooling down, the spent elements can be shipped in specially shielded casks to reprocessing

plants for final disposal. Present NRC regulations concerning final disposition of nuclear wastes are under review.

Recently, a contract design award was announced to

Bechtel for the d

ign of a \$3 billion nuclear waste solidi~

fication facility at DOE's Savannah River Plant near Aiken,
8.c.°> this facility would immobilize high Level wastes into
@ form suitable for permanent disposal.

The fuel pool could be designed and constructed at little
added cost to store temporarily all the spent fuel element
assemblies discharged during the lifetime of the plant. By
that time, many different methods of waste disposal now under
design and consideration will have been worked out. The TVA
has designed large fuel pools into their ri
willing to offer interim storage for spent fuel elements to
the industry at @ small charge. UESC estimates at \$8,700,000
the extra cost in fuel pool expansion for high density interim
spent fuel storage of Lifetime discharges of a 1139 MWe PUR
reactor plant with 33 refuelings,

?The problem of spent fuel disposal is not an insurmountable problem.

3.2.3.2 Nuclear Fuel unit cost

?A lengthy and complex calculation is involved to determine

the

---Page Break---

total fuel cost in cents per million BTU.

Computer programs are available for detailed cost calculation, and detailed "forms" are available for hand

calculations. *One of particular importance is the treatment

of indirect costs or cost of money charges for the

capital allocated for the nuclear fuel,

Simple and accurate calculations can be made

with certain derived coefficients obtained from sensitivity

?The degree:

for the purposes of this study. The coefficients to be used in this study only apply to Light water reactors and are more exact for. pressurized water reactors.

Average heat rate of the nuclear plants is considered to be in the 10,200-10,300 BTU/kwhr net range. Fuel burn-up of the order of 30,000-35,000 me per ton of uranium are typical of these types of plants. The fuel

vity calculation

of accuracy is good enough

cost coefficients are good for equilibrium cycle

costs. The small first core increased cost is neglected.

The following are the cost components (CaPy)

and coefficients (C,) as determined from sensitivity

9,28,36 a!

analyses

) 30g (vettow cake) cost component (C1Py)

309: $S/M@TU = .00673 \times U;0y$ Cost in

ab.

(2) UFe conversion cost component (C2P,)

Fg: $\$/M@TU = .005696 \times$ Conversion Cost 3

ibs

(2) Separative or enrichment cost component (C3?)

Barichnent: $\$/M@BTU = .00166 \times (S/sw)$

(4) Fuel fabrication cost component (C,P,)

Fuel Fabr.: $\$/@@@TU = .0909174$ (Sof Fabr.)

1b

m6

---Page Break---

(5) Spent uel shipping and Disposal ($\phi 5?5$)

(ssp): $_{\$} = 0003957 \times C\$.$ of ssp)

mor =

(6) Indirect Costs

?The indirect charges consist of the interest

paid on the dollar investment in the fuel core which

hhas been made for a rather long period of tine before

actual useful energy is produced. This is really a

charge on an inventory. The indirect charges can be divided into two parts:

(a) charges for the investment tied up in the nuclear core while it is operating and producing power.

These charges are sensitive to the plant capacity factor. The lower the plant capacity factor, the longer the time period and the greater the charges will be. This cost will be designated M_1 ,

(b) charges for other non-operating periods of time which can be considered approximately constant on

the average. This cost will be designated M_2 .

The indirect charges during operation M_3 can be expressed as:

(49783

$\text{M}_3 = \text{CATER} \cdot \text{Gay} \cdot \text{Ceyry} + \text{yr} + \text{GPs} + 02)$

where i = interest of money or cost of money

CF = plant capacity factor

?The indirect charge for the other non operating period
can be expressed as:

$$My = (628)(T9) (G) \gg (CyPy + 62Py + CBP + 0,24 + C5P5)$$

where T, = time in years required for ordering 0503,
and UF, enrichment. It can be taken as 1.5 years.

m1-67

---Page Break---

?The factors of .48763 and 0.25 provide adequate levelling
of the funds expenditures during the respective periods
considered.

?The total fuel costs in \$/MMETU can be expressed
as: Fuel Cost Equation

$$\text{Total Cost } \$/\text{METU} = CP, +$$

2

3.2.3.3. Cost Component Estimates

(a) Yellow Cake U₃O₈ market predictions

The cost of yellow cake is highly sensitive to the law of supply and demand, as was indicated previously. Assessment of the demand is therefore, very important in determining costs. Larger demands means exploitation of less economical (more diluted concentrations) uranium

deposits, and therefore, higher costs.

Table 3.2.3.34 taken from the EPRI report indicates predicted uranium demands.

TABLE 3.23.3 (0)

URANIUM REQUIREMENT ESTIMATES*

(U₃O₈ ~ 1000's short tons-2% tail)

No Recycle

1980 170

1985 278

1990 408,

1995 680

2000 983

* Based on 5.2×10^6 kwhr electrical generation

by the year 2000,

1-68

2 TOs + OW, + OPS ML +

---Page Break---

Figure 3.2.3.3 indicates the S.M. Stoller correlation

Of cumulative production or demand vs. estimated price taken

also from the EPRI report,

>)

?An extensive survey of the Literature was per-

formed for cost predictions.

?A tabulation summary of the cost survey is

Presented in Table 3.2.3.36. It should be pointed out that the references, 29-PREPA consultant S.M. Stoller, McRPRT, and 38-PREPA are all-based on the same source, namely S.M. Stoller.? The variations might be explained by different escalation rate assumptions between 1977-78 and 1985. The highest value of these three references will be selected and aver

together with the three

highest of the remaining five references. However, if any of the remaining five references is lower than the lowest S.M. Stoller based estimate it will be rejected.

In this way an adequately weighted and conservatively estimate will be

higher than any S. M. Stoller based prediction, which in themselves are considered safe and conservative by the

high average estimate is provided. the

nuclear industry,

Table 3.2.3,3ø illustrat:

costs analysis

che nuclear fuel

result for this study following the
mentioned procedure.

11-69

---Page Break---

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voa/pmHOOONE se le

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eee

E70

---Page Break---

Us Og Price (dollars /pound)

40

200 400 600 800 1000 1200 1400 1600 1800 2000

Cumulative U0, Production (thousands of short tons)

Figure 3.2.3-3 UsQg Projected Price Based on Production:

Costs In End-of-the- Year 1977 Dollars

SOURCE: EPRI P5a866-58 5

pecial Report. Technical Assessent Guide,

June 1978 (14) * Gatdes

nr71

---Page Break---

TABLE 32.3.3 (c)

NUCLEAR FUEL COSTS ? PRESENT STUDY

TT 1985 Fuel Comte

Extimated Unit Costs Calculated S7MMBTU

?Ore Cost Sf 61.50 ata

Conversion si 3.06 0.017

Sep. Work s/swu 127.87 0.212

Fuel Fab. Sib 87.00 0.80)

Subtotal : 0.723

Spent Fuel Ship & Disp. 190.00 0.075

TOTAL este 0.798

Indirect Charges (1)

Operational time(MA) 0.042

Sersponon tun

severe ag.

(1) 7596 plant capacity factor is used.

(75% plane capacity factor is us

Tee cost in mille per kvhr can be expressed as

(sheer y Giese Rate)

() Escalated and levelized fuel «

Fasslated and levelized fuel costs

Fuel costs are to be escalated from the year 1985 to the corresponding start up year and then levelized for the life of the plane.

The ore cost vill normally escalate at a higher rate than ?the other cost components. The total escalated and levelized

fuel cost will be expressed as follows (see Appendix £ for levelizing theory).

mr-72

---Page Break---

Wuclear Fuel Cost in dollars/t@TU

+ [orrrareye)

1985

ye +

1985

1

[Goratearavcarascsesong) case)

*

@

ye

lye

= year of estimate » >1985

wcalation for yellow cake, ave. per year

= levelizing factor for yellow cake

= general escalation for material and labor

= levelizing factor for material and labor

= Pa

PH

Example calculation of fuel cost levelization

Let ¥ = 1985

?ye

i

= 7:1/4% (ave. yearly escalation of uranium yellow cake during
plant Life)

= 5% (ave. yearly escalation of other non-uranium ore charges,

labor, materials, and services)

= 9% (cost of money)

From the above

?Eye = 0.16x2

eye

= Pufat.01632) = 2,508

m1-73

---Page Break---

ro du = 038095

ie

L = Pu(.038095)_ = 1.81295

PH (09)

Levelized 1985 Fuel Cost =
 $(414)(2.508) + (1.81295)(.453)$

= \$1.86/omry (1985)

with heat rate of 10,300 BIU/Kitt

Gost = $(1.86)(10.3) = 19.15$ mitts kvhe

mr74

---Page Break---

3.2.4

3.2.4

Operating and Maintenance (06M) Cost ~ LMR

Estimates for a Light Water Reactor Pover Plant are considered here

Operating and Maintenance Cost Equation

?The estimates for operating and maintenance (06M) costs developed here, are based on the ORVLATN-6467 report "A Procedure for Estimating Nonfuel Operation and Maintenance Costs for Large Stean-Electric Power Plants" and on information obtained by personal comuncations with UESC.

According to the ORNL Study, the nonfuel O&M costs for
SUNK power plant are comprised of the staff cost, fixed main-
tenance, fixed and variable supplies and expenses, insurance
and operating fees and administrative and general expenses
It should be noted that the maintenance materials cost for a
nuclear plant is a fixed expense and does not vary with plant
operation time.

(For an LR plant, the fixed maintenance cost has been

determined to be approximately 45% of the total staff cost).

The maintenance costs for a mechanical draft, wet cooling
tower has been determined to be \$30,630 fixed plus 0.0049
cents per kvhr (1978 dollars).

The fixed and variable supplies and expenses have been cor-
related with the total net station electrical output and the
total kilowatt hour generation respectively. The estimates

are \$1.47 per KW for the fixed portion and 0.0356 mills/kwh

---Page Break---

for the variable portion in 1978 dollars.

Nuclear power plant Licensees are required to maintain nuclear Liability insurance to a total financial protection of \$560 million, according to the Price-Anderson Act. Of this total, a coverage of \$140 million is available from com

mercial insurance pools. An intermediate liability level

(called "retrospective premium") of \$340 million, is provided between the private insurance and the government Liability Limits. The remaining \$80 million are provided by the federal government.

According to the ORSL-T4-6467 report the associated annual

premiums as of June 1978 for one reactor (estimated in 1978 dollars) are as follows:

TABLE 3.2.4.1

ASSOCIATED ANNUAL PREMIUMS

Coverage \$10 Premium \$10?

Private Insurance 140 284

Retrospective Premium 340 6

Government Indemnity 80 S6/MWt(up to
'3000 mut)

?The operating fees are calculated at \$100,000
per year, including the facility routine inspection fees
and the omner's inspection-related costs.

?The administrative and general expenses are
estimated at 15% of che total annual fixed costs, exclu-
sive of insurance and operating fees.

11-76

---Page Break---

The total annual operating and axintenance coute are the-
afore samarized as:

Toeat out cove § = [ise + 045 a86 + 30,630 4(4.9 x 10ré

% kw x 8760 x 0,80) + 1.47 x K+ (35.6 x 10-5 x KW x 8760 x CF)

+ 280,000 + 6 x mie + 100,000 + 0.15 (1S + 0.4SISC + 30,620

+1047 eo] asap

where:

TSC = total staff cost CF = capacity factor

ϕ = average inflation rate of the economy 2/yr.

Y= number of years between estimate and commercial

operation

Rearranging the terms and adding:

Total O&M Cost (\$) = $(1.6675 \text{ TSC} + 1.6905 \text{ KH} + (4.9 \times 10^6$

$\times 8760 \times \text{CF} \times \text{ks}) (3.56 \times 10^6 \times \text{hy} \times 8760 \times \text{CF}) / (1 + \phi)^Y$

O&M Cost in mille/Kwh = $(\$044) / (\text{KM}) (8.78) (\text{CF})$

To obtain the operating and maintenance cost in mille/Kwh

levelized for the life of the plant, the above equation is

multiplied by the usual levelizing factor

$(\text{aem}) [ase$

wher

n= plant Life, yrs.

Th

= weighted average inflation rate of the operation

---Page Break---

and maintenance costs during the n years lifetime of
the plant, 2/ye

rate of interest or coat of money 2/yr.

3.2.4.2 Specific Cost Calculation for REPA 600 M8 PWR Power Plant

From Table 3.2.4.2 the staff required for this plant is

208 persons including 56 security personnel, This staff is

considerably higher than previous historic figures due to new

NRC security regulations. The average yearly cost per person
is \$24,000 as indicated in Section 3.1; however,

Wornal 06M staff

timate the security personnel cost at \$18,000.

The following parameters are used in our example:

= 182

Security related staff = 56

Mie

of

or

= 178s

= KWe net = 585,000

+ 8t/yr (inflation rate from 1978 to
1985)

= 1985 ~ 1978 = 7 yrs

=e

= tye

= sty

= 0.038095 (from the relationship of

ri,

35 yes

m-78

---Page Break---

TABLE 3242

STAFF REQUIREMENTS FOR LWR PLANTS32

4200-700 MWe) unit 701-1300 MWe) unit

Units pers Units pe ite

23

Plant managers office

anager |

Assistant 10203 4 1 2 3 4

ualey suronce 304 5 6 3 4 5 6

Environmental control Sr rr

Public relations Sn

?raining roy 2 2 4 4 2 2

safety ee

?Admiistrtve services Bo 7 8 8 8 oe

Health servins ror ot 2 4 12

Security SB 85 56105888

subtotal eT)

Operations

Suowrvsion excluding shit) = 2=«2 kk

Shits 2% 4% 68 BSF 5B 8] 108

subtotal 2 5 72 2 3 6 BF m2

Maintenance

Superision 2 8 2 8 8 w 2

Crate ?2 2B 1

Peak maintenance annualized \$8110. 220 55 N10 165220,

Subtotal n 40 210 79 148 att 298

Technical and engineering

Reactor 102 3 4 1 2 3 4

Radiochemical 2092 3 4 2 2 3 4

Instrumentation and control « = = ? « 2 822k

Performance, operations, and 17 at 28th

technicians via RvR BB

subtotal new H 2D Ww

TOTAL 208 300 909 \$45 21531442050

Less security 152 244 342 440159253 364468

Less security and peak maint. 97134178 -220«108? 148199 2a

1-79

---Page Break---

Total O&M Cope = $(1.6675) (24 \times 152418 \times 56) + (.69054585) + (4.9 \times 10^6 \times 8760$

$080 \times 585) + (35610 - 6 \times 8760 \times 0.75\% \times 585) + (6 \times 1.785)$

$+ (425.225) 103(1.08)^7$

Total OSM Cost = \$16,016,841.

OW

(58588, Tex)

= 4.47 mils /evh

This cost levelized for the 35 years life of the plant is

0mm (Lev)

3.2.5

= Vaeseos5)25 1) F o,00ca,0035 |

02038095) @-os608s75 | | G.osy35 = T |

= GaN G.a1) = 7.55 mittee

Summary of Total Costs of One 600M Nuclear Plant at a Site in

Norther Pusrts Eee

The total 1985 costs are:

Capital Charges

is /kuhe.

Fuel .

of a 60006 Nuclear LWR Plant at 75% capacity factor, 9X interest
for money, 5% ave. total inflation rate per year after 1985 except

for Uranium (Uy0g) which is escalated at 7 1/42 per year are as

follows:

Capital charges 23.73 mills/kvhe.

Fuel a5"

om 255"

1985 START-UP 50.43,

(35 year levelized cost)

11-80

---Page Break---

The levelized costs for other start-up years beyond 1985

are given in Tables 3.2.5a, b and c for different es

rates.

TABLE 3.2.50

600MM LR PLANT LEVELIZED COSTS, ESCALATION 5% PER YEAR FOR ALL COSTS

(see Table 3.2.5)

START-UP YEAR 1985 1990 1995 2000 2005 2010 2015 2020

Levelized costs \$/kWh 47.47 60.59 77.32 98.69 125.95 160.75 205.16 261.85

TABLE 3.2.5

600MM LR PLANT LEVELIZED COSTS, ESCALATION 5% PER YEAR FOR ALL COSTS

EXCEPT URANIUM (U30g) AT 7 1/4 PER YEAR

(see Table 3.2.5a)

START-UP YEAR 1985 1990 1995 2000-2005 «-2010«2015 2020

30g costs

Levelized costs \$/kWh 10.69 15.17 21.52 30.54 43.33 61.50 87.28 123.84

All others:

Gry) 7 50.72 64.73 82.62 105, ways, 219.21

TOTAL 50.43 65.88 86.25 113.16 148.77 196.07 259.03 343.05,

TABLE 3.2.5¢

(OOM LAR PLANT LEVELIZED COSTS, ESCALATION 7 1/42 PER YEAR FOR ALL COSTS

(ais /xmiRy

START-UP YEAR 1985 1990 1995-2000 200520102015 2020

MELLS/MR 56.58 80.2F 113.93 161.67 229.41 325.53 461.96 655.49

Figure 3.2, indicates the plot of the above tables.

11-81

---Page Break---

FIGURE 3.2.5

10000 a

? GOikie Nuclear tase :

Plane Tavestaeat Escalation 1976-05: 8/tr, =

_ Nuclear Fuel Escalation 1978-85: 1985 Basie

06M Eecalation 1978-65: 62/¥e.

(Sa oo nterest During Constructions 9t/¥e.

except tyQy at 7 W/Ar/te

Si conte

1985 1990 1985 2000 2005 2010 a

?plane Start-Up Year Pe ae 21s 2020

---Page Break---

3.2.6

Example of To 600 M6! Unit LKK Plant in Northern Puerto Rico

?The total Levelized unit cost of vo 600 Mi nuclear units is smaller than that for a one unit plant due to economies in design, engineering and construction and in operation and maintenance.

The costs are estimated for a plant with an assumed Lifetime of 35 years, 75% capacity factor, 9% per year interest charge

for money, 5% per year average inflation rate after 1985, except

for uranium (U₂₃₅) which is escalated at 7 1/4 per year.

3.2.6.1, Capital Charges:

The total capital investment unit cost for a two unit plant

is estimated at 95% of the cost of the one unit plant. However,

an additional year is added to the construction schedule so

that the second unit will begin operation in 1986. The cost

will therefore be escalated at 7 1/4 for the additional year to

be consistent with calculations for the other energy alternatives.

The capital charges are 23.67 mills/kvhr.

3.2.6.2 Fuel cost

The fuel costs previously estimated for one unit are

estimated from 1985 to 1986 for the second unit at SE except for U₂₃₅,

which is escalated at 7 1/4% and then averaged. Thus, the fuel

11-83

---Page Break---

$$(0,424) (2,508) (1.0725) + (2.81295) 0.453(2.05) = \$1.98\text{AomTU}$$

966)

L

$$+ 1.98 = \$1.92 \text{ wry (Levelized average)}$$

Z

with heat rate of 10,300 81U/xvhr

$$\text{Fuel cost} = (1.92)(10.3) = 19,78 \text{ mills/kuhe}$$

3.2.6.3 06M ©

According to Table 3.2.4.2, two 600 ¥H nuclear unite will
have @ total staff of 200, including 56 security related
personnel.

Total O&M cost (\$) = $(1.6675 \text{ TSC} + 1.6905 \text{ KW} + 40.5 \times 10^{-6} \times$
 $8760 \times \text{CF} \times \text{KW} + 6 \times \text{Mit} + 540,449) (1.08)^7$

(The inspection related costs included in the above equation

are \$100,000 for the first unit and \$80,000 for the

second unit)

Normal O&M Staff = 244

Security related staff = 56

Bu = 1,170,000

wie = 3570

cF = 0.75

Total O&M Cost = \$24,496,330.

$24,496,330 = 5.29 \text{ attas;}$

$70 \times 8.76 \times 0.75 \sim 719 \text{ BiLLs/kwhe}$

?The O&M cost levelized for the 35 years plant life at 5% per year u is

?Total O&M cost = $(3.19)(1.81) = 5.77$ mille/Kibr (levelized)

urs

---Page Break---

Total Coste:

Capital Charges 23.67 mills/Kuhe

Fuel Cost, 19.78 *

06 Cost sz"

35 years levelized cost %9.22 wille/Kvnr

(Start-up in 1985 & 86)

Tables 3.2.6 a, by and show the levelized costs for dif

ferent start-up yea

beyond 1985 at different escalation rates.

TABLE 3.2.60

LEVELIZED COSTS FOR A THO 600IMH UNIT LMR PLANT
ESCALATION SE PER YEAR (ALL COSTS IN MILLS/KWER)

1995_ | 2000 | 260s | 2010 | 205 | 2020

1499 | 95.0 | 22.16] ass.sil 190.98] a.0d

TABLE 3.2.60

LEVELIZED COSTS FOR A TWO 600% UNIT LMR PLANT.

INFLATION 5% PER YEAR ALL COSTS EXCEPT URANIUM (U30g) at 7 1/2% PER

YEAR IN MILLS/KWER

Start-Up

Year 1985 | 1990 | 1999 | 2000 | 2005 | 2010 | 2015 | 2020

10305 Cost

Year 1985 | 1990 | 1999 | 2000 | 2005 | 2010 | 2015 | 2020

Jobher Costs

(SE Ese.) 38.14 | 42.68 | 62.13] 79.29 | 102.20] 129.16] 164-84] 210.38

lrotat cose | 49.221 64.40! su.eu} s20.95| 246.121 192.931 255.30] 538.74

I-85

---Page Break---

TABLE 3.2.60

LEVELIZED COSTS FOR A 600 MW UNIT LAR PLANT. ESCALATION 7 1/4% PER YEAR

(ALL COSTS IN MILLS /KWH)

Start-Up

Year | 1990 | 1995 | 2000 | 2005 | 2010 | 2015 | 2020

Jotai cost | 55.38 | 79.60 | 112.53] 158.27| 224.58] 318.69] 452.27] 6am

Figure 3.2.6 shows the plot of the above tables,

1-86

---Page Break---

FIGURE 3.2.6

30000, LEVELIZED COSTS FOR A TWO 600MW UNIT LMR PLANT

eee oars een

as vo 600'He Uaie Nuclear Plant

Plane Investoent Escalation 1978-86: 68/Ye,

aT Melon Bued Racatation 1985-867 5k, Uy0y 7 ae

08M Escalation 1978-65: 8x/vE~

Fie) = Interest Duriag Construction: ?92/tr,

+ Investnent Fixed Charge fate: 9/0656

Escalation Bates Beyond 1905:

Curve F S2/fe, nt conte ware

7 SHE, ALi cote except 050g at 7 1/62

3-7 1/Ae/ie. all conte 278

TOTAL LEVELIZED COSTS (mits kwh)

?a 1930 199520092005

?lant stare-lp Year ra

---Page Break---

3.3

3.3.1

OTL FIRED POWER PLANT

Capital Investment Charges for Residual Oil Fired Plant

Appendix E illustrates the capital cost estimates of oil

fired power plants. The following unit costs are estimated:

1985 Conte

Preval? 450 9

. 693.5 s/w

per unit* 1000 me

6968 s/w

+ Minimum indicated cost

EPRI costs vary between 694-8225/KW for 1000 we unite.

The following data is to be used in estimating the capital in-

vestment charges:

1, Unit Capital cost (1985) 693.5 s/ew

2. capital Investment fixed

charge rate = 9.86362

Plant Capacity Factor = 1

Plant Cost Adders (K) o

Levelized plant capital cost in mills/kvh

$(693.5) (.098636) = 10.4$ milla/iwh.

75) (8-76)

rrr-88

---Page Break---

+2 Fuel of} Costs,

Between oil, coal and nuclear fuel cost predictions, predicting fuel oil costs is probably the most uncertain. The fast escalation of oil costs is expected to continue at an accelerated pace regardless of new findings of oil reserves.

PREPA consultants have recently made some predictions for the cost of residual oil delivered at PREPA power plants. Table 3.3.28 summarizes these predictions.

TABLE 3.3.20

RESIDUAL FUEL OIL COSTS PREPA
CONSULTANTS PREDICTION

Year	Delivered High	Medium	Low
1980-1985	16.79	16.30	12.59
+1990	36.76	28.50	24.29
1998	63.88	40.40	40.08
2000	7.10	69.18	53.36
	117.35	91.48	71.47

The Electric Power Research Institute (EPRI)* predicts real low prices of residual fuel oil. Table 3.3.2b indicates EPRI predictions.

TABLE 3.3.20

RESIDUAL FUEL OTL COSTS EPRI PREDICTIONS

305% S

Delivered 011 1980 1985 «199019952000,

per 3.08 3,133.23 3A 3.89

s/BaL* 18.24 18.78 19.38 20.46 21.54

equivalent at 6 MMBTU/BBL

11-89

---Page Break---

te

evident that EPRI has been underestimated . and that

even the high values predicted by PREPA consultants are too low.

O41 cost today (mid 1979) is even higher than the predictions of PREPA consultants for 1980.

A curve fitting of the PREPA consultants "high" predictions for

Residual Fuel Oil Costs indicates the following correlation:

$C_y = 0.8 + 0.03(Y - 1980)$

where

C_y = cost of residual oil in dollars per barrel

Y = year less 1980

Coefficient of determination of fit $R^2 = 1.0$

PREPA consultants' high price predictions are based on a linear yearly increase of approximately \$5.03 per barrel.

The average yearly escalation rate for the high estimate in Table 3.3.28 to 10.212,

The fuel oil costs to be used in this study will be based

on a linear equation similar to equation 3.3.2 but adjusted to

the present oil market condition

Our cost equation is:

$$C_y = 25.00 + 6.50v \text{ (eq. 3.3.28)}$$

Equation 3.3.24 will be used up to the year 1985 only when the predicted price of fuel oil is \$57.50 per barrel, This corresponds to an average yearly escalation of 19% per year between 1979 and 1985 which is well within recently experienced values.

1-90

---Page Break---

3.3.22

Beyond the year 1985 an average escalation ra

of 9t per

year will be used in this study. Using this formulation, the 1995 predicted cost will be \$136.12 per barrel. The value obtained using the Linear relation is \$122.50 per barrel. After

the year 1995 the compounded escalation rate 9% per year predic

tion is much larger than the Linear relationship of equation

3.2.28. It is reasonable to assume that after the year 1995

fuel oil costs will begin the real high spiral of escalation

dictated by 4 9% compounded escalation as compared to a linear

relationship. Figure 3.3.2 illustrates the Linear and the com

ounded escalation rates for the period of interest. Interest

of money has been taken as 9% per year, therefore the 9% com

ounded escalation for oil seems to be a reasonable assumption.

Levelized Fuel Oil Costs for a 450 MW Oil Fired Power Plant

For a 450 MW of fired plant the following heat rate is

assumed:

Plant net heat rate at 75% load = 9200 Btu/kwh.

The heat content of a barrel of oil is taken as 6.0 million Btu.

The fuel oil cost in mills/kwh can be expressed at

O41 Cost aills/kwhe =

where L is the levelizing factor for the continuously

scalating

fuel price during the Lifetime of the plant (Appendix ®),

mrs.

---Page Break---

s00r

aso}

ooh

350

300h

130}

100}

al

ige0

Fig. 3.3.2

(ze

Predicted Fuel Oil Cost

(1) ARTHUR O LITTLE PREDICTIONS {19701 FoR

(2) ACTUAL LATE 1970'S TREND

(iee10 (2-0) 9% / YEAR ESCALATION BEYOND 1968

190319901998 2000 2008 ?b010 ??zals

Yeor

urs

---Page Break---

Bg. ass

Cary? ?Usa ytor

andr sig

Tu

i, interest or cost of money = 9%

4, fuel escalation rate = 9x

at aR

a ee

= 3.3123

Of} Gost in mille/keh = 57.50, 9200 (3.31

103

= (68.16) (3.312)

= 292 mills/kwt

?The fuel costs in mélis/kvhr for various start-up years is

shown in Table 3.3. 2c.

TABLE 33.2 (c)

OIL FUEL COSTS IN MILLS/KWHR.

450 MW OIL PLANT

Start-Up Year 1985 1990 1995 2000 2005 2010 2015 2020

1st year cost 88.16 135.6 208.7 921.12 494.1 760.2 1169.7 1790.7

Levelized cost 292.0 449.3 691.3 10636 16365 2517.9 9874.1 5960.9

---Page Break---

3.3.3

Operation and Maintenance Costs

Operation and maintenance charges for oil fired power plants have increased considerably during the last decade.

Electrical World? reports O&M costs of the order of 1.0

mill/kw-hr for oil fired power plants in their 20th. Steam Station Cost survey.

PREPA experience with oil fired power plants operation

is the best source for estimating O&M costs in this study.

?The Aguirre Steam Plant located in south Puerto Rico at the Jobos Bay has two 450 MW steam turbo-generator units.

Total manpower for the two units is approximately 166 men

which yields 9

roximately 0.18 wen per MY. This figure

6

compares with Electes:

Worl? statistics

PREPA

hhas reported an 04M cost of 1.62 mills/kwh. for the Aguirre

Units 1-2 power plant for the wid 1977 to mid 1978 years

?The cost of OMM of oil fired plants ie a rather small

fraction of the total cost; less than 5 is reported by the

20th Stean Cost Survey of Electrical World, It is

sry to develop detailed equations to describe this

cost component.

In this study the average O&M cost of the PREPA Aguirre

Plant for 1977-78 will be taken as the early 1978 O&M cost

1-94

---Page Break---

for oil fired plants and will be escalated at the rate of 8% per year up to the year 1985 and 5% per year thereafter. Cost levelisation during the plant Lifetime is made at 5%/year up to and 9% per year thereafter,

Table 3.3.3a illustrates the O&M costs for 2 450 MW of plants.

TABLE 3.3.38

O&M COSTS FOR 450 MW OIL FIRED PLANT

MILLS/EHHR,

Inst. Year

cost

Levelized

cost

1965 1990 1985 2000 2005 2010 --? « 2015 2020

2.78 355 4.53 5.78 7.38 9.41 12,00 15.30

5.03 6.42 8.20 10.46 13.35 17.08 21.75 27.76

3.3.4 Total operating Costs

?The total operating costs under the assumptions made are shown in Table 3.3.4 and Figure 3.3.4 for plane start indicated.

ur-95

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aay sri

S109 ONLLVwEdO WLOL INVIA To ?lana

rere guava

? Py

1-96

---Page Break---

4sctie Fuel O41 Plane coat

Plant Investuent Escalation: Sz/Ye,

gc Eeatetone tite, PE

SR Prcatactons 1976-85, 85/ve; beyond 1985, says. .

Fixed Charge Rate on Investocats ?576ec63 i

TOTAL LEVELIZED COSTS (nits toh)

---Page Break---

3.3.5

Example of Total Generation Costs for a Two 450M Unit Oil

Tired Tower Plant In Puerto Rico

In the estimation of levelized total generation costs for

two 450MW of 1 fired units, account must be taken of the eco-

nomies that result from engineering, design and construction.

3.3.5.1 Capital Charges

It is estimated that the per unit capital costs of a two unit 450

MW each oil fired power plant is 90% of the single unit plant,

That is

Unit Capital Cost (1985) 624.15 \$/w.

Levelized plant capital cost

in mills/Kvne 9.37 mitis/ime

3.3.5.2 Fuel costs

The fuel costs in mills per kilowatt-hour are as shown in

Table 3.3.2a with a 9% cost of money and a 9% fuel escalation

3.3.5.3 Operation and Maintenance

The operation and maintenance costs are as shown on Table

3.3.3a with escalation rate of 8% per year before 1985 and 9%

Per year thereafter, Cost of money is assumed to be 9% per year:

The total operating costs levelized for the 35 years lifetime of

the two unit (450 MW ea.) of fired plant are presented in Table

3.3.5 and Figure 3.35,

---Page Break---

TABLE 335

LEVELIZED TOTAL OPERATING COSTS
FOR A TWO-UNIT (450MW ea.) OIL FIRED PLANT,
(Escalation at 5%/Yr. Fuel Oil at 9%/Ye.)

Start-Up Year 1985 1980-1995 2000-2005 «20102015 2020

Capital Charges 9.37 11.96 1526 19.48 2486 31.73 4050 51.69

Fuel Cost 2920 4493 691.3 1063.6 16365 25179 3874.1 59609

08M Cost 5.03 642820 10.46 1335 17.04 2475 27.76

TOTAL 90640 467.68 714.76 1093.54 1674.71 2566.67 3936.35 6040.35

---Page Break---

TOTAL LEVELIZED costs (wits /iwk)

?yo 490m Unie Fuet O81 Plant cout

?Blane tnvestaent Fscalations SEE,

Ruel O11 Escalation: 92/te,

O&M Escalation: 1976-65, 82/Ye; Beyond 1985, 58/te,

Fixed Charge Ra

Soe et

aes 1990, 1995

Plant Start-up Year

---Page Break---

Cost Comparison of Conventional Alternatives for Electrical Energy
Production in Puerto Rico.

The total generating costs for electrical energy production in

Puerto Rico have been estimated for coal, nuclear and fuel oil alternatives.

The analysis includes the three cost categories of Capital Investment,

Fuel and Non-fuel Operation and Maintenance.

In order to present a fair cost comparison, the same basic assumptions and economic parameters for cost levelization have been utilized

except for particularities

affecting each alternative fuel. Those factors

equally affecting all the alternatives have been disre

garded. The costs

for these alternatives are

summarized and briefly discussed in this section.

Figures 3.4.1 through 3.4.4 present the total levelized generation

costs of the three alternatives for one and two unit plants, as a function

of start-up year, Two different escalation rates (namely 52/Yr. and 7 1/2/te.)

have been used beyond 1985 with exceptions taken for fuel-oil and Yellow

cake which are explained under Sections 3.3.2 and 3.2.3 respectively.

Nuclear plants show the lowest evaluation

costs, followed by coal

and fuel oil.

It should be noted that since Puerto Rico relies on imported fuel

for any of the three alternatives evaluated, this item weighs heavily on

the total costs, especially fuel oil and coal

The necessity of new seaport facilities for the coal alternative

adds additional costs to the capital investment for the coal

plant which

not necessary for the others.

mr-101

---Page Break---

Economies are realized if two units are constructed at the same

site. These result mainly from engineering, design, construction, man-

agement and non-fuel operation and maintenance with cost reductions.

Some of the site facilities as well as operating and maintenance personnel

can be shared between the units.

11-102

---Page Break---

TOTAL LEVELIZED F575 (cents /kwh)

00 Fig. 3.41

Total Level ized Generation Costs of Power

Produced by:

free

1 600 me tuctear Unie

TA 600 save Nuclear Unit (UsQq ese. at 7 1/48/¥F.)

2? 450 owe Coal unit

3 450 me Fuel O11 Unie (Fuel OF1 ese. at 92/¥r-)

ANT costs escalated at 58/Yr. beyond 1985

trcept Vellow-Cake and Fuel Oi1 a5 Indicated in Curves I-A &

---Page Break---

TOTAL LEVELIZED --COSIS (mi2is/hwh)

600 ewe Nuclear unit

4450 mee coal Unit

4350 me Fuel OT unit

(fuel 01" ese. at 32/¥r.)

ANI costs escalated at 7 1/4%/Yr. beyond

1985 except Fuel-O1I as Indicated.

Pane ?startup Year TIT-106

---Page Break---

TOTAL LEVELIZED COSIS (1 1Ls/kah)

ror rrey

Figs 3.4.3

Total Levelized Generation Costs of
Power Produced by Two-Unit Plant,
Each Unit Rated as. Indicated:

1 600 me Muclear Units

1a 600 ime Nuclear Unies (Up0y ese. at 7 1/42/¥F.)

2" 450 owe Coal Units

350 me Fuel Git Unies (Fuel 17 esc. at 98/¥r.)

ALL costs escalated at S8/Yr. beyond 1985

?except Yellow-Cake and Fuel Oil as

in Corves I-A 6 3.

gh gage HP

2000 2005 0

nr-105

---Page Break---

TOTAL LEVELIZED COSTS (mt115/4wh)

| Generation Costs of

Power Produces by a. Two-unit Plant,

Each Unit Rated as Indicated:

1 600 owe nuclear units

2450 me coal units

3-450 owe fuel of units

(fuel oil) ese. at 38/yr.)

ANI costs escalated at 7 1/4%/yr. beyond 1985

except Fuel-Oil, as indicated.

?Hane stacey Yaar?

---Page Break---

SECTION 4

LONG RANGE ALTERNATIVES FOR

ELECTRICAL ENERGY PRODUCTION

---Page Break---

40

Section 4

LONG aN

ALTERNATIVES FOR ENERGY PRODUCTION

?wsTRoDUCTION

tn order to adéress che energy situation in Puerto Rico,

ran natives for electrical energy production

from the Island require an economic evaluation.

Specific objectives are set for each alternative. Such objec-

tives include unit size, approximate date for the start of opera-

and const

tion schedules. Unit costs are

Determined from the most recent and reliable sources. Total

reduction costs are determined and the rate at which the alterna-

to compete economically with conventional sources is

for the Puerto Rico scenario.

The long range alternatives considered are:

1. Nuclear
2. Photovoltaics
3. Biomass
4. Wind

The logic in selecting and setting the long range scenarios

has been based on the information

generated from Research and Development programs being undertaken

by CEER since 1976 and on current available information.

ony experience and knowledge

A word of caution is necessary when making economic

evaluations and cost projections of new developing technology

While it is natural to expect lower costs as experience is developed in the manufacture of more units (a learning curve relationship), this in turn depends upon the market demand which might be influenced by drastic changes. Normally, technological

---Page Break---

bal

breakthrough will lower the costs predicted by the usual Learning curve and this will influence the market demand in a positive

circulation. On the other hand, environmental problems encountered, accompanied by stiff regulations and complicated licensing procedures, will influence demand in the opposite direction.

Within the context of this

criticism, the economic

evaluation of different long range electrical energy production alternatives is presented in the following sections.

OCEAN THERMAL ENERGY CONVERSION (OTEC)

This concept makes use of the temperature difference

between

deep sea waters (3000 ft) and surface waters to generate electricity. It has the potential of meeting all of the electrical energy

needs of Puerto Rico. Ocean based, or Floating type or land based plants will have practical

ly no impact on land utilization

It is estimated that an OTEC-10 (4-10 MW modular, 40 MW plant)

concept could be operational within 5 years. Economic calculations:

calculations are performed for the 40 MW plant and for a 250 MW plant
operational by 1985 and 1990 respectively. The 40 MW demonstration
plant is large enough to lend itself to an extrapolation to
at least a five-fold scale in second generation of plants. The
purpose of building a 40 MW demonstration plant is to test the
OTEC system with full size modules and sufficiently large
components in order to verify the cost estimates for the big
scale commercial plants and thereby reduce the uncertainties

involved in the preliminary cost estimates and verification

?ying the

possibilities of future less expensive technical solutions.

?The economic evaluation follows.

wee

---Page Break---

4.1.1.1 Capital Tavestment charges

Several sources were exasined for capital investnent
cont estimates as presented in Appendix G, The most accur~
ate estimate for # 40 M¥e land based OTEC plant is chat
Prepared by Deep Oi1 Technology, Inc. for the specific site
of Punta Tuna, Puerto Rico?! This estimate gives an

installed cost of \$5,230/kW (1980),

?The design conditions of an OTEC plant depend
nostly on the eite's oceanographical and meteorological
conditions, end these in turn affect the cost of the plant.

Ht is necessary to evaluate the construction cost for a

?specific site and to make an optimum power system design
?adapted to the site conditions. In view of the wide range
of estimated unit costs presented in the literature and
their aforementioned

dependence, we consider the above
mentioned unit cost of \$5,230/Ki (1980) accurate enough
for the purpose of the present study.

One additional important consideration that must be
addressed is the Life of the plant, The useful operating
Life of a demonstration project is usual

ly shorter than
that of @ proven technology. ?The Life of the OTEC plant
will depend mostly on the Life of the materials exposed
to the sea water environment and especially the effects
on the large sized heat exchangers.
No experience exists with structures exposed to the sea

Since a large

water environment and since these have demonstrated long

Life, it is logical to assume that OTEC plants will be

economically operable for many years. For these reasons,

the economic calculations will be done for 35 years of

operation, so that a fair economic comparison can be made

with the conventional alternatives.

3

---Page Break---

The capital investments and charges are as follows:

(60,000 KH) (95,2207

) = \$209,200,000 (1980

dollars)

b. Yearly investment Charges at 9t/yr. cost of
money ene 95 yonre apersting 1if

CRE = 0.094636

Tort FoR 0.08655?

(5209,200,90) (0.098635) = 20,636,651

e+ Yearly Enessy Production:

wise power © 23% (for 21°C 8 7 aves)?

factor #752

$(49,090 \ll) (0.77) <0..75) (8760) = 202,356, 000\text{Khr.}$

4, Tnvesteent Charges in milis/Kibr:

$\$20,524,651 \gg 10^\circ \text{yor9; matte (sitar (1980))}$

i

06M costs of an OTEC plant cannot be too far

off an equivalent oi! plant.

The

rine portion, such as hull and other parts
and components exposed to sea water, will require more
maintenance, but these can probably be taken care of in
a larger time cycle than the routine yearly maintenance.
?This can possibly be accomplished by moving the plant to
special shipyard facilities.

?The O&M costs will be figured on the basis of an assumed
plant staff which will be correlated with total costs.

4

---Page Break---

?The following plant staff is assumed

1 superintendent

2 Asst. Superintendent

1 Administrative Supervisor

2 Secretaries

1 clerk.

5 Shift Engineers (1/shift)

10 Shift Operators (2/shife)

10 Pump-Turbine Operators (2/shife)

10 Condenser-Evaporator Operators (2/shift)

5 veility (/shite)

5 Security (1/shift) and personnel accountability

10 Boat operators (2/shife)

2 Karehouse Clerks

1 Purchaser-Whse. Sup

1 Chief Mechanical Engineer

1 Asst. Mechanical Engineer

6 Mechanics

Electrical Engineer

Fleetricians

Instrument Technicians

Chemical-Metallurgical Engineer

crenist

Assts. Technicians

Janitors

Painters-Drivers

Security (land, 1/shite)

4

1

1

1

2 Asot. Chemists

2

2

2

5

1 Janitor (Iana)

Gardener (Land)

5 Shift Chauffeurs (1/shife)

106 Toeal

---Page Break---

Average annual staff cost per man \$24,000 (1978)

Total staff cost: $(104)(\$24,000) = \$2,496,000$.

?The ratio between staff cost and total O&M cost for
4 coal plant without FGD system as previously deter~
mined is 1.72. Assuming that the sane ratio applies
to the OTEC plant, ve have:

Total O&M cost = $(1.72)(\$2,496,000) = \$4,293,120$,

?The cost in wills per kilowatt-hour {«

3

$86,293,120 \times 10^0$ | ?

SSOP ei 7 21.22 milte/tme (1978)

The O&M cost in 1980 dollars with an 8% / yr inflation is $(21.22)(1.08)^? = 24.75$ milis/kuh.

AetLe3 To

Levelized costs

Since there are no fuel costs in this plant,

the total costs are composed of capital investment,

charges and O&M costs. In terms of 1980 dollars, the

total cost of the 40 Me Demonstration Plant is:

$$301.97 + 24.75 = 127 \text{ milie/eWm}$$

?The total levelized cost for operation in 1985 can be estimated by including escalation and interest during construction, fixed charge rate and leveling the O&M cost during the life of the plant.

Assuming 8% escalation per year, one year period planning and contracting arrangements, 2 years design and 3 years construction, the interest during construction and escalation factors can be computed

in the following manner:

---Page Break---

Contracting

Commercial

Base Reference Year operation

rr |

???

Design { Construction

ais

3980

||

1982 19e5

With @ straight Line cash flow of construction funds,

Bscalation before construction = (1.08)?

Escalation during construction = (1,08)!*>

Interest during construction = (1,08)!^9

Investment "scatation and

Interest during Construction ~

Toral factor = ar

OGY Eacalation at 8z/year from

1980 to 1985 ~ (1.08)5 = a7

Levelizing factor for 35 years life tine at 9% cost

of money in a Sz inflationary economy:

sa +y[®]

Tae

= 1.8L

where: r= sou

ie

Total Levelized Cost (1985)

Investment Charges:

(201.97) (1.47)

= 0.038095

06M Cost:

(26.75(1.47) (1.81)

40 MWe OTEC Plant

Total Levelized Cost = 215.75 milts/Kvnr

(For start-up in 1985 and 35 years operation of the

plant)

qet

---Page Break---

250 Me OTE PI

If the results of the 40 Ye OTEC Deno Project are

satisfactory, the next reasonable step considered is

the construction of a larger plant in the 250 ¥ range.

Two factors directly affect the basic plant cost

(dollars per kilowatt of installed capacity) of this

unit: one, the economies of scale and the other, the

learning curve effect.

4.1.2.1 Scale Cost Relationship

?The effect of increased size upon costs for

large electrical equipment has been determined by experience to be in the form of an exponential reduction of cost in the range of 0.75 to 0.95 between small and bigger unit

f_c can be defined as given by an equation of the

A unit capacity scale cost factor

following formula:

a^n

f_c = unit cost of big plant

a = unit cost of small plant

4

(es of the small size

where ϕ , and G , are the capac
and bigger size units respectively and the exponent
than 0.75.

If the exponent E on the capacity scale cost equation

E is less than unit and usually not less

given before is set at 0.95, the value of E , obtained
is 0.95,

For comparison purpos

in Section 3.1.4 for a coal plant will be exined,

], the cost equation derived

mes

---Page Break---

?The coal plant cost equation $C = 795.95 \cdot 10^{0.00002}$

gives the following result for the scale-cost factor

between 200 ~ 250 tite:

$\phi 791000342 (250)$

few 0.95

UOTE TT *

?This agrees with the previously estimated value of f,. The cost in 1978 dollars of a 100 Mie OTEC plant has been estimated st \$3257/KW (see Appendix 6, ref, 42). which extrapolated to 250 Ye gives

$(52257 \times 0.95) = \$3,094$ per KH, The total cost of a 250,000 K plant will be \$773,500,000 (1978). The

effects of the learning curve are considered next.

4.1s2s2 Capital Cost Learning Curve Relationship

?The Learning curve effect is a function of the

number of units produced, For this study, we assume

we ORIN) gg

the following relationship: $C, =$

where: N = unit number

G_q * ave. unit cost of unit 8

c_1 = unit cost of unit number 1

K = constant factor independent of learning,

B = learning factor cost reduction

It is reasoned that the accumulative average

production cost is reduced from the previous cost by

a certain factor m every time the number of units

produced on a commercial scale is doubled. General

Electric, for example, estimates that the production

costs of large wind turbine generators can be reduced to 90% of the previous cost every time the number of units is doubled. propose a 97.5% cost reduction for OTEC plants."* Due to the

Washon et. a

uncertainty in the learning rate estimates and the manufacturing output, we consider 2 90% reduction to be reasonable for the purpose of the present study.

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---Page Break---

A market prediction must then be established.

Jacobson and Manley from MITRE Corporation predict

three scenarios of OIEC market penetration as a function

a

of economic incentives and development strategies.

The three scenarios present total installed capacities

in the United States for the year 2020 of 2246 and

TL Cle respectively

Assuming © market development as depicted in the lowest scenario and the total (22 GMe) been composed of 250 Mte units, a total of 88 units by the year 2020 is predicted.

Rounding up the above figure to 90 units by the year 2020, an S-shaped market curve for OTEC development is projected as per Figure 4.1.2.

MARKET DEVELOPMENT PROJECTION FOR OTEC COMMERCIALIZATION

FIGURE 4.1.2

No. of 250 Mie

OTEC Unite

---Page Break---

TE the unit is to be operable by 1990, it must be order
83 (assuming seven years necessary lead time)

ea duri

%

Therefore, no learning curve effect will be considered for this unit. The 1978 cost of the 250 YWe unit for operation in 1990 is \$3,094/xW.

The Capital Investment Charges are calculated for the year 1990 based on the following:

$F_{er} = 0.098636$

or = 158

Aux. Power = 20%

Inflation = 8%/yr, (from '78 to '85)

Stiyr. (from '85 to '90)

Capital Investment Charges =

$34084 (0.098636) \times (1.08)^8 \times (1.0895)$

$(9.75) (0.080) (8.76) (0.8) \text{ ance?}$

= 127 wits /eom

4.1.2.3 Operation and Maintenance Costs

The operation and maintenance costs can be computed as per the 40 Mie Deno Plant with a 20% increase in staff. This staff increase is visualized as 20 additional shift personnel (4 per shift) for

Pumps-Condenser-Evaporator and T-G operation.

$$Sc = (124)(24,000) = \$2,976,000.$$

The ratio between staff cost and total operation and maintenance costs for a coal plant (without F6D) is 1.72 (see Section 3.1.0.8)

$$? \text{Total OsM Cost} = (\$2,976,000) (1.72) = \$5,118,720.$$

?The total levelized cost in mills/KWh using the previously defined parameters as in Section 4.1.2.2.

$$6M \text{ Cost} \ll (\$5,118,720 \text{ ca. } 0.08)?$$

Seay ta aay co wo 50,000)

$$(2,05)5(1.81) = 15.42 \text{ mitis/Kim}$$

wet

---Page Break---

4.1.2.4 Total Petinaced Cost for 250 Yale OTEC Plant

The total cost levelized for the 35 years

operating Life of the plant with 1990 start-up base

is thu

$$\text{Total Cost} = 127 + 15.42 = 142.42$$

For comparison purposes of the OTEC technology with the conventional alternatives evaluated in Section 3, the costs of the 250 Mwe OTEC plant are projected

from 1990 taking into

account the effects of the Learning curve and the

costs for future start-up

economic escalation of costs, These are tabulated in Table 4.1.2.4 below and graphically depicted in Figures 4.1.2.4 and 4.1.2.5

It should be kept in mind that the Learning

effect will become saturated after several units are

produced on a commercial scale. At this point, the

OTEC cost curves shown in Figures 4.1.2.4 a and b

will become straight lines. Due to the uncertainties

involved in precisely estimating this occurrence, this

effect is not shown in the curves.

rele

---Page Break---

Levelized Total Costs of 250 Mw OTEC Plant in Puerto Rico.

? ie Year Indicated and 35 Years Operating Life.

TABLE 4.1.2.4

Interest During

Construction and Escalation Until 1985 at Bt/¥e and sh year or

7 2/8/ie thereatar,

Design and construction teed tiie 7 years.

Stace

2020

| SteeE-Up Year 1 1990 1995 | 2000 2005 | 2010 2015

Gansta coe (5/8) +

| M85 Dollars

sss | casoa! 0.552}

j HI

3,945) 3,478] 3,197 | 2,927

cansta! teveotment | |

Gaersee (aitss/san) | i | '

£985 Doulas goose) seas) recs] sar) son] at.s9| ss

i H |

108) aa ne} ae as} ? ast aoe aoe

| tevetized ost conte 1 H |

Re oehlaen MAE) TE] ae ee, Tee ee} ee a

i |

set Extinaced Coe | | | |

| S/te. Escalation. !

| Bona we fa aw | aa | ae | am | as |

| i |

| T f

| oan snnttaaea oon | |

| Ta3t/¥e. Bocalats

| beyond 1365, Tj 700) ase | ame | uae | ses | s6 |

qatar Pee epee

mwa

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Figs 6.1.2.408)

?otal Lavelized Generation Coste of Pover

Produced by: - -

Commie Huctear Unie

OOME Nuclear Unit (Uy0p esc. at 7 2/42/Yr.)

2506 OTEC Unset

?s0esie Coat ast

??sonie Fuel O61 Uose (Fuel O42,

| A costa escalated at 52/tr.

beyond 1985 except Yellow Cake

{and Fuel Oi in Curves Ima

and 4 respectively.

st see 8 peepee en

{

reer

ee

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Fig. 4.1.2.400)

000. « ?

?rtotel Levelized Generation Coste of Pover

'? Produced by:

a crotme Nuctear unit -

12) 2somfe omEe Plant

5. 50mm coat Plane

TOTAL LEVELLED COSTS (w/ite/4sh)

---Page Break---

Lavelized Total Coats of 250 Mie OTEC Plant in Puerto Rico.

Up in Year Indicated and 35 Years Operating Life.

7 salir thereafter.

TABLE 4.1.2.4

Design aid construction lead t:%

Stare

Interest During

Construction and Escalation Untii 1985 at 81/Yr and sh year or

me T years.

sary wear | vans | 2000 | 20 | zoio jas | amo

|||

ee ee

||

i ?

no | oats] ore] 0.656) oan} ose} sez

1985 Dollars | 5,303} 4,486] 3,905] 3,478} 3,197) 2,927] 2,768

{

i t t

| capttat trvestnene | ! |

| Gideges fallin | | | |

1985 Dollars | 9952! seas! 74.03 65.27] 60.00) 34.95] 51.98

|

stn} ane} ans ae ast ae a

vevetland ott corte |

Settee Gist] are ea rere} ee iret ere} aaa

+ t

qn estimated oe] |

itr, taeglation |

Bm | ae | oan | oa | om | ae | am | os |

Total Estimated Cost i

Pista, gacalaci

| Rnd ed ws | 200 | a | e | ue | sos | om

wes

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42

WIND POWER SYSTEMS (UPS)

?The potential contribution of wind turbine generators (#16)
to the future electrical energy needs of Puerto Rico is evaluat

(ed based on the report "Feasibility Study for the Use of Large

Windpower Generators in Puerto Rico",?? which is included in

its entirety as Appendix H. The cost

that report are placed under the same basis

developed for the other alternatives

developed in

13 49 the estimates

to provide a consistent

analysis and a means of economic comparison.

?The power costs are calculated using the capital investment

costs, operation and maintenance costs

and the annual estimated

Power output. A construction period of three years is assumed

well as a plant Life of 35 years.

for the whole project

4.2.1 Capital investment for Wes

The total capital investment charges for this project

in Puerto Rico for oper

follows (see Appendix 1)

in 1985 are calculated as

4.2.1.1 Plane cose

The present estimated WTO's unit costs are \$2.633

million and \$1.91 million for 1500 xW and 500 KW units respectively. With a 90% learning curve and assuming a production of 100 units every 5 years, as indicated in Appendix M, the lowest evaluated average cost within the first 100 units would be \$1.31 million and \$0.95 million, respectively for the two unite.

The folloving itemized costs are taken from Appendix #. Twenty Five TG units are assumed to be located at one particular site.

weit

---Page Break---

TABLE 4.2.1.1

wes 1979 COSTS

ssw osMW

25 WT6's \$32.75 x 10° \$23.75 x 10"

Electrical Interconnections (estimated 3.19 3.19

?Based on Bureau of Reclamation

?Studies app. 4.)

Design and Study (17%) en 458

Contingencies, site facilities, 539 4.08

supervision (15%) ?_

?Total Wind Power System \$47.44 x 10° \$35.56 x 10"

Cost (1979)

Weis

---Page Break---

The estimated Land requirements for this project

(Figure 7, Appendix #) are 2891 acres (2978 cuerdas)

Two options are considered here. One is to buy the Lands

in this case the land cost will be part of the capital

investment and subject to the fixed charge, but the

utility will have an asset appreciated in value at the

end of the useful Life of the facility. The other option

is to rent the Lands

part of the operating costs of the facility.

In this case the rental cost will be

The estimated Land cost is:

2,978 cds. at \$5,009 = \$14,890,000

It should be noted

that the Land use for both

models is approximately the same. The wind shadowing effect, which determines the separation between units depends principally on the geometric characteristics of the tower and rotor which are roughly equal in both

According to General Electric, the diameters of the rotors of the 1500 and 3000 KW turbine generators are 190 and 183 feet respectively.

4.2.1.3 Capital Investment Charges

Basic equation (see Appendix 5)

$CE = \frac{C}{E} \left(\frac{1}{1 + r} \right)^n$

* Wier Power ETO)

?The following parameters are used in the computa

Interest Rate

Fixed Charge ate (FC)

4 = 3 years

1 = 3 years

St/ye.

0.098636

---Page Break---

ly = 1.08

Tee = 1.09

a = 0.50

% + (ha) ¥ 45

a¥ eas

(2,08)4-5 = Late

(2.09)!-5 » La3e

Wind turbine power:

1.5) nominal = 288 kw net

0.5 M0 nominal = 236 kw net

Substituting the above parameters in the Basic
Cost Equation, the following values are obtained
for 1985 operation:

TABLE 4.2.1.3

CAPITAL INVESTMENT CHARGES

Wind Power Systems (WPS) Capital investment Charges (enitis/kwhr)
ws and (Purchase option)

25-150KW (28kw net) Soe ?Say

?25-500KW (236 kw net) 109.20 45.73

ee

4.2.2 Operation and Maintenance Costs (0s)

The operating and maintenance costs have been

estimated by General Electric (see Appendix i) to be approximately 2% of the wind turbine-generator cost, including electrical interconnections, site

facilities and contingencies. If the land is rented, an annual rental charge will be included in the operating costs. The rental cost is based on

1-20

---Page Break---

1a 108 of cost annual rental fee subject to escalation.

To be consistent with the calculations performed for the other alternatives, the O&M costs are escalated to

1985 at the rate of 8% per year and then levelized

for 35 years of plant life, with inflation at 5% per

The total levelized O&M charges in mills/kwh are

thus obtained by the following formula:

(estimated 1979 costs) Lee) 022L

determined from available wind

08M Cost

Where: L = levelizing Factor = $(i)^Y = 1$ | AUD" Ly gy

pork

rae" + Gs)

= 0.038095

Lye. ws Sige. e = Btlyr. Y= 6 years

ne 35 yes.

?The following results are obtained:

TABLE 4.2.2

LEVELIZED O&M COSTS

Wind Power System (WPS) 1d O&M Costs {mils/kwh)

WPS __Land(Rental Option)

25-1500KW 2.52×10^8 kwh per unit App.H) 37.6 os

?25-500KW (2.07×10^8 kwh per unitApp.H) 344 827

4.2.3 Wind Turbine System (WTS) Total Levelized Costs

?The total levelized costs for the 25 unit, central station Wind Turbine System power plant, evaluated for Puerto Rico, with a 35 year Life, deginning full

vee

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?operation in 1985, can be summarized from Tables 4.2.1

and 4.2.2 as follows:

TABLE 4.2.3

TOTAL LEVELIZED COSTS FOR WIND TURBINE SYSTEM

(25 Units, Central Station, for Operation in 1985

at 8 Coastal Zone in Puerto Rico)

see

Costs Capital Investment Total Power

(Charges (mills/KWh) Charges (mills/kWh) Cost (mills/kWh)

i

25-1500KW Units

(Own Land Option 156.85 6 194.45

Rented Land Option 119.38 105.4 224.78

25-500KW Units:

(Own Land Option 154.93 4 189.33

Rented Land Option 108.20 226.30

The above results show that electricity generation by central station wind turbine systems in Puerto Rico is a competitive alternative to oil; however, it is an expensive proposition when compared to other renewable

alternatives. The extensive use of land resources and the limited power output are major contributors to the high expense.

The differences in cost of power for the four options analyzed are not significant, but it should be noted that no credit has been taken for the available land between units for other possible uses, nor for land value appreciation.

Other wind energy options are available for use in Puerto Rico, especially in the mid range and small range machines for distributed use around the island, but their assessment is considered out of the scope of the present work. Nevertheless, such widespread use of smaller units should be investigated,

evaluated in this study, the costs of the two lowest evaluated options of 25 units central station power plants are projected for future start-up years beyond 1985, taking into account the learning curve effects and the economic escalation of costs. These are tabulated in Tables 4.2.3 a and b and graphically depicted in Figures 4.2.3 a and b.

It should also be pointed out that energy storage capacity can be provided to the WPS in order to have 4 continuous electric power output even at periods of low wind speeds. The wind alternative is only

economically viable as a fuel oil displacement alternative. Planning installation of wind turbines for coal fuel displacement is an uneconomical propo-

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TOTAL VEVELIZrD COSTS (ns

Pi rrrre

I

f

Fig. 8.2.33

Total Levelized Generation Costs

Total Levelized Generation Costs

of Power Produced by:

2600 Miclear Unit,

1A G00 Miclear Unit

(Wog ese. at 7 174/ve.)

258 Five oTce unite

4850 Whe Coal Unit

450 Mie Fuel O31 Unit

(Fock Oy esc. at 8/Ye.)

5 25 Untt Nine Turbine Pomer

Park? (500 hea)

ALL costs escalates at S4/¥E. beyond
1985 except Yellow Cake and Fuel O11

in Curves I-A and? respectively.

sopptet z eestsessy Pea

i oS

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TER wo dP Menace of

ES

2000

Plant Start-Up Year

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TOTAL LEVELIZED COSTS. Caf 3/kah)

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Fig. 4.2.30

fff

ALL costs escalated at 7 1/4%/ye.

except Fuel Oil which Ss escalated

sean.

bests

= Total Leveligea Goncraton Costs

or Poner Produced by

6£0 Me thsctear Unt

250 tie UTEC Plant

450 wre Coal Plant

4850 tae Fuel O11 Plane

25 Unit Wind Turbine Poner

Park (300 XM a)

---Page Break---

43

STONASS FUELED DOWER PLANTS

Siowass fuel consists of dried or partially dried forage:

rasses of F cane, which provide combustible fiber that can be used as fuel in an industrial sceam boiler. Existing sugar

Pit! boilers provide an adequate example of boilers which use biomass in the form of sugar cane baggase co substitute for fuel ois bursing. Sugar mili boilers, hovever, are not di

for electric:

signed

?energy production but to produce steam

for the sugar manufacturing proc

?Their efficiency for

elecercat energy production is therefore, very iow. Sugar mill

boilers, however, offer probably the best facilities for deve

oping experimental pitot projects for the development of

aperonriate large scale techniques for biomass fuel burning,

hanclngy storage and transportation logistics. Such pilot

prelecie could provide detailed technical J

a for He extrapole=

of large scale biomass fuel burning power plants on the level

300-500 se,

CORK Sas been heavily involved during the last three years

in the agricul

weal phase of biomass species selection, proving
ration, harvesting, sun drying and bailing of biomass.

Based on Figures on a BTU

6 have been determined. Efforts are

We have an example of a 209 acre farm, co:

basis delivered for biomass:

Presently being made by CEER to develop a pilot project in which the large scale Logistics of biomass burning could be assessed for extrapolation to industrial type of electric power plant boilers. Such a proposal has been submitted to the Government of Puerto Rico. ?®

?The ?state of the art" for this technology is practically developed and is considered technically feasible. What is needed are boiler specification details and logistic considerations which are obtainable through the pilot project just mentioned.

It is reasonable therefore, to

compare differences between a coal fired power plant and biomass

fueled power plant.

sume that there are no basic

---Page Break---

450 M4 Yiomass Power Plant

This plant is considered to be similar to a coal fired power plant as addressed in Section 3.1, without the requirements of sea port facilities and FCD System. As such, the three cost components of Capital Investment, Fuel, and Operation and Maintenance costs will be addressed.

4.3.14] Capital investment charges

The Basic Capital Investment Cost (C_y) of a 450 MW coal fired power plant with an FGD system, as determined in Section 3.1.8.4, is \$691/kW.

With an estimated 8% auxiliaries power requirements for coal plant with an FGDs;

\$640.

System, the capital cost

per gross kilowatt is

The FGD System investment cost included in the \$100/kW (see Section 3.1.4.2). The investment cost of a coal plant without FGD system We (1978). It will be assumed for the purpose of this Study that a biomass fueled plant is no different cost wise from a coal plant without FGD system.

above figure

is, therefore, \$540/gr0

Assuming that the biomass fueled plant will begin commercial operation in 1985 and assuming that there will be a straight Line cash flow of funds during a

five year construction time, the capital investment

cost is

(540) (1.08)ⁿ (1,09)⁻⁵ (1985)

(See Sections 3.1.8.3 and 3.1.8.4 for details)

1.29

---Page Break---

With a Fixed Charge Rate of 0.099636, a Plant.

Capacity Factor of 75t (as for the coal plant), and
35 years of plant operation, the capital investment

Cap. Investment Charges =

© 14,3 milte/iom

4.3.1.2 Biomass Fuel Costs

Biomass fuel costs have been evaluated in

Separate CEER studies under the Sionsss Program.

Figure 4.3.2.2 shows a flow

47 core studies b:

ran for the evalua

fod upon a

energy plantation have estimated

2 200 2

hyree!

Dionass fuel cost at \$1.60/S9a"

2979). A three

stock assumed adds 4 cents/M#TU to the carrying

This cost is escalated at 8% per year untit

2985 and then levelized for 25 years of plant opera~

tion using the sane levelizing factor as vas used for

coal (See Sections 3.1.9.2 and 3.1.9.3), Table

4.3.1.2 (taken from the CEER Report) illustrates the breakdown of the indicated fuel price in 1979 dollars

With an assumed net heat rate of 10,000 BTU/Kwh,* the levelized fuel charges for the 35 years lifetime of the plant which will be in commercial operation

in 1985 is thus:

$$FL = (1.66)(10,000) (1.08)^8 (1.81) \\ 1,000$$

$$L + (2601.81) = 47 \text{ cents/kwh}$$

* A boiler designed for coal as primary fuel will have a higher heat rate when fired with biomass. A boiler designed to burn biomass as primary fuel will have better efficiency than a coal designed plant burning biomass. The indicated heat rate needs to be increased depending on the case by approximately 515%

---Page Break---

FLOURE 4.3.1.2

BIOMASS FUEL COST FLOW DIAGRAM

EXPERIMENTAL

FARM

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Wea

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TABLE 4.3.1.2

BIOMASS FUEL costs

PRELIMINARY COST ANALYSIS FOR SORDAN 70A PRODUCTION

Land area 200 acres

Production Interval : 6 months

Sordan 70R Yield: 15 tons/Acre; Total 3,000 Tons of Oven-Dry Material

PRELIMINARY COST ANALYSIS

Lang Rental, at \$50/Acre Year 5,000

2. Water (Overhead Irrigation), 360 Acre ft. 2,160
3. Seed, at 60 Lbs./Acre 4,800,
a. Fertilizer 10,000,
5) Besticides 43000
6. Equipment Depreciation (6 mo.) 2,650
7. Equipment Maintenance (75% of Depreciation) 1,988
8. Equipment Operation (75% of Depreciation) 1988
5. Diesel Fuel 21200
10. Day Labor (90.00/day for 140 days) 12,600
IL Delivery, at 6.00/Ton 18,000
Subtotal: 65,386

Plus 105 Error: 6,538

Total Cost: 71,924

Total Cost/Ton: $(71,924 + 3,000): 23.97$

Total Cost/Million BTUs $(23.97 + 15): 1.59$

---Page Break---

4.3.1.3 Biomass Power Plant Operation & Maintenance

oi

The O&M costs of the 450 MWe biomass power plant will be assumed to be equal to the O&M costs of a similar coal fired power plant (as evaluated

in Section 3.1.10.6) without the FGD system. This can be calculated by setting the sulfur content

(S) and the incremental total staff salary necessary to operate the FGD system equal to zero in the O&M cost equation. That is

Total O&M Cost = (1.584) (TSC) + (4.9 x 107%) (ckam) (0.80) + (1.43) (KW 433,660)

(1985)

(G4

$$= (\$8,828,000)(1.08)^7 = 15,130,000$$

with a 75% capacity factor and an 8% assumed auxiliary

power, the levelized fuel cost is calculated

as follows (using same levelizing factor as for fuel):

$$\text{Levelized Fuel Cost} = \frac{15,130,000}{1,000} \times 0.08 = 1,210.4 \text{ ¢/kWh}$$

Levelized Fuel Cost = 1,210.4 ¢/kWh

$$= 0.012104 \text{ ¢/kWh} = 10.104 \text{ ¢/kWh}$$

1V-33

---Page Break---

4.3.14 Total Levelized Costs of a 450 MW Bionator:

Power Pi

The total levelized costs during the 35 years

assumed Lifetime of a 450 Mw biomass power plant, at
4 75% capacity factor, a 9% cost of money, and a
\$/yr, Total escalation for cost levelization in fuel

and 0.6M is

Capital Charges : 14.3 mills/kwh

Fuel Cost + 47.0

8M cost, + 10.

total 71.3 mills/kwh (1985 start-up)

Escalation of all the above costs at 5% per year,
beyond 1985, is shown in Table 4.3.1.6a

TABLE 4.3.1.6a

LEVELIZED TOTAL COSTS FOR PLANT START-UP
IN YEAR INDICATED 5%/YEAR INFLATION BEYOND 1985,
\$/kwh

StartUp Year 1985 1990 1995 2000 2008 2010 «2015 ?-2020

TO 2020 2070

Levelized Cost 71.9 91.0 116.1 148.2 189.2 241.6 208.2 393.3.

(mills/K Wh)

eee

If an Inflation factor of 7 1/4%/yr. is used
beyond 1985 for fuel as well as OM, the levelized

1-34

---Page Break---

factor is $L = 2.508$. The 1985 levelized cost changes

8 follows:

Capital Charges 14.3 mills/KWh

Fuel Cost 65.3

OM Cost, 1

Total 93.6 mills/KWh (1985 start-up)

Table 4.3.1.45 indicates the total levelized costs
with 7 1/4%/yr inflation, for different start-up
years beyond 1985.

TABLE 43.1416)

LEVELIZED TOTAL COSTS FOR PLANT START-UP

IN YEAR INDICATED 7-1/4 /YR INFLATION BEYOND 1985

?StartUp Year 1985 1990 1995 2000 -2005--?-2010~-2018~2020

Leveled Cost 934 132 1881 2669 378.7 5374 7625 1082.1

(crit KWH)

SS

From Figures 4.3.2a and b it can be seen that

biomass fueled plant:

?are economically more attractive=

ive than coal plants. The required Research and

Development efforts to make possible commercializa~

tion of this alternative are described in Reference

2

1ve35,

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TOTAL LEVELIZED COSTS fb Ls/eh)

Total Levelized Generation Costs

1_? of Power Produced by!

600 "ie Nuclear inst

Y

IA 600 "Me Micleat Unit (0, ese.

BL Ser apse) ve

250 MWe UCC Unit

450 he Coal Unit

450 We fuer O12 Unset

ff

(Fuel O11, ess. at 94/¥r.)

5 25 anit Wind Turbine Power Park

(5009 a)

450 10 Bloracs Porer Plant

2% An costs escalated at 58/¥r~

beyond 1985 except Yellow Cake

and Fuel Oil in Curves "A

and 4 spectively.

72000" 2005

Plont-Srart-up Year

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TOFAL LEVLLILED COSTS (wi Lt /hsh)

Total Levelized Generation Costs
of Power Produced

760 for Nuclear Vast

250 for OTE Plant

30 for Coal Plant

430 for Pet Bal Plant

25. units wind Turbine hover Park

(00 years)

6830.08 for onshore Power Plant

As costs escalate over 7 years)

Conceptual SHL which to calculate

---Page Break---

44

[PHOTOVOLTAICS

The Photovoltaic process converts direct solar radiation

to electricity by using photoelectric cells. There is at present a substantial world wide effort on research and develop-

ment to improve the viability of photovoltaic systems. Several

employing different types of photovoltaic cells have been proposed

Most photovoltaic cells are made up of crystalline semi-conductors prepared in a fashion so as to produce the generation of an electric current in an external circuit when the semi-

conductors are exposed to solar radiation.

Applications of electricity generation photovoltaic systems:

central station

should be viewed in two different perspectives:

power plant

and individual load center (ILC) generating

facilities, an

photovoltaic generation

rating facility is a small

system installed at the point of electrical demand. Since there are periods in which the photovoltaic systems do not produce power, storage capacity can be added or the system can be connected to the utility system to get back-up power. If these small systems are collectively installed, they can contribute

a substantial amount of the electrical supply in Puerto Rico

In order to commercialize these systems, it is necessary to reach a point of economic competitiveness between the photovoltaic systems and the commercially available alternatives.

Central station photovoltaic power plants will require large

land areas because the power produced per unit area of solar panel is small. These plants will be owned and operated by electric utilities.

collector

The present study is directed to analyze central station

types of power plants. For purposes of illustration and comparison, a 250 We photovoltaic installation in Puerto Rico is evaluated in the present study. This size was selected because it is comparable to the size of power plant unit requirements in the electric system of Puerto Rico. Larger

1-28

---Page Break---

sizes will impose severe restrictions on land resources. A 250 Mw plant will require 4000 acres of land.

4.4.1 Capital Investment of a 250 Mw Photovoltaic Power Plant

It is assumed that a 250 Mw photovoltaic power plant

can be installed in Puerto Rico for start-up in 1995, in order for the plant to provide a continuous output, part of the energy produced by the photovoltaic plant during daylight time (approx. 10 hrs.) will be delivered directly to the Load, and the balance of the energy generated during the same daylight period will be stored for delivery during night hours (14 hrs). An economic load dispatch program takes into account each unit connected

to the grid and minimizes the total system fuel consumption. ALL units compete with each other and are loaded according to their incremental fuel cost. Since photovoltaic plants don't have any fuel cost and since their output is only during daylight hours, they can probably contribute substantially to improve the economic dispatch

of the overall system, However, such an analysis is rather complex and has never been made or proposed. However, it resembles

the optimization of a hydrothermal system

in which a fictitious water cost y , is varied until

since is obtained with the scheduled hydro-energy use, Such studies will contribute considerably to the optimization of storage capacity for photovoltaics.

Future CEER work could address this subject if funds can be secured, Some simple assumptions were made in order to simplify the storage optimization problem.

The hourly generation data of PREPA's power system for three consecutive months was analyzed. This shows that on the average, approximately 60% of the daily electric power generation is produced during the daylight

129

---Page Break---

period (7 A.M. to 7 P.M.) and 40% during the night. This period basically coincides with the photovoltaics production period, so that using this simplified criteria, 60%

of the photovoltaic plant generation will be dispatched on

4a load following scheme during the daylight hours and 40% stored in a battery system for delivery during night time on a load following basis. This reduces the capital investment and operating costs of the storage system.

Assuming an average of 10 hours of insolation and electric production per day, the charging rate of the storage system will be, on an average basis, 1.4 times its de!

very rate. This provides an emergency "spinning" reserve which is a function of the energy stored, The storage system can be discharged at the same rate that

it is charged. Credit for the extra "spinning" reserve capacity can be calculated at the rate of capital cost of a conventional gas turbine, but no credit will be given in this study. Under this assumption 1 ky of plant capacity will have a storage capacity of .4 x 24kwh

per day cycle, or 9.6 kwh per ky of plant capacity.

To account for the absence of solar radiation during cloudy or rainy days and storage system maintenance, a 292 additional energy storage capacity will be provided.

Present state of the art indicates solar cell efficiencies

from 6 to 25%. Ten percent efficient solar cells

are presently commercially available.

Solar array component's efficiencies are assumed

as follows:

Solar cells 10% efficient

Electric Battery storage 80% efficient

---Page Break---

Electric power conditioning equipment 95% efficient

?This gives a 9.5% efficiency for collection and product= ion and 7.6% efficiency for the output of the storage system.

CER has collected and analyzed solar insolation data for extended periods of time in various locations through= out Puerto Rico. The highest values have been encountered along the southern part of the Island, with the Ponce station registering a yearly average insolation of

5.451 kevh/a?/day.

Using the above data, che area required to produce 26 kuhs in a 24h, period, with 60% directly delivered to the load and 402 to the storage eysten, can be computed as follows:

2%) (0.60 4

ST) (0-095

?The average insolation power per square meter is:

SL 6 0.227 Ku/a?

4.4141 Basic PI

ec

The cost of a photovoltaic installation can

be approximated by the following relationship

s \$ array cost/s?

Plane cost 2; * (elant EF.) (insolation powerTe2)

+ Power Conditioning cost (\$) + storage cost (8)

xe iw

The following values are assumed from the

present day technology and an extrapolation of the

1-01

---Page Break---

a. Array Cost:

DOE Photovoltaic Program cost predictions are shown in Figure 4.4.1⁹, it is estimated that by 1990 the cost of solar array modules for large central station installations will

be \$0.15 - 0.40 per peak watt (1980 dollars).

Averaging this cost and considering that peak

power is 1000 W/m², we have:

Solar photovoltaic collector cell cost:

¥ 4,

too Me at 10% eff. = 100

ze #

= \$27.50/a² (1980 dollars)

voo Ye x go.275

* P

Installation Cost:

Installation costs for wiring, structures, etc.

have been estimated by Schueler at \$41.50 per

square meter.^{oo} the total estimated array cost

is \$69.00/n² (1980 dollars). Array liferine

wumed to be 30 years.

Storage Cost:

In a vory comprehensive study of all solar

technologies, the Office of Technology Asses

ent estimated cost projections for battery

storage for large industrial systems using

?advanced lead acid technology under develop-

ment by Westinghouse Electric Co./?

Battery Cost (proj. for 1990) \$30.00/kWh

neue

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AWoLSiM ONY \$1909 a3Ide

Avuuy/21NGON MVEDOHE IWTOAOLONE 300

uvak uvONaTVD

05 68 99 10 98 ce ve ce ze 18 op GL wf LoL

TTT joro

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mENaNSOTIAO

emros'of|

sasvioung TWni2y

ABOTONN93L ANaWHND:

(3195 201110961) 4M/s AvauW/31NGON

---Page Break---

Installation, building and other costs

$\$05.7 = 0.7 \cdot 268490) \cdot 16$

where C is the capacity of the storage system
in 1h.

That i

Storage Cost = $30.00 + (5.7 - 0.7 \cdot \log_{10} 1,200,000)$
 $= 30.00 + 1.45 = \$31.45/\text{KWm (1980)}$

?The estimated Lifetime of the batteries is

10 years, which will necessitate two interim

replacements during the plant's operating

life,

The power conditioning system (PCS) of a photovoltaic power system includes suitable over conversion units, power switches for control of system configuration, and the monitor and control unit. The PCS performs all the power conditioning and switching required to Link system sources and sinks under the overall control of the monitor and control unit. Cost projections of PCS are estimated by the Office of follows:

?Technology Ass

PCS Cost (proj. for 1990) 40.00/10,

A Lifetime of 30 years is estimated.

Combining the above system component costs

we have:

Total Basic Plant Cost * 69.00 (0.60_ + 0.40) + (1.25) (31.45) (9.6)

0.227 (0.095 0-076)

+ 40,00

?Total Basic Plant Cost = 3520 + 377 + 40 = \$3937/KH (1980)

rve44

---Page Break---

4.4.1.2 Total Plant cose

Since the Lifetine of the plant is assumed to

be 30 years and the Life of the batteries is estimated

to be 10 years, two interim replacenents are projected

for the battery component.

?The equivalent capital cost (Ec) for a power

plant with interim replacements is calculated using

the following equation:

es mre + on; SRECEAR

where:

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$B_{re} =$

cee

ra, act cue ns

see [ES J

1%

|

Set CE

YP y

equivalent capital cost

capital cost of portion of a plant

unaffected by interim replacement

capital cost of the interim replace-

ment

$CRE(r,N)$ = capital recovery factor for plant

where W is the book life of the

plant,

$CR(z,LR)$ = capital recovery factor for the

ery

Fok

wr

LR

interim replacement where LR is

the interim replacement book Life

+ fixed charge rate for the interim

replacement

= fixed charge rate for the plant

= inflation rate

= discount rate or cost of money

+ number of replacements

= replacement Life

The fixed charge rate considered throughout the present study for application to the Puerto Rico Electric Power Authority has been the

r_{vab5} ,

---Page Break---

capital recovery factor plus a suitable allowance for

Sertoli each year

equated to the capital recovery factor in the above equation, thus obtaining:

Exe ext]

kes pce cri i +t 4

Pei, ae J

Substituting in the above equation with the usual,
values of $\rho = 9\%$ and $r = 5\%$, we get:

Plant Unit Cost $\approx \$3560 + \$377 |$

W

$= 3560 + 377 (2.18) = \$874/KW (1980)$

The area required for the plant at 91 MW/KW is

1000 acres. An area of 4000 acres will be assumed
at \$5,000 per acre with a total cost of \$20,000,000

The total plant cost is then

Plant: $(250,000) (4,374) = \$1093.5 \times 10^6$

Land : $(4000)(5,000) = \$20.0 \times 10^8$

Sa. $\times 10^5$

4.4.1.3 Capital Investment Charges

?The scheduled and forced outage rate for

Photovoltaics must be lower than for an OTEC plant.

?Three weeks outage per year for photovoltaics is

more than adequate for forced and scheduled maintenance,

This yields 94% capacity factor, An 85%

capacity factor would be more than adequate. The

investment charges for the plant for operation in

1995 are calculated using the following parameter:

146,

---Page Break---

cr = 85

FOR = 0.101336 (30 years operating Life)

Escalation (1950-1985) at 8%/yr.

Escalation (1985-1995) at 2%/yr.

Thus:

Capital Investment Charges =

$1113.5 \times 10^6 (0.101336) (1.08)^5 (1.05)^{10} =$

$(250,000) (8.76) (0.8$

145 milte/Kwn (1995)

4.4.2 Operation & Maintenance Costs (06M)

06M costs will be figured on the basis of an assumed plant staff. The area per KH of plant power is 51m therefore, for a 250 MW module an area of 3151 acres is

required. Such Large scale electronics and wiring will undoubtedly require personnel. The following is assumed.

Suggested staff for a 150 MW Photovoltaic Power Plant

1 Superintendent

Asst. Superintendents

Secretarie

Shift Supervisors

Shift Operators

Electrical Engineers

Electricians

Electronic Technicians

Instrument Engineer

Instrument Technicians

Mechanical Engineer

Mechanics

Clerks

Janitors

Gardeners and general landscapers

Security wen (4 Guards/3hife)

shift Chauffeurs

Chauffeur (regular hours)

UeiLity Men (general)

Chenical Engineers (storage system

dSslstane Cheatst ge syetes)

Warehouse (9

Warehouse Clerks

ae67

---Page Break---

2 Accountant

1 Purchaser, estimator

1 clerk

35 Total

Ave. salary per man \$24,000

Total salaries (24,000)(35) = \$2,280,000

Assuming a factor of 1.0 for material replacement,
etc., (and this to be a very highly conservative
assumption since photovoltaics is a static system).

Year Total OM Cost \$4,560,000

mills /KW = $4,560,000 / 1,900,000 = 2.45$ mill/ew (1978)

(230,000) (8760) (.85)

It should be noted that the Lifetime of the
other alternatives analyzed in the study has been
assumed as 35 years. The Lifetime for
is assumed

plane

since no evidence has been

being 30 years ne

vowels Gants uae

pont tnd Shag nee A

tion is:

Levelized

Date cose) + (2-45) (1.08)⁷(1.05)[!]%c1.72) = 11. 76minas eu

6.4.3, Total Estimated

The total cost of the 250 MMe photovoltaic plant

Levelized for the 30 years operating life of che plane

with 1995 comerciat operation date is thus:

rete

---Page Break---

Total cost = 145 + 11.75 @ 26.76 eiLLe/Kon,

For coupariso ovrpo:

logy with the othor alveraatives vvaluated in thie study,

3 of the photovoltaic techno=

the cost of the 250 ?Ke vhovaliaic plant is projected

for future sturteu, years beyond 1995, Le should be

noted that se learning curve effects are considered

beyond this date,

Youruing curve will be satur~

ated by then as show) sn Figure 4.4.1.

It should aluo te sentivned that since photovoltaics

plants are modular in design, nactial electric output can

be obtained during the five vesr construction period which

in reality can be credited ta the overal) capital invest

?went, and which recucee

he scterect during construction.

?These have not been credited in orJer to have conservative

estimates.

Table 4.4.3.1 presents the plant's costs for commer

cial operation Seyond 2095, These results are graphical~

Ly depicted in Figures 4.4.3 a ane be

---Page Break---

TALE 4.4.3.1

?Total Levelized costs of a 250Mie Photovoltaics Plant in
Puerto Rico, Interest During Construction and Escalation
Until 1985 at 82/Yr. Interest After 1985 at 9R/Ye. and
Escalation as Indicated, 30 Years Operating Life.

Start-up

Year 1995 2000 2005 2010 2015 2020

T

195.0 | 236.2 | a01.6 | 38,7 | ast.

Fcpicat tovestaene |

| charges (mitie/sah) 14s

| Levelized ou |

| Costs (ailZe/Run) us} isso | 2! ae | se] soe

5 Total Estimated | |

?cout (eilis/iimy =) 186.8 | 200.0 | 255.4 | 325.8 | 415.9 | 530.8

i | t |

capital Investment |

Charges (sills/#i) us | 208.8 | 292.0 | 424.3 | 587.9

Levelized 06M

Costs (nills/ew) | 15.66 | 22,2 | as | an.7 | 63.5

Escalation at

S| totat tatinated |

3 | Gowe Gettterniny sou | mano | ae | 90 | ane) aca

|

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Tora. Levelizeo costs 1

coleres ef 9X/¥r. ond Yel

?For Electrical Energy Production in PR

restated et 314K 1 Ye

Gene in carve 2

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| wind aneray otrernotive (nthoot storage) shown ter comparative

Piont stort up Yeor

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LEVELIZED COSTS (mine / wn)

rorat

a

Fig. 4.4.30

Total Levelized Generation Costs of Alternorives

For Electrical Energy Production in PR.

1 Excolated of 7UA%/ Yr Except Fuel OI which lx

a # Wing enaray olrerative nithou storage) shown for comparative
1 purposes with Fuel O11 Cost component curve

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SECTION 5

SOCIO-ECONOMIC ANALYSIS

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Section 5

SOCTO-ECONOMIC ANALYSIS#

5-1 The Direct and Indirect impact of Oil Price Increases on Total

Costs of Puerto Rican Industrial Sectors an Input-Output Approach

5.1.1 Introduction

The increase in oil prices by the Organization of Petroleum Exporting Countries (OPEC) since late 1973 has had profound impact on the economies of most nations of the world. The economy of the United States experienced a high rate of inflation followed by one of the most severe recessions in the Post-Kar period. Economic capacity was reduced by four to five percent and the productivity of export

Most studies of the impact of oil price increases have focused mainly on aggregate variables (gross national product, total investment, general level of prices and others). Impacts on intermediate and final demand and on cost of the industrial sector have been, in most cases, neglected.

and price changes by

?The availability of input-output tables of the Puerto Rican economy enable us to use input-output analysis to estimate the direct and indirect impacts of oil price increases sector by

?The purpose of this section is to estimate the impact of oil price changes on the cost structure of industries and on the producer's price index by the industrial sector. It will be assumed

that the increase in costs (intermediate inputs plus value added) of the industrial sectors will be shifted forward to the intermediate and final consumer. Inflationary impacts on producer's

sPrepared by Angel Luis Rufz, Ph.D. Associate Professor, Department of Economics, College of Social Sciences, University of Puerto Rico, Rio Piedras, Puerto Rico,

vel

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prices will be measured. However

producer's prices can be also

estimated by using markups of the industrial sector.

5

"means the import coefficient:

Methodology and Methodological Model

S.1+22 Methodology

we methodology and

price version of the Leontief's input-output model.

We model closely follow the

Prices in the input-output system are described by the

following equations:

I is the identity matrix

A is the input-output coefficient matrix

(excluding value added)

V is the row vector of value added expressed in

dollars per unit of output.

and

of relative prices

The following is a detailed explanation of the methodology and the data used in our calculations. The 53 by 53 total input-output transaction table in producer prices for the fiscal year 1972 was the starting point. Two industrial sectors shown in this table are Petroleum

Refining and Other Petroleum Products. The coefficients

corresponding to these industries show their sales to themselves and to the other 51 sectors used as intermediate

inputs in the production process. The latest available data show that the average

price per barrel of crude has increased about 7 times from 1973 to 1979 (from approximately \$3 per

price per barrel of crude has increased~

cients are included.

ve

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barrel in 1973 to \$21.0 in 1979). This price increase has been

vuned

in costs of the industrial sector are shift-

ed completely to intermediate and final consumers. It has also

been assumed that the price elasticity of demand is equal to

zero or is negligible for the period covered in this study,

used as 2 base for the calculations, and it has been

that the increas:

Since the total expenditures of an industrial sector are equal to its intermediate purchases from itself and all other sectors intermediate inputs, plus payments to primary factors of production (value added), its total direct cost will increase

in response to energy price increases.

The change in costs will vary according to the share of the sector's energy inputs. Therefore, our first step was to

16 the row vectors of intermediate sales of petroleum

and other petroleum products by seven times:

resulting increases in total expenditures (increases in costs)

were then divided by the total expenditure

Ga a

The

of the base year

8 case, fiscal year 1972), the year of our Latest

10 table to derive 2 1 by 53

prices. The second step (second iteration) was to pre-

multiply the price row by row by the "new" transaction matrix

(with the inflated petroleum vectors) to obtain:

expenditures, These latter were then divided by the vector

of total expenditures that was obtained in the first step to

obtain a new set of price indexes. The iterative process

of scalars of producer's

new total

ce criterion. 4

continued until? relative prices may also be converted

limited scope of this study prohibits entering into the analysis of
price changes in response to fuel substitutions due to price increases.

Some models for analyzing energy impact have taken this latter fact into
consideration. See for instance, C. W. Bullard, "An Input-Output Model for
Energy Demand Analysis", Center for Advanced Computation, University of
Illinois at Urbana-Champaign, Urbana, Illinois (Document No. 146, Dec.
1974).

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criterion used here was 0.01%. In other words, every "round" generates a price index which is then pre-multiplied by the different transaction matrices until the process converges. In this case, the step by step Process was not followed since the iterative process was shortened by using the Leontief's inverse matrix.

5.1.2.2 The Mathematical Model

Definitions:

3. P_0 = set of 53 scalars each one equal to 1.0

in the base year, except for Petrolews refining and other petroleus products

= is equal to a vector of total expenditures for the base year ($j= 1s$ asvy

3)

35 + 53 by 53 transaction matrix in producer's

prices (Value of industry : production

used as intermediate inputs by 5 industries)

for base year (1972)-

+ value added in the base

year (j= 4)

4

$X_j =$ value of production equal to intermediate

inputs plus final sales for the base year

(2 1, Byer) 53)

$Y =$ base year final demand ($i = 1, 2, \dots, 53$)

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where: 53 (aunber of industrial

sectors)

(number of iterations)

5.1.3 The Results

Bela

nase Year Daca

From 1973 to 1974 petroleum prices experienced

fourfold increase. From 1973 to 1979 price ineres

snouted to 700 percent, snd during fiscal year 1979, 50

Percent, This Section wtl analyze the impact of these

Price changes on total expenditures (costs) and on the

Producer's price index. Mathematical proportions

(constants) for each industrial sector will determine the

inflationary impact of changes in petroleum prices of any

magnitude. These Latter have been estimated for the 53

industrial sectors of the tnut-Output Table and for main

Anustrial sectors, thus making it

Hier for the policy

fuaker to determine impacts without having to use additional
computer time,

The Input-Output Table of 1972 (in its 53 by \$3
dimension } includes two petroleum related sectors, The
first is Petroleum Refining and the second is Other
Petroleum Products. In the first exercise the price of
both has seen increased seven times (the increase of the
barrel of crude from 1973 to 1979) to determine the infla-
tionary impact on each sector of the economy. In the

v5

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second exercise only the Petroleum Refining sector was
inflated, and other Petroleum Products remained constant.

Both exercises were repeated, but ch

fold increase in petroleum prices (the increase from

dis time with a four-

1973 to 1974), and with a 50 percent increase option

(inflating both sectors by 10 percent) to give the reader

an easy way to estimate inflationary impacts of small

Following is a detailed account of the

results.

Table 5.1.) shows the base year figures of the

intermediate demand for petroleum products used

produced

by 53 industrial sectors and supplied

Petroleum Refining

and Other Petroleum Products industries. According to the

data presented in

Table 1, 3962.7 million products were produced in our

economy. Of these, \$491.9 million

in 1972 a total of

(which were allocated to inter-

mediate demand and \$70.8 million were allocated to consumer

demand. The Petroleum Refining industry supplied \$433.7

million (or 77.1 percent of the total of both industries),

while other petroleum products supplied only \$129.0 million.

The construction industry was responsible for 29.5 percent

demand, while the share of all

manufacturing sectors was 36.5 percent. Within the manufac-

of the total: int

where the petroleum industry's own consumption

accounted for 15.6 percent of the total. Within the service

sector the most important demands came from electricity,
trade and transportation.

Each individual industry can be ranked according
to the share of inputs supplied by Petroleum Refining and
Other Petroleum Products in the total costs of each

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Table data

TWD For FUEL By Industrial Sector

Showing Fiscal Year 1999,

Desanding Sectors

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other Aeriectuue

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Rested Prats an Veeraies

Sauna Posi

Sensing

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SOaST TRE raps

BONE! SP ect one

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os mites

Sees

Leather and Textile Products

Stier Stone, Clay, and Glass

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industry. The proportions shown for mining, construction, electricity and cement are the highest. For 27% of the total inputs used by Other Petroleum Products

supplied by the petroleum refining industry and by

self (but mostly by Petroleum Refining). In the case of electricity, the share amounts to 15.6 percent, mostly supplied by petroleum refining (\$46.0 millions or 14.4 percent in base year 1972).

5.1.3.2 Change in Total Expenditure

The input-output transaction table when read columnwise indicates that total expenditures by any industry \$ are equal to its intermediate inputs supplied by the industries in the rows (i industries) plus the payments

to the "primary" factors of production in the form of wages

and salaries, rents, interest and profits (value added).

The two industries!

1 sectors supplying these inputs are

Petroleum Refining and Other Petroleum Products. These

industries import crude oil from other countries and

refine it in Puerto Rico into products to be sold to the

53 sectors included in this analysis. Assuming that any

increase in the price of the crude oil will be shifted

forward to the intermediate and final consumer and that the

relation between petroleum inputs to total inputs of each

sector remains constant (constant coefficients), the row

vectors of the two industries supplying petroleum products
were inflated by the 700 percent increase in the barrel of

oil. By using an iterative process

in the computer*

estimates were made of the various "rounds" of increases in

grateful to the graduate student Loida Rivera for the many

hours she devoted to the programming and computer work. The Program
MOTHER (Matrix Operations That Help Economic Research) installed in our
computer by Professor Eé Wolff from New York University was used in our

v8

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total expenditures. Table 5.1.2 shows the results of the iterative process for the first two rounds, the aggregate Of the reneining rounds, and the final results after the Process converged. Yor instance, an increase in the ave rage price of the barrel of oil from \$3.00 co approximately \$21.00 from 1973 co 1979, results in increased Federal Governaent total expenditures from \$239.0 mi \$496.7 mittion

(costs) which are incurred in providing its

final sales of services) at

increased producer's price (or Mill continue

Teasing prices

until the response to the shock has converged to a new set

of equilibrium prices). Although time periods cannot be attached to

the different rounds of cost increases (or

price index increase), we can determine with the model

the approximate, ceteris paribus,* amount of expenditures and prices. In this case the Federal Government's cost will increase until it reaches 107 percent (using 1972 as a base year). Assuming the government will

pass the same percentage of cost increase to the intermediate and final consumers, then its producer's price index will increase by the same percentage (see Table 5.1.3).

In Table 5.1.3 a producer's price index has been

constructed using the 1972, the year of the latest input-output table, as a base Fiscal year, The table shows that Af Petroleum Refining and Other Petroleum Products cost have increased 7 times as a result of price increases in the barrel of crude, then the producer's price index for each sector has increased or will keep increasing until it reaches the percentage shown in the last column of the table, For instance, the producer's price of cement will increase 67 percent in the first round, 34 percent in the

We are assuming zero price elasticity of demand for petroleum products, and constant input-output technological coefficient.

v9

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total expenditures. Table 5.1.2 shows the results of the iterative process for the first two rounds, the aggregate

of the remaining rounds, and the

was? results after the

process converged. For instance

an increase in the average

price of the barrel of oil from \$3.09 to approximately

\$21.00 from 1973 to 1979, resulted in

Government total

increased Federal

expenditures from \$239.0

fons to

9494.7 aillions (costs) which are incurred in providing its

services (intermediate plus final sales of services) at

increased producer's price (or Wil? continue J

easing prices

until the responce to the shock has converged to a nev set

of equilibrium prices). Although time perio?s cannot be
attached to the af:fere

rounds of co! eases (or

price index increase), we can determine with the node!

the approximate, ceteris paribus,* amount of increase in

total expenditures and prices. In this case the Federal

Government's cost will increase until it reaches 107 percent

(using 1972 as a base year). Assuming the government will

Pass the same percentage of cost increase to the interme

mediate and final consumers, then its producer's price index

will increase by the same percentage (see Table 5.1.3).

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put

output table, as a base fiscal year, The table shows that

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have increased 7 times as a result of price incr

price index for

ig unt

At reaches the percentage shown in the last column of the

the barrel of crude, then the producer

each sector has increased or will keep increas

table, For instance, the producer's price of cement will
increase 67 percent in the first round, 24 percent in the

?Wie are avsuning oro price elasticity of demand for petroleum products,
and constant input-output techaological coefficients.

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Table 5.1.2

RESULTS OF ITERATIVE PROGRESS ASSESSING ESTIMATED NCES IN
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Terai Ghanges Ganges fds ALL

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aces epee

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Pearse oad ces

and Niiseq Products

Pranting und Publishing

Retrochenical Frodeets

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etrolece fining

Other Fetrotour Products

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second round, and 110 percent the remaining rounds (until the process converges) for a total of 311.0 (adding 100 of the base year).

Table 5.1.4 shows three éifferent scenarios of

Price increases of petroleum products with their corresponding inflationary impacts, The three scenarios are:

1, A 400 percent increase in the barrel of oil corresponding to the period of 1973 to 1974

450 percent increase in the average price of Petroleum products from fiscal 1978 to 1979);

3. A simulation (for reader's convenience) of 10 percent increase in petroleum price

Under the first scenario a 400% increase in Petroleum Refining and Other Petroleum Product prices will increase the producer's price index for each sector as shown in the

first column. A weighted average for the whole economy will result in about 77% increase in the producer's price index.

If it takes six years for the economy to accommodate such a tremendous increase in prices, the average per year change in the producer's price index would have been 10% (double digit inflation). If it takes 7 years, the average price increase:

would have been 8.5% per year. Both prices, being Producer's prices, do not include mark-ups

led by the industrial sector which are included in the trade sector. Historically, statistics on percentage price increases show lower results than the statistics from the input-output model. In other words, by taking only of] price increases as a result of the initial shock in the economy and keep-

(@) The producer's price increase is equal to the difference between the figure shown in the last column of Table 3 and 100.0 percent. In the case of cesent, the increase was 211.0%, or $311.0 - 100.0$.

(b) According to data supplied to the author by the Government Energy

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Tabte Selet

(QWNE IN RONUEER'S aE INDEX BY HONSTRAL secTOR

TW RESPONSE To TRG DUFF =v com Ge TS

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?Producer's Prices Change in fespense to

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Grain Mla Products '

Segara Confectionary Pro rar

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SOS Seve Ee

Boe Bette ma i

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seoeee is

Katee eT aes Es

Ravan claret =

Rota St a

Recess ?3

CBSE cemicat reat

Petrotour tefinine

Other Petroleum Products

hbber 8 Pasties

esther and Leather Prods,

Cesene

Gther stone, Clay, (class Preds,

Feinery Seeias

eee tn re,

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Geass a,

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gst, Sever and Gas

2ehsese

SSegSeigogtegsenee 2

Medieat and Health Services 778

ier Sevice as

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anil Coveemmone iw

Fedral toverent se

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THISEerlCaT price increase from 1875 to 1974,

2nistorical price sacrease during 19%,

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ing all other prices constant, a process of double digit

inflation will be introduced into the economy. As Table

5.1.6 shows @ S02 increase in of] prices will result in

9.59% increase in industrial costs (or producer's price index) using 1972 as base year and assuming the initial

shock came from the increase

Petroleum Refining and Other Petroleum Products, If the initial shock should come only from Petroleum Refining sector then producer's price index for the whole economy should increase by 4.8% in response to a 50% increase in oil prices, Table 5.1.6 shows results for the Main industries

in costs of various sectors:

sector and for the whole economy. Table 5.1.5

shows the ranking of industrial sectors classified according

to the impact received, that is, increases in the cost of

production index which have been

summed to be equal to

Producer's price index. The ten most impacted sectors were

malt beverages, mining, electricity, cement, transportation,

construction, alcoholic beverage, business services, other

stone, clay,

and glass products, and finance. This is only

a partial listing of affected industries since many

industries do not use fuel directly, but are affected

indirectly!

Cement and construction industries were hit hard by oil

price increases. For instance, the oil price increase of

by the sizeable amounts of electricity they use.

1973-74 was in great measure responsible for the severe recession suffered by the Puerto Rican economy from 1973 to 1976, Estimates offered elsewhere show that the loss of employment in the construction industry was about 30,000 workers, which induced additional losses of about 16,000

workers in related areas^{®®}, The inflationary impact of any

change in oil prices can be determined by using constants shown in the last column of Table 5.1.4 and deriving equations like

?the ones shown in Table 5.1.7 for main industrial

Yor instances, Table 5.1.7 shows that if we increase Petroleum

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Table 5.1.5

RANKING (FROM MOST AFFECTED TO LESS AFFECTED) OF INDUSTRIES
ACCORDING TO INFLATIONARY IMPACT, IN TERMS OF PRODUCER'S PRICE INDEX,
OF A 6 PERCENT INCREASE OF PETROLEUM PRICES FROM 1973 TO 1974
(1972 = 100)

?Transportation

Construction

Electric Utilities

Business Services

Other Stone, Clay and Glass Products

Finance

Trade

Cellulose and Paper Manufacturing Industries

Other Petroleum and Coal Products

Repair Services

?Transportation Equipment

Electrical; Machinery

Drug:

Development

Textile, Sewing and Cas

Chemical Resining

Sugar and Confectionery Products

Sugar Cane

Battery Products

Machinery, Except

Personal Services

Paper and Allied Products

Municipal Government

Real Estate

Printing and Publishing

Bottled and Canned Soft Drinks

Other Services

Amusement and Recreation

Accommodations

Preserved Food and Vegetables

Petrochemical Products

Deity Products

Hotels

Other Agriculture

Federal Government

Professional Instruments

Furniture and Household Products

Other Chemical Products,

Fabricated Metal Products

Timber and Plastic Products

Local Government

Grain Mill Products

Medical and Health Services

Miscellaneous Food Products

Sear Products

Leatrer ane Leather Products

Textile and Appare's

Tobaces Products

Pein Moe

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Table 5.1.7

EQUATIONS TO DETERMINE THE INFLATIONARY IMPACT
BY MAIN INDUSTRIAL SECTOR OF OIL PRICE INCREASES
(1972 = 100)

Change Initiated in Petroleum

Refining Plus Other Petroleum Change Initiated in Petroleum

Products Sectors Refining Sector

Total Economy (weighted) $P_j = a_{Fpvo}/5.2161 + 10 \times 100$ $P_y = a_{Py}/10.4822 + 1.0 \times 100$

Agriculture $P_i = a_{Pry}/6.283 + 1.0 \times 100$ $AP = a_{Py}/12.613 + 1.0 \times 100$

Mining $P_y = a_{Mpg}/2917 + 1.0 \times 100$ $APs = a_{PG}/5.356 + 1.0 \times 100$

constriction PL AP $yyg/S485 + 1.0 \times 100$ AP; tPy/ 5.988 + 1.0 x 100

Nanufscturing PL ?ah pso/S.7471 + 1.0 x 100 APs =4P,/12.9366 + 1.0 x 100

Preo/S431 41.0 x 100 a;

?comaisations Py ?AP pyo/5.983 41.0 100 ary

Pf 6.040 + 1.0 x 100

4.0 x 100

1.0 x 100

Py =aP,,/3.008 + 1.0 x 100 aby

4 APrvg/4.098 + 1.0 x 100 aPj =aP,/ 9.537 + 1.0 x 100

Pi ?8Proo/4.9835 + 1.0 x 100 Py =aP_/ 8.7282 + 1.0 x 100

Preo/6-3680 + 1.0 x 100 Py =aP_/11.885 + 1.0 x 100

Renaining Service Sectors Pj = Pry/S.4117 + 1.0.x 100 AP =aP ϕ /12.2578 + 1.0 x 100

Cosmomea th Government

MP y49/7.2160 + 1.0 x 100

Pp/1T.327 + 1.0 x 100

Municipal Government Py ?AFrso/5.1470 + 1.0 x 100 AP; =8P,/ 9.736 + 1.0 x 100

Federal Government

~Pys/6.5420 + 1.0 x 100 AP; =APZ/11.824 + 1.0 x 100

Py = Producer's Price Index (1972 = 100) of the specific industry (or Total Footnote).

Prag ~ Change in the prices of the Sectors Petroleum Refining Plus Other Petroleum Products
Goes 7.0, 4.0 or 0.50 or any other)

aR, = Change in the Price of Petroleum Refining (7.0, 4.0, 0.50 or any other)

Source: Estimation of the author.

---Page Break---

hetining Prices by 400: the rotucer's pre fades for the
tote economy vit inegenne y 138,94 Cor 38.342 ove bese

?This type of equation can Se derived for the 53
sectors by using last colum of Table 3.1.4.

5.1.4 Conclusion

?The purpose of this chapter has been to estimate the impact
of off price increases (using as proxy the increase in the price

per barrel of crue) in the cost structure of 53 industrial sectors

of ©

uerto Rican economy. Assuming that cost increases will be

adjusted forward to intermediate and final consumers, 2 producer's

price index was estimated for

the industrial sectors. Input-output

modeling and accounting were used for the analysis. It was found

that overall the economy of Puerto

experienced price increases of:

Rico. Cost increases to industries such as cement, electricity
production, construction, mining, alcoholic beverages, transporta-

tion, business services, and finance were tremendous. Since

electricity costs are highly sensitive to oil price increases,

industries with high electricity coefficients such as cement, aqueducts and sewers and hotels were severely impacted. Since 1960 hospital and

energy intensive industries, and the competitive position of the

the strategy for economic development has focused on

island has been severely hurt by recent developments. The implications of this for the future prospect of the economy are very serious. The results show that the industries in terms of output generated:

Job creation. Not only have these latter two variables been increased, but also the general level of

price has been affected by the increases. The increase in the

1s most affected are

those that are most important «

and

affected by oil 9

general level of prices also known as inflation will be the number
one economic problem of the industrial countries of the Western

World, including Puerto Rico, for a long time. This Study shows

---Page Break---

that, Keeping all other prices constant, the increase in oil prices

from 1973 to 1979 (assuming a conservative price of \$21.0

per barrel of crude in fiscal 1979) will induce, or has already induced, more than 130 in an estimated producer's price index, net including surcharges. This implies double digit inflation, even when other prices are not increasing. It is worth observing that the price increase

indexes such as those published by the Department of Economic Affairs of Puerto

Rico and the implicit price deflators of the Puerto Rico Planning

higher than the historical price

index.

AS was mentioned in the introduction

for, of price increases

were responsible in large part for the inflation and the accompany-

5 fooses \$3 gotual ourm

t emplcymant and ~stential outour in

uunteies in the vestern

dering che veriod of 1973 to

5. Eetimates show that the economy of Puerto Rico lost about

82,328.65

?Monsin output (intermediate plus final demané) and

nearly 58,000 jobs (output at 3972 prices). These figures have

serious implications, if we remain dependent on imported oil for

our energy needs, the economic stability of the Island will

depend to a great extent on the pricing policies of OPEC. The

reader will have an idea of how oil prices will

affect costs of

industries and prices by examining some of the tables shown in this,

work.

After studying all the data shown here, one important con

ion energies: Searching for altern:

urgent task which will require the allocation of funds for research and development. As the Krepp's Study specifies

ve energy sources is an

?there are no easy solutions to Puerto Rico's basic energy problem. The nearly total reliance on imported petroleum compounded by its highly enclosed and isolated system, and the existence of a large petrochemical infrastructure mean that rapid changes are not possible. Puerto Rico must live with high energy costs. We can, however, develop a strategy which

vas

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5.2

directs stronger efforts than at present toward:

- (1) developing new energy sources for the long run,
- (2) greater conservation. "36

The Impact on Employment and Output of Two Alternative Energy
Source Projects: An Input-Output Approach

5.2.1 Introduction

As expressed in the Plan de Desarrollo Integral (Plan for
Integral Development) and in the Message of Governor Ruler
Barcelo to the Legislature of Puerto Rico, the search for alter-

native sources of energy is a matter of high priority.⁹ The

Island's dependence on imported oil makes it vulnerable to the

pete:

ing policies of the OPEC countries and introduces a great
to our open economy. According to the
recent U. S. Department of Commerce study of the Puerto Rican
economy? "As long as Puerto Rico remains dependent on imported
oil for essentially all its energy needs, its economic

deal of instability

stability will depend

entirely on the pricing policies of

the oil supplying nations." "If oil price increases will continue

to have adverse impacts on costs, output, employment, prices and
other macroeconomic variables of our economy.

Therefore, it is of strategic importance for our economic
welt

Hing to find alternative sources of energy. This process
will require the allocation of an increasing amount of resources
for research and development, for energy conservation programs,
and perhaps for a reorientation of the whole strategy of economic
development. In the long run, however, most costs incurred in

developing alternative sources of energy will be transformed in
benefits to our society. The benefits will be in terms of the

reduction of the dependency on imported oil, the decrease in the
deficit in trade with foreign countri
potential for job creation and output generation, and the reduct~

the increase in the

ion in the rate of growth of prices (inflation). These variables

v.20

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are the most common ones affects

by ofl price changes. However,

any project for the generation of energy vill require investments
in machinery, equipment and construction. The increase in invest
Bent will have an inportant multiplier effect on output, income
and employment. Therefore, in a cost-benefit analysis th
latter benefits mist be added to the ones most comonly analyzed
by econonis:

The purpose of chis section is to estimate the impact on

Production and employment of the investment needed to start two

Projects of alternative energy generation. These projects are Biomass and OTEC, and they are part of the alternatives being Studied by the Center for Energy and Environment Research (CEER) of the University of Puerto Rico (UPR).

5.2.2 Methodology and Model

An input-output model based on the 1972 input-output table Published by the Puerto Rico Planning Board had been used to estimate these impacts.

In the case of Biomass, it is estimated that over 300 Mw units as presently planned by PREPA will require about \$350.0 million in investment (1978 dollars) and an increase of \$67.0 million (1978 dollars) in agricultural production, and that it will cause a reduction of \$231.0 million in petroleum import. () The OTEC project will require \$773.0 million in investment and will cause a \$100.0 million reduction (1978 dollars). The impact on the economy of the increase in investment resulting from the OTEC and Biomass projects and the impact of the \$67.0 million increase in agricultural production of Biomass will be analyzed in this Section.

Son in petroleus inporte

(a) Based on information provided in Section 3.1.4

(b) Based on information provided in Section 4.1.2

vee.

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The Leontief's input-output model was used to estimate

investment impact and employment.

deflated by price index with

compatible with 1977

investment supply

see, investment figures were

2 as a base year (to make it

npuc-output table) Second, the total

ers was distributed according to weights

Serived from the investment vector of 1972 1-0 Table. After

obtaining the two vectors of

vestment (one corresponding to

Biomass proscé and the ether to the CTEC project), they were

post-multiplied by the eatrix of #irsct plus in

ect requirements

(see 50 call* Leontief's inverse ma

fx). The solution ve the

model is the output needed by all sectors of the economy to

supply the demand for additional investment goods. Output

2 by employment coefficients (wage per

ten dollars of output) to obtain the employment: needed to

To obtain output and employment generated by the increase

of agriculture! activity, monetary figures were deflated by a

"? index with 1972 as base year; then the [-0 model was solved.

?The incursion of these two projects may have the follow

\$9 impacts on the petroleum refining industry, and hence on the economy of Puerto Rico:

1, If petroleum refinery imports are reduced, production WILL be reduced, and employment and output will be negatively affected.

2. Imports will not be reduced because a decrease in local sales will be offset by an increase in the industry's exports.

3+ Imports and production of refineries (and other sectors of the economy) will be reduced. However, the deficit

Implicit price deflators for machinery and equipment and construction

Published by Puerto Rico Planning Board were used.

---Page Break---

in the balance of trade will diminish, there will be a favorable effect that could be reflected in an increase in the local components of final demand (consumption, investment, government expenditures and exports):

In the first case petroleum imports from the column vectors of petroleum refineries? intermediate inputs in 1972 1-0 matrix were reduced. Imports were deflated to 1972 prices. It was assumed that industry production (intermediate inputs plus value added) was reduced by an amount equal to the reduction in imports. In addition, it was assumed that

since production of refineries was reduced, sales to other sectors were also reduced (the row vector of Sales) by the share of each sector's of inputs in their exports was

the one published in 1979 Informe Económico al Gobernador (page 155) using 1972 as the base year.

total costs. The price deflator used to defl:

In the second hypotheses we assume that the Biomass and

OTEC projects will reduce local sales of the petroleum refineries but that their external sales will offset the reduction, thus making it unnecessary to reduce imports and output of refineries and other industrial sectors. In this case exports were increased by the same amount of reduction of local sales (using as proxy the amount of supposed reduction in imports of the first hypothesis). The exports were multiplied by Leontief's inverse matrix to obtain output, and this latter factor was multiplied by the vector of employment coefficients to obtain employment Figures.

Finally, in order to analyze the third case, petroleum

refinery imports were reduced and the amount was allocated to domestic final demand. Once the vector of final demand was obtained, it was post-multiplied by the inverse matrix to get output changes in the system.

v-23

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5.2.3 Analysis of the Results

5.2.3.1 Introduction

Table 5.2.1 shows how petroleum import:

invest~

ment and agricultural production were affected by the introduction of two projects (Bioaass and OTEC) to serve

as alternative source of energy input.

Input-output analysis shows the impact on

input

and employment in the system resulting from

10 changes

in the different variables (investment imports of petroleum
land agricultural demand).

TABLE 5.21

CHANGE IN INVESTMENT, PETROLEUM IMPORTS AND AGRICULTURAL PRODUCTION
AS A RESULT OF THE INITIATION OF TWO ENERGY PROJECTS

(in Million Dollars)

Biomass OTEC.

(2:300mW) (1-250mw)

Increase in investment

In Current Prices \$950.0 \$730

At Constant Prices(1972=100) 2142 457.4

Reduction in Petroleum Refineries imports

In Current Prices 210 100.0

?At Constant Prices(1972=100) 364 16.0

Increase in Agricultural Production

In Current Prices 670

At Constant Prices 450

v-26

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2. Production

Agelculeura!

Table 5.2.2 shows the impact of an increase in the demand for agricultural products by the different sectors of the economy.

TABLE 5.22

OUTPUT AND EMPLOYMENT GENERATED IN THE SYSTEM BY
AN INCREASE IN DEMAND FOR AGRICULTURAL PRODUCTS

(Output in 3522:01181972-100)

Industrial Sector Output[®] Employment

Agriculture 468 4208

Manufacturing and Construction 903 20

Manufacturing 7 231

Transportation, Communications, and

Public Utilities 30 185

Trade 26 240

Finance Insurance and Real Estate 42 7

Other Private Services and Government 09 n

Required Imports 26 =

TOTAL na 5018

* Output is equal to intermediate sales plus final sales,

v.25

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Table 5.2.2 shows the following interesting facts:

4. For each million dollar increase in the demand for agricultural products (especially used as intermediate inputs by all sectors), production in the economic system will increase by \$1.6 million. In other words the output multiplier will be 1.6

>, To produce this output it is necessary to import \$9.6 millions.

c+ Direct plus indirect employment generated amounts to 5,018 jobs, most of them in the agricultural sector.

4, The ratio of total employment created to employment created in agriculture is equal to 1.19. This ratio is commonly known as an employment multiplier type 1.

Employment figures shown in Table 5.2.2 do not include employment induced by changes in consumption. By using Leontief's input-output model, direct

and

Direct plus induced employment generated by agricultural demand was obtained. This latter amounts to 5,454 jobs.

Impact of Changes in Investment

Table 5.2.3 shows the impact on output and employment of an increase in investment needed to initiate the Biomass and OTEC energy projects. The benefits in terms of production and employment requirements are considerable. The increase in investment

resulting from the Biomass Project will induce an increase of \$392.4 million dollars in production in the different sector

To produce this output (given the level of productivity implied in the labor coefficients) 18,374 new jobs will be required.

?The OTEG project will increase production by \$843.7 millions, and

investment here means machinery, equipment and construction in plant.

v.26

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Joyment requirements (direct plus indirect) will amount to

39,338 Jobs. The increase in employment generated by the investment needed for the two projects will amount to more than 57,712.

In other words for each million dollars of increase in investment, output will increase by \$1.84 millions (output multiplier of investment demand) and employment will increase by 86.

TABLE 5.23

EMPLOYMENT AND OUTPUT GENERATED BY

INVESTMENT NEEDED TO START BIOMASS AND OTEC ENERGY PROJECTS.

(Figures in Million Dollars, 1972-1980)

Biomass orec

?nitialfovestment (1972: 100) \$ 242 Ss 4574

?u:put Generated in the System 3924 8437

Employment Creation 18374 39,338

Outpet oer Willion Dollars of

Investment Demand 1.84 184

Employman: per Million Dollars

of Investment Demand 86 86

What would the reduction in the unemployment rate have

been as a result of a 3671.6 million dollars increase in invest~

ment at constant prices? The latest figures for the unemployment rate are those for the fiscal year 1979. During that year the rate anounted to 17.5%. It is estinated that the increase in investment resulting from Biomass and OTEC projects will reduce

the unemployment rate by 6.36 percent to 11,142.99

ver

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5.2.3.3 These Scenarios Based on Petroleum Imports

Scenario One: petroleum imports reduction

will decrease output in industry and system.

Under this

of the Petroleum Refinery Sector will be

scenario imported petroleum inputs

decreased by \$231.0 millions in current dollars

(536.4 millions in 1972 dollars) and by \$100.0

millions (\$16.0 millions at 1972 dollars) by

the establishment of the Biorss and the OTEC

Project respectively. It has been assumed

that the production of Petroleum Refinery

sector will be reduced and that this reduction

will have an impact according to each

industry's share of petroleum inputs in their

total cost of production, Table 5.2.4 shows

the results of this scenario.

Table 5.2.4 shows that as a result of reduction

in the output of the Petroleum Refinery Sector

the output of the system will be reduced by 2

multiplier of 2.896. In other words, for each

million dollars of reduction in output of the

sector, the output of the system will

decrease by \$2.9 million dollars (intermediate

plus final sales). For each million dollars

of reduction in the output of the system,
?employment will decrease by 30 workers.

Loss in output in this case will be much higher
than the loss in jobs because a large share of

the loss
which

in output is in the petroleum

2 capital intensive industry (employ-

ment per million dollar of output of this

industry is only 6.53).

v.28

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TABLE 524

REDUCTION IN DIRECT PLUS INDIRECT SALES

OF THE DIFFERENT SECTORS OF THE PUERTO RICAN ECONOMY

IN RESPONSE TO A REDUCTION IN PETROLEUM REFINERIES PRODUCTION"

(in Million Dollars, 1972-100)

Industries Sector Biomass Project TEC Project

Output Employment Output Employment

er 17) 85078.

Mining and Construction 8st 438 288

Manufacturing 112 1528 35.66

Petro'ium Products 3927 256 17.28,

(Oter Manufacturing 4185 1272 18.40

Trantcoration, Communications ané

Publie UvTites 727 38-3208

Trace 066 6802820

Finance, Insurance and Rea! Estate 205 «35 (0808

?Other Services Plus Government 609 58268248,

TOTAL (less ManufacturingJ0541 3,117 4643 1,370

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>. Second scenario: nonproduction in petroleum refinery output; the reduction in local sales will be matched exactly by an increase in petroleum exports.

Under this scenario the total output of the economy (including value added and imported inputs) will increase by a multiplier of 2.50. If imported inputs are excluded, the output multiplier will be reduced to 1.81. Local production will generate an out 1,000 jobs under the Biomass project and 431 jobs under the OTEC project. The payments to the factors of production (wages, salaries and profits) will increase by \$11.4 millions. This scenario is the most probable one since, given the high level of demand for petroleum products a reduction in local sales will be

8, rents, interests

offset by an increase in external

Table 5.2.5 shows the output and employment impacts if the Bionase and OTEC projects are introduced.

es.

Third Scenario: reduction in Petroleum Imports will improve the Balance of Trade Deficit and the improvement will be reflected in an increase in domestic final demand.

Under this scenario final demand components (domestic) will increase as a result of improvements in the balance of trade position of the Toland. Table 5.2.6 shows employment and output creation as a result of increases in the different components of domestic final demand. As

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TABLE 525

EMPLOYMENT AND OUTPUT GAINS

INDUCED BY INCREASES IN EXPORTS OF PETROLEUM REFINERIES

(in Million Dollars, 1972-100)

Industry Sector Biomass Project OTEC Project

Output_ Employment Output _ Employment

Agriculture on 10 008 .

Mining and Construction 097s 043 29

Manufacturing 4693470 2063 210

Petroleum Products 3369 (259 1745 3

Other Manufacturing 724 20 318 97

?Transportation, Communications, and

Public Utilities 21498 094 43

Trade 227 8 1.00 103

Finance, Insurance and Real Estate 1.627 087 2

?Other Services and Government or 68 032 20

TOTAL 5465 980 2403, aan

ess manufacturing)

Scoren: Extimates USM9 10 Model.

TABLE 525

EMPLOYMENT AND OUTPUT IMPACT

RESULTING FROM BALANCE OF TRAOE IMPROVEMENT.

(le Milion Dollars, 1982-100)

Indutrat Sector Biome Projet OTEC Project

Ouppur Employment Output Employment

?grculture 132120 083) 48

Mining and Construction 520364 212 a

?Manufacturing 1925829 77 72

Petroleum Products 232018 0.93 6

Other Manufacturing 1683514 677208

?Transportation, Communication, and

Public Utilities 902417 361 167

Trade 6977 278 (287

Finance, Insurance and Real Estate 4.8085. 192 34

Other Services Plus Government 10.16 931 408 a2

TOTAL 5680 3.153 271262

Less manufacturing

?Source: Estimate using input output model

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explained before, these were induced by reduction in petroleum imports.

A glance at Tal

5.2.6 will show the follow

Ling facts:

i, The reduction in petroleum imports result=

ing from the initiation of Biomass energy

Project will increase the final demand of

the economy by the same amount of the reduction.

The increase in final demand will

increase output by \$5.68 million (output

multiplier equation:

by 3,153. In other words each million

dollars of reduction in petroleum imports

of \$1.56 million, if allocated to other components of final

demand, will increase output by \$1.56

million and employment by 87 jobs.

44, The total output generated by the two

projects will amount to \$79.5 million

and employment to 4,415 workers if petroleum

imports are reduced by \$331.0 million

(\$231.0 million by Biomass and \$100

millions by OTEC) at current prices, or

\$52.4 millions at 1972 prices.

Spores

5.2.4 Summary and Conclusions

?This section has cont:

ined some astimates of impacts on

employment and output resulting from the initial establishment of
two energy projects, Biomass and OTEC. The following inports

been estimated:

Impact on the economy as a result of the initial

Anvestnment in machinery, equipment and construction.

vase

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tn the case of Bioaass the impact of the increase in
agricultural produc!

3. The impact of a decrease in imports (if any).

Im this Last case chree probable scenarios were considered:

a. A reduction of

sports will reduce production of petro-

oun refineries, and hence reduce their sales to other

sectors of the economy.

b. Imports will not decrease as a result of the reduction

in local sales; exports ¥12t increase because of the

strong world demand for retroflow orode

The reduction in the balance of trade deficit will

final demand.

The main findings derived from the analysis are the following:

1. When the Bionass project is introduced, agricultural

output will decrease. This in turn

will induce

further increa

of output and employment in the

system: amounting to \$71.8 million (in 1972 prices)

and 5,018 jobs created. In other words, for each

million dollars of increase in the demand for agricul-

tural production, output in

will increase

by \$1.6 million and employment by 110 workers?

2. The investment needed to establish the two projects

will have 2 positive effects on the

economy of Puerto

Rico. Both projects, if established at the same time, will cause an increase in employment by about 58,000 workers, and the output of the system will,

increase by \$1236.1, For each =

million dollars of

an increase by \$1.84 million

and employment by 86.

ve

---Page Break---

3. The reduction in the price of the product reduces

the output of the industry, its sales to other

Sector will also be reduced. In this case the reduction in imports will decrease production in the system by a multiplier of 2.869,

The probabilities are that there will be no reduction in petroleum output

because prices are reduced since this

allows for exports

the refineries can increase their exports. 1

case, an increase of every

Will increase output by \$1.56 million and employment

by 17.

5+ The most Likely probability is that via reduction:

Imports and its favorable effect on the State

trade will increase the components of domestic Final demand and this increase will have a positive effect on output and employment. A 1% domestic final demand is increased by the amount of the reduction in petroleum imports, output will increase by \$79.5 billion and employment by 4,415 jobs.

6. If we combine all the positive

effects with the first

scenario (a reduction in output because of the

reduction in imports), the total effect of a 1%

economy

will be that output will increase (on net basis) by \$1,156.15 millions and employment by 58,243.

7. If we assume that there will be no reduction in petroleum output, since the decrease in local sales are offset by increases in its exports, then output will increase by \$1,386.6 millions and employment by 64,141 workers

8. Finally, if we assume that reduction in imports will improve the balance of trade and this latter effect

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Will increase domestic final demand, output will increase by 1357.0 millions and employment by 67,145 workers, If this is the case the unemployment rate,

other things constants, could be reduced by about

7% from its 1979 levels.

The above findings show, without much doubt, that the

introduction of the two energy projects, Nicnass and OTEC will

have enormous benefits in terms of output and employment generation given the availability of finance (whether through loans, local savings or direct capital imports).

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APPENDIXES

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General

Coal is the most abundant fossil fuel found in nature. Within the United States, the most reliable source of supply for Puerto Rico, the coal resource (3.2×10^{11} tons) is estimated at an energy content of over 1000 years at the total energy consumption in the United

States at the 1970 level. The total of United States coal is approximately 20% of the world total. There are large (unexploited) coal resources in Africa and South America.

The factors limiting the use of such abundant resource are (1)

environmental constraints on mining and combustion, (2) coal industry development, and (3) transportation.

Coals are generally classified according to their carbon content and/or calorific values. Anthracites are the highest ranking coals with 86% fixed carbon and less than 8% volatile matter. Physically they

are hard and brittle, and they burn with a smokeless blue flame. They are mainly used for domestic and industrial heating, for sintering briquet ovens, etc. Anthracites are generally unsuitable

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for pulverized coal furnaces on account of their hard nature. Bituminous coals are classified as low and medium volatile coals because they contain 16 to 31 percent volatile matter and 69-56% Fixed carbon. High volatile bituminous, subbituminous and lignite coals, which by definition must contain less than 69% fixed carbon, are classified

according to their calorific value as follows:

Bituminous 11,500-14,000 Btu/lb »

subbituminous, 8,300-10,500 Btu/lb

Lignite = 8,300 Btu/lb

in the range of 10,500-11,500 Btu/lb, 2 coal can be considered

bituminous if it agglomerates upon heating; if it does not agglomerate upon heating:

ate upon heating:

Lignite is classified as subbituminous.

metacanthanthracite

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Figure A-1 indicates the geographical locations of the various coal

reserves in the United States. Low sulfur coal is normally coal with

0.5% or less sulfur content. Power plants are very sensitive to the sulfur

content. The formation of gaseous SO₂ (and SO₃ to lesser extent)

during coal burning presents serious health hazards. Present environmental

regulations practically mandate the use of wet scrubbers for most coal

types.

Clean Air Act

The Clean Air Act, "Clean Air Act Amendments of 1977, Public Law

operatic: of fossil fuel

plants. Coal fired units required to adopt the "best available control

95-95", presents considerable restraints on:

at least require scrubbers, electrostatic precipi-

controlled sulfur combustion air/gas systems to control

sulfur in coal occurs in three forms: organic, sulfate, and pyritic.

Water-soluble sulfur compounds are soluble in water and can be removed by washing the coal. Pyritic sulfur is the mineral pyrite. It can be separated by gravitational methods because of the high specific gravity differences

(5.0 for pyrite and 1.31.7 for coal). Organic sulfur is an integral part

of

the coal matrix and can not be removed by direct physical processes.

It comprises generally 30-70% of the total sulfur content in coal. The

only known method to control the sulfur emissions in coal burning due to

the organic sulfur presence is by washing the flue gases, a process called

Flue Gas Desulfurization

cn(EGD). The methods of removing sulfates and pyri=

cic sulfur by washing and by other physical processes is called coal bene=

ficistion. Coal beneficiation also reduces the ash content of coals.

Goal Cleaning

Coal beneficiation becomes important when transportation charges are

.gnificant. The beneficiation process can increase the BTU per lb .

content, and hence can lower tranportation costs.

as

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Operation costs can also he reduced considerably through ash and

sulfur reduction. It is reasonable to consider coal deneticiation for

sed in ?Goal Pre~

aration for Combustion and Conversion? EPRI-AP-791, May 1978.

Puerto Rico. Details of coal beneficiation are disci

Table AI, taken from the EPRI report, indicates the six levels of
beneficiation:

Level A signifies no preparation at all, Coals are shipped as
ined, Run of Mine (ROM) Coa:

Level B indicates breaking only for size control to facilitate trans
portation and handling.

Level ? is coarse coal beneficiation in which the coarse particles
are washed and mixed with untreated finer particles segregated through

Lave! D represents a deliberate full beneficiation similar to Level

© but both the finer and coarser coal particles are washed.

Level & indicates an elaborate beneficiation process. All sizes need rushing to liberate additional

amounts of ash and pyritic sulfur.

are washed sometimes after rep

Level F represents full beneficiation. It uses level = beneficiation to produce clean coal of the highest quality and also middlings of average quality.

?The ERT document reports that costs for levels C-D-E range in the order of \$.10 = .40 per ton (TC), Any final consideration for coal

beneficiation levels will have to consider many factors entering into

the economical and environmental analysis.

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APPENDIX 8

[INTEREST DURING CONSTRUCTION AND INFLATION FORMULA

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INTEREST DURING CONSTRUCTION AND

(PLATION FORMULA

In treating the inflation and interest during construction costs the following procedures will be used. Figure 3 represents the flow of cash outlays for the project. Y , represents the number of years between the date of the present estimate (early 1978) and the beginning of construction. Y_z is the actual construction time, Y is

a of ¥; and Y_p . The abscissa of the curve $\{s$ expressed in per

unit of conserve!

on time and the ordinate in per unit of cumulative

investment during construction. The area under curve $\phi e?$ is proportional to the time fraction during construction which represents the

accruing of inter

during construction. As an example suppose that

at a particular infinitesimal time interval Δx between $x - \Delta x/2$ and $x +$

$\Delta x/2$, an amount of money Az has been spent, This amount of money (fe)

spent at time $x + \Delta x/2$ must carry at least single interest equal to

$(1 - i)^{x - \Delta x/2}$, where i is the average yearly interest rate during cons-

truction. The value $(1 - i)^{x - \Delta x/2}$ represents the infinitesimal area shown

in the figure. If all these infinitesimal interest portions are added,

the net result is the area under the curve times i , This represents

the single interest i

charge during construction.

Similarly $(1 - i)^{x - \Delta x/2}$ represents the amount of unspent money at

time $x - \Delta x/2$ and $(1 - i)^{x + \Delta x/2}$ represents the amount of unspent money at

time $x + \Delta x/2$, Only the amount of unspent money can suffer inflation.

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The average unspent funds during the time interval ax is $[(1 - (e^{-t/2}) + Q_0(282/20))/2]$ or simply $(1 - z)/2$,

The average value $(1 - z)$ inflated for the small period x gives an infinitesimal inflation of $(1 - z)axig$, where ig is the average single

yearly rate. When all these infinitesimals are added up, the sum represents the single inflationary value during construction. Since the curve of Figure B has been normalized, the area above the curve is

t-a). Figure 8 indicates the total and combined compounded formula.

leges for compounded interest rat

and inflation during cons

tion can be taken care of 4

equation in the following form:

$$F = (eet), \text{ THC}$$

Dad (ty, 8%)

were

cost in S/kw

So = basic cost in \$/kw for the base year (1978)

1 + years elapsed between

"¢ year (1978) and Beginning of cons-

eruction

Y, = construction time in years

$T_e + 1 + i_g$, where i_p is the average inflation rate

$\int_0^T (1 + i_g)^t dt$ where i_g is the yearly average interest rate during

construction

* = area under the normalized cumulative cash flow curve during

K = other costs excl

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APPENDIX B.

Interest During Construction and Inflation Formulas

EXPENDITURES 5

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Loy ve

STUDY ~~ GGNSTRUCTION

y+ years wicpsed between Cost estimate cnelysis end stort

viv coratrvetion Time in years

Or erce uncer normalized curve

(6c ave interest during construction, \$i per yest

if intiotion during construction, ave % per yecr

Simple interest corried on A® dollars spent ot time x.

= (az-K oe

ond (Rk) dB20 °

Simple inflotion en unspent dollors during AX time ot xy

HUB) AX Le ,

Total simple intiorion during construction =t Ye [ti-#)0 x

ona [eta via

COMBINED INTEREST DURING CONSTR. AND INFLATION

COMPOUNDED = C1 4ig HOT Hye) OF arte

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APPENDIX ç

GOAL PLANT CAPITAL INVESTMENT ESTIMATES

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< 1.2 Ahe/edilion 870

Particulate << 0.10 Ab /miltion wru

¥9, <_0.7 Ab/miltion Bru

Heat election system

?Te atmosphere via wet cooling tover (cost adjustments to

ye made for special case of once through cooling \$ neces

sare)

Special preference will be given for all references making cost estimates with new H^oA NSPS standard considerations

Flue gas des

Sulfurization (FGD) costs estimate to be included

for high sulfur coal (3% sulfur content)

02

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United Engineers & Constructors!

1232 MW Net Single Cycle Fired Unit with FoD

Coal type: Subbituminous High Sulfur Eastern

Moisture (wt) 1.31%

Ash (wt)

sulfur (wt) 3.2%

STU/lb (as received) 11,026

Supercritical pressure, single reheat with pressurized

furnace

max rating 9.775 mbe/hr. x 10°

normal superheater outlet 840 °F

normal reheater outlet 748 °F

Steam pressure, superheater outlet 3845 psia.

Steam pressure, reheater outlet 650 psig.

steam temp. superheater outlet 1000 °F

steam temp. reheater outlet 800 °F

fuel firing rate 550 tons/hr.

Turbogenerator Cross-Compound, 8 Flow

Steam flow at H.P. turbine inlet 9.141 1b/m x 106

Steam press. at turbine inlet 3522 psia

steam temp. at #.P. turbine inlet 00°F

turbine back pressure(mulespress cond.) AUP ter

auxiliary pover 77 Yee

* Personal coummication (fromongoing revised costs studies)

CS

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Net station output 1232 we

Net Station heat rate 9238 Beu/kw he.

Mid 1976 Cost Estimate (UEEC 1232 Mue net) cont.

Ace. No. \$103

20 Land and land rights 2,000

2 Structure and Improvements 47,187

2 Boiler plant equipment 167,508

2 Turbine Plant Equipment 110,228

mu Electric Plant Equipment 93,523

25 ?Sec. Plant Equipment 857

25 Main Cond. Heat Re. syst. 15,850

2. Total Direct Costs 386,153

2 Construction Services 48,465,

2 Home office Engr. and Services 17,000

2 Field office Engr. and Services _13,900

%. Total Indirect costs 79,345

Total Base 465,498

Costs:

Main Power Transt. 1,700

2. O&M cost including

consultants and site selection (ave) 34,500

3. Waste disposal equipment and facilities

4. Spare ?:

res 2,700

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5. Fees and Permits 200.

Subtotal 67,100

Grané Subtotal 532,598

107 Contingency 53,260

Total 585,858

Unit Cost Estimate $385,858/1232 = \$675.53/ew$

Early 1978 Unit cost $(1.08)^{1-5} (475.53) = \$534/w$

---Page Break---

United Engineers & Constructors +

194 Mut Wet Single Coal Fixed Unit with FoD

Coal Type Bituminous High Sulfur Eastern

Moisture (Zt) ase

Ash 1.6 z

Sulfur (% wet) 3.2%

Btu/lb, as received 11,026

Boiler + Supercritical pressure, single

reheat with balanced draft furnace

ax. rating 6.53×10^5 b/he

Normal superheater outlet 5.81

Normal Reheater outlet 5.188

Steam Pressure, superheater outlet 3865 psig,

Steam Pressure reheater outlet 730

Steam temp.

superheater outlet 1010°F

reheater outlet 700°F

Boiler Firing Rate 365 tons/he.

?Turbogenerator Tandem-Compound-4 flow

Steamflow at HP turbine 5.81×10^6 lb/he

Steam press. at Turbine Inlet 3512 psia

Steam temp. at HP. turbine inlet 700°F

Turbine back pressure (multipress cond.) 1.7/2.5 in Bea.

*ersonal communication (from ongoing revised cost estimates)

6

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Turbine output 854 we

auxiliary power 60 ve

net sta.ourput 796 Uwe

net sta. heat rate 9682 beu/kw he.

id 1976 Cost Estimate (VESC 794 ?ve net)

Account No. \$103

20 Land and land rights 2,000

2 Structures & Improvenents 38,015

2 Boiler plant equipment 120,146

23 Turbine plant equipment 65,182

26 Electric plant equipment 28,931

25 Misc. plant equipment, 8,736

2 Main Cond. Heat Rej. Sys. 12,042

2 Total Direct Costs 275,082,

os Construction Services 35,218,

2 Home Engineering and Services 14,350

93 Field Office Engineer.& Services 10,628

Other Coste:

1

2

Total Indirect costs 60,195

?Total Base Cost 334,088

Main Power Transf. 1,200

Others Costs Including

Consultants, Site Selection, etc. ave.) 25,575

Waste Disposal equipment & facilities 20,500

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4. Spare Parts 1,800

5. Fees and Permits 200,

Subtotal 49,275

Grené sub Total 384,163,

10% Contingency 38,416

TOTAL 422,579

Unit Cost Estimate $422,579/794 = \$532/\text{kw}$

Early 1978 Unit Cost Estimate $(1.08)^{1+5} \times 532 = \$597/\text{xw}$

ted Engineers & Constructors

Costs of FGD Systems

The following costs have been determined from VESC recent estimates:

1. Added Cost to Boiler Plant Equipment Account #22 ~ approximately

38-39% of account cost without POD,

2. Added Cost to Electric Plant Equipment Account # 24 ~ approximately

16-20% of account cost without FoD.

3. Indirect Costs ~ approximately 21% of above added costs.

4. Waste Disposal Equipment and Facilities - Increase by a factor

of 2 over plant without FoD.

5. The total FGD system added costs included in the estimates given here

1232 Ms (gross) units (mid 1976 costs)

S6L/gr088 kw

oF \$64.8/net ker

854 Me (gross) unite (mid 1976 costs)

\$71.A/gross Kw

\$76.5/net tow

CS

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PREPA Engineers and Consultants datak

450 Mv Grose Coal Plant

Coal Type: Bituminous High Sulfur Eastern

Moisture (Z vt) aa

ash net

Sulfur (2 we. wet) 3H

BTU/A (as received) 11,000 seu/1.

Boiler : 2800 psig pressure, single reheat vith balanced

Grate? furnace

ax ratings

normal superheater outlet

Formal reheater outlet

Steam pressure, superheater outlet

reheater outlet

Steam Temp,

superheater outlet

Reheater outlet

Rate

Turbogenerator (Tc4P-26")

Steam Flow at H. P. Turbine

Steam Press at Turbine Inlet

?Steam Temp. at H. P. inlet

Turbine Back Press

1010°F

1000°F

200 tons/iir.

Tandea-Compound 4 Flow

Hitachi Turbine-Gen,

2400 peig

1000°F

2.5" Hg A.

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Auxiliary Pover

Net sta

Net Sta. Heat Rate

36 Mere

414 Me

9800 Btu/Kw HR.

2%

25

26

1

92

93

? Land and land rights

Oe) secures 6 trove

Qi) Boiler Plant Equipment (1)

OO Nt.

(5) acntny tae, pen

O19 siscs Your Fane Ei

Main Cond. Heat Rej. Sys.

Gnet. in? 314)

Total Direct Cos

justed

vunad~

Adjustments

) itaent TH6

(2) Fop System for 3% Sulfurcoal

?additional cost

Total Direct Cost, Adjusted

Construction Services (132)

Home Engineering Services (6%)

Field Office Engineering Services (4%)

Total Base Cost

cost. \$103

16,520

314,220

6,700

6,030

no

166,180

25,000

32,000

381,180

23,500

10,900

7,250

222,830

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Other Costs

2) Main Power Trans£. (FEC #353) 720

2) Owners cost including Consultants, Site

Selection, etc. (82) 17,800

3) Waste Disposal equipment and facilities (62) 13,400

4) Spare Parts (1/22) 2,228

5) Fees and Pernits 200

Sedtotat 256,528

10% Corsingency 25,652

Torat cost 282,180

ait Cost $282,180/414 = \$682/\text{kw}$.

conn

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2nd. Estimate

PREPA Consultants Estimate for

50 My Coal Plane ®

PPC Ace.

au Structures and Improvements

31 Boiler Plant Equipment

aus 16 (and coating system)

3 Accessory Electrical Equipment

318 Mac. Power Plant Equipment

383 Main Power Transt.

Total Direct cost

Zaéirect Construction Expense

Ocean Freight, Litherage and Trucking

Engineering Design and Construction Management

Subtotal, Direct and Indirect cost

Contingency

Total (PRURA consultants)

Adjustments

Turbine Generator in Storage by ower not

included in above estimate

Total Costs

2- Additional FED system for changing from Western
fo Eastern (High Sulfur) coal (PRIRA consulant

16,520

114,220

6,700

6,030

no

0

144,900

35,000

6,000

17,000

202,900

41,100

264,000

25,000

12,000

\$281,000

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EPRI Cost Estimate

1000 147 Kee

Coal Type.

Boiler

Max rating

Biante

Bituminous High Sulfur Southeastern

(Central Appalachia)

Moisture (we) 8.2

Ash (2 we) 8.2

Sulfur (2 vt) 304

Btu/lb. 12,130

2800 psig single reheat with balanced

erate

Normal superheater outlet flow

Steam temperature, superheater outlet 1000°F

reheater outlet aoor

Fuel Firing Rate

Turbogenerator Tandem Compound 6 flow

Steam flow

Steam Pressure at Turbine inlet 2400 psig

Steam Temperature at H.P. Turbine 1000°F

Turbine Back Press

Turbine output

Auxiliary Power

Net Sta output 1000 6

Net Sta. Heat Rate 9850 Btu/ieeh

* EPRI P5-866-8R Special Report ~ June 1978

o3

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EPRI Cost Estimate 1000 MVE Goal Plant (Continuation)

(Bechtel Engineers Consultants)

No Breakdown given

Lowest Cost Reported (Table XII-A) for Southeast region with
\$550/kw for 2 unit installation,

For one unit installation it is indicated in EPRI reference to divide
by .96 the two unit cost estimate.

Plant cost estimate includes common Des

ign Criteria (1976 NSPS - EPA)

End of 1977 (or early 1978) cost estimate $550 + .96$ or \$573/kw

Cost of FOD Systems

Included in above cost is the FOD System estimated at \$105.00/kw

Values for the FOD system ranges from \$85 ~ 155/kw.

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Gibbs and HALL

(Paul de Rienzo)

1130 ME Net Coal Plant Estimate*

coal Type: Bituminous High Sulfur Eastern

Moisture (wt 2) 5

Ash (2) 10

sulfur 25

Beu/lb (as received) 12,500

Botte:

Max Rating

Superheater Outlet

Superheater Outlet

Steam Pressure : Superheater Out

Superheater out

Steam Temp., superheater out

Superheater out

Fuel Firing Rate

Turbogenerato

Steam flow 4.7. Turbine

Steam Press. Turbine outiet

Steam Teap H.P, turbine

Turbine Back Press.

Turbine ourput

Auxiliary Power

Net se

output 1150 26

Net Sta Heat Rate 9600 Beu/ewh

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* The Outlook for Coal and Nuclear Power ~ De Rienzo

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ens

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Gibbs & HELL

(Paul de Rienzo)

2-1150 Mye Coal Plant Cost Estimate

1978 Plant Costs

cost for:

Site Preparation

Maverials

Equipment

Structures

Instellation

Total Base Cost \$/Ki 328.0

cost for:

Installed Flue Gas Desulfurization

Studge Disposal Systems

Total Costs \$/xW 80.0

Conts for:

Indirect Expenses

Engineering

Construction Management

Contingencies

Total Costs \$/kw 87.0

Grand total Cost 495.00

SE added for of

unit installation

(495)

C94) 3526 aw

co6

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Dravo Cogene!

?and Gibbs:

Eetinate for a 20 Mie

1978 Capiat

Coal type Unspecified

Boiler Unspecified

Turbogenerator unspecified

fant Net Outpue 20 ave

capi

Cost (1978) + S800/ew

?Aseuses plant seets comon design criteria for coal plants (EPA,

criteria and wet cooling towers).

"factors in the Design and Engineering of Cogeneration

Facilities R.e.Kropp, E. J, Hansen, and R. Destefani

ration Company and Gibbs & Hill, Inc.,

Dave Cogener-

March 1979 ASME Conference.

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APPENDIX D

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ery

25

5

NEW 585 MW Not Nuclear Estimate (1

?Total Direct Cost Data Sourc:

PREPA Consultants

Engineering Services, Construction Management and

Other Indirect Data Source: UEC

(1978 dollars)

(320) Land and Land rights

(21) Structure and Improvements

(322) Reactor Plant Equipment

(923) Turbine Plant Equipment

(324) Electric Plant Equipment

(325) Miscellaneous Plant Equipment

Main Cond. Heat Rej. System

Quantity in 323)

TOTAL DIRECT cost

Construction Services

(36.72)

Home Engineering Services

all

Field Office Engineering

Services (6.82)

?TOTAL BASE COST

Other Costs:

(Q) ain Power Transformer

(2) Omers Cost including consultants

site selection, etc. (8.62)

(3) Additional vaste disposal facilities

43)

) Spare Parts (.62)

(9) Fees and »

sustotal

GRAN SUBTOTAL

10% Contingency

TOTAL

1978 Unie coms

S775 /08

be

\$103

3,000

73,900

3243450

52,100

18,400

2,000

3,80

45,733,

32,061

18,621

So ,205

1,500

31,841

5,183

2,221

1,400

8153629

---Page Break---

New 585 Mi Net Nuclear Plant Estimate #2

Data Source: ALL by PREPA Cont

1978 dollars

ace (rca) \$10?

20 (320) 3,000

2 G2) 73,900

2 (322) 124,450

2B (323) 52,100

2h (324) 18,400

25 (325) 27000

- Transaiseion Plant 1520

2 Total Direct Cost 5,370

ot Construction Services 90,000

Engineering, Desiga, and Constr.

Managenent 60,000

ocean & Tnland Freight 10000,

SUBTOTAL 335,370

Contingency 877630,

?TOTAL \$323,000

Unie Cost: \$896/t

0.3,

---Page Break---

Ace No.

a

2

23

2%

25

26

@

Fee acca

(320)

G2)

(322)

(323)

324)

CAPITAL INVESTMENT

NORCO W0.1

PREPA ESTIMATE

1978 dollars

\$103

Land and land rights 2,668

Structures and Improvements 76,689

Reactor Plant Equipment],

Turbine Plant Equipments 136,431

Accessory Electrical Equip. 21/157

Misc. Power Plant Equip.

(include in 322-23) _

Main Cond. & Heat Rej.

System (include in 323)

Total, Direct Costs

Construction Expenses

Engineering, Design and

Construction Management

Code up grading 4,000

Sub Total Direct and Indirect Cost SI6U93

PREPA Cost to Date (12/77) 19,777

PREPA Cost Future 24,520

PREPA Operator Training.

and Consultants 5,476

L080

364

Offsite telephone and power Bt

Sub Total Basar

Contingency Allowance 62,361

1978 dollars Total Cost Ba78,102

Unit Cost: \$817/kw

---Page Break---

ese

11139 We PARA

(mid 1976 dollars)

dec #

20 Land and Land rights

a Structure and Improvements

2 Reactor Plant Equipment

23 Turbine Plant Equipment

2 Electric Plant Equipment

25 Misc. Plant Equipment

26 Main Cond. Heat Rej. System

2 Total Direct Co

a construction Services

2 Hore Office Engrs. Service

3 Field Office Engrg. Service

9 ?Total Indirect Cost

Toral Base Cost

Other costa:

(Q) Main Power Transformer

(2) Omers Cost including Consul-

tants, Site Selection, etc.

(2) Additional spent Fuel

(@) Spare Parts

(5) Fees, Permits

?otal,

Grand Sub-total

10% Contingency

Total (aid 1976 dollars)

wely 1978 at 8t/year

Total (1978 dollars)

init cost: 968509/i

s103

2,000

101,375

133,48

11,281

395428

12,803

21588

330,957

70,033

49,220,

128,621,

2473874

308,851

2,000

48,850

8,000,

3,200,

12400

3,480

632,281

63,228

\$8695. 509

85,109

\$780,618

?capital Cost: Pressurized Water Reactor Plant, NUREG 0241

0-5

---Page Break---

vEic

11190 BR

hee. 3103

20 Land and Land rights 2,000

2 Structures and Improvements: 13,324

2 Reactor Plant Equipment 125,734

23 Turbine Plant Equipment 116,673,

2% Electric Plant Equipment 40,746

25 Misc. Plant Equipment 12,075

% Main Cond. Heat Rej. System 21,989

2 Total Direct costs

a1 construction Services

92 Home Office Engr. Services

23 Field Office Engr. Services

?Tote? Direct Costs

?Total Base Cost

coste:

Q) Vain Power Transformer 2,000

(2) omors Cost including Consultants, 487850

Site selection, etc.

(3) Adicional spent Fuel Storage 8,000

(@) Spare Parte 33200

(6) Fees Permits 3,500

Subtotal 53,350

Grand Subtotal 646,298,

10% Contingency 94630,

Total (mid 1976 dollars) 710,928

Escalation to early 1978 at 3t/year 86,995

?Total (1978 gol lars) \$797,923 ?

Unit Cost: \$670/KH

* capital Cost: Soiling Water Reactor Plant, NUREG-0242

D6

---Page Break---

APPENDIX

CAPITAL COST ESTIMATES

RESIDUAL, OIL FIRED POWER PLANTS

---Page Break---

PREPA CONSUL-TANTSA

STIMATE

POR

450 0 OTL PLANT (436 me net

FPC Ace \$103

311 Structures and Improvements 14,300

3:2 oiler Plant Equipment 63,400

314 Turbine Generator Plant Equip. 6,700

(excluding turbogenerator)

313 Accessory Electrical Equipment 3,770

316 Misc. Power Plant Equipment 710

353 Main Power Transformer 29

Total Direct cost 21,600

Indirect Construction Expense 30,000

Ocean Freight, Litterage Trucking 5,000

Engineering, Design and Construction Met. 11,000

Subtotal Direct and Indirect 337,600

Contingency Allowance 27,400

Subtotal 165,000

Escalation Allowance 69,820,

Interest during construction 42,569

27,382

Adjustment for Turbo-Generator 25,000

Total cost, 1985 307,382

1985, Capital Cost \$693.54/kw

Plant Net Heat Rate (75% Load Factor) 9200 Btu EWR

ee

* Personal Communication Mr. José A. Marina, PREPA (1979)

£2

---Page Break---

PRIX

1000_ys OTL. POWER PLANT

Unit Capital Cost (1978) 4 40.0 s/xw

Most Likely range (1978) 405-480 8/KN

Ave. Annual Heat Rate 9500 Beu/kwh.

Gost based on burning residual of 1 with sulfur content of 0.4%

or less to meet the 1976 NSPS Standards.

Cost escalation at 8% per year

2985 cost 756 \$f

1985 most

ely renge 694-822 \$/xW

+ EPRI, PS-866-SR, Special Report, June 1978

£3

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APPENDIX F

LEVELIZING FACTOR FORMULA

Pa

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MEVELIZING FACTOR FORMULA

FEVELIZING FACTOR FOROTA

Tn power plant economics, it is necessary to have the investment,

fuel and operation and saintenance costs on the sane basis so that

they can be added.

The capital investment charges are multiplied by the fixed charge

In order to do the same

with fuel and operation and maintenance, they have to be levelized over the life of the plant since they are subject to escalation from year to year.

The derivation of the levelizing factor is presented

as follows

Let F_{y} = levelized unit fuel cost during plant lifetime of n

years

n = plant life in years

P_{ui} = present worth factor of the yearly uniform series

values of F_{y} at an interest equal to the discount rate

i or cost of money

i = discount rate or cost of money

F_0 = first year or initial unit fuel cost

α = actual ave. year to year inflation rate of the product,

material or service. It is the result of the multi-

plication of $(1 + \text{infl})(1 + \text{escalation})$ where esca-

tion follows strictly the trend of product availability

and the supply-demand market,

2

---Page Break---

r effective discount rate corrected for total in-

flation such that $L + r = (+/\alpha)$ ue

P_e present worth factor of yearly uniform

values of F_0 at interest rate r . (

corrected for inflation),

With the above definitions, thea

$$F(A) = F_0 (Pir)$$

or $F_e = Pir F_0 ay$

Pa

Fa can be expressed a

$$a = \text{Case 1? (o00r.) (Ry. 20-6 @}$$

Where, F , = fuel cost in mille per kwh

P_e coal price in dollars per MBTU for base

year including all costs such as carrying

charges on coal storage.

e_r = fuel escalation factor

x = number of years between year of fuel cost

basis and beginning of comercial operation

BR = plant heat rate in BTU/KHR,

fed fuel cost in mills per kwhr can be expressed

Present worth formulas, as follows:

$F_s G_{step} \neq 90m . G_{ena} ._{< aaye}$

PO RE a? debe

The levelizing factor L is,

$L = G_{ra} . ase$

rade ?Gy

Ba

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APPENDIX G

OTEC PLANTS CAPITAL INVESTMENT ESTIMATES

---Page Break---

JOINT EFFORT BETWEEN ELECTROTECHNICAL LABORATORY, MITI, AND
RESEARCH AND DEVELOPMENT CENTER, TOSHIBA CORP.

OR MAJOR SPECIFICATIONS AND COSTS OF 100 MW OTEC POWER PLANT?

| 1975 1976 | Sour A278 Toyama

' ees seeiee pesisn ___| project Project

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Anonin Vpeonia Anovia,

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r/c output) t unite | 25,000:4 25,000; | 28,000;4 25,0004

type of pletfore Nectanssiar | suteergee | subeersee | surface

renee sarge Guinter | ?qinier ats

unit construction

Tose ls) 206 {see en nr

Tax Overview of the OTEC Development, T. Homa & K. Kanogawa, 6th. OTEC
Conference, Shorchas-Americana Hotel, Washington, D. Cr, dune 19-22, 1979,

ce

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3 Technology, Inc. (F

Searibilay Design Sti

jechnology toc. (Fluor Corp.)

Cost Summary, Mi2iione of Dolles

Yavagement-Deeign Phase

Nosagenent acquinis:

A Devolymnt stare

Yansgenent Syetem Operations

Scsocrt Phase

Cesena) Managesent

Concestual Design

Land Saced Containent Syst.

cone Kater Pipe System

Mare Vater Pipe Syetes

Eeergy Travsfer System

Energy Utilization Syst.

Acceptance Testing

Deployment Services

Industrial Facilities

Engineering & Det

Const. Deployment Total

Operation & Support Total

OTEC Synten Total (xt

*Vapobliched information.

?ind Based OTEC Plante

Fuerte Rico)

2980)

18.7

sire

February 1979

---Page Break---

Additional Reported Cost Factors of OTE

ts. Different Sources.

AL HUROCEAN. Association Europeene

Ccanicue. Bengt A.P.L. Lachmann

20 Ye Plant. Estimated Cost \$5000/KW* (1979)

Metrek Divieion ~ The MITRE Corporation

¥ cobsen & RY. Manley

N00 ite Plant (Offasore Flor?da Peninsula)

Eetimated Cost \$2579/K¥ (1976 dollare)*

©, Blectrotechnical Laboratory - MITI, Research &
Development Center, Toshiba Corp.

2 Cost. \$16700/KK*

?Co, 2979, Setimated

pet cuspur. (2875)

Costs 8220-8

?FGak, CIEE Conference, ShorehamAmericana Hotel, Washinton, D.C.,

Jone 19-22, 1979.

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Appendix A

B

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LIST OF APPENDIXES

coal

Interest During Construction and Inflation

Forma

Goal Plant Capital Investment Estimates

Nuclear Plant Capital Investment Estimates

Capital Cost Estimates Residual Oil Fired

Power Plants

Levelizing Factor Formula

orc

ants Capital Investment Estimates

Feasibility Study for the Use of Large

andpower Generators in Puerto Rico

---Page Break---

APPENDIX #

SIBILTTY STUDY FOR THE U!

OF LARGE WINDKPOWER

GENERATORS IN PUERTO RICO

Prepared by:

Dr. RaGI Erlando Lépez

HL

---Page Break---

introduction

in the face of continuing rising fue! costs, atten-

tion has been focused once more on the windpower systems

Of yesteryear. Large 1.5 megawatt turbines are being

Developed for use in electric power grids. By integrat-

ing these systems within a fossil-fuel power-plant net-

work, an inexpensive method is achieved for storing and

releasing the intermittent and variable output (due to

the variation of the wind) that the wind turbines produce.

energy from the wind turbines, generation at

could be reduced an amount equal to the

the fuel that would have

To store th

been used by the powerplants can be stored
1 have been served by
be served by the energy pro-
vided by the wind turbines, This scheme is simi

lar to

planned for Sweden (1-4) and for the Colorado
River Storage Project in the Western United States (5).

PREPA could install wind turbines at sites with high
power potential and link them to the network. In

18 way, the energy storage capability of the thermoelec-
tric facilities can be used even if the wind turbines are
not colocated with them.

shat being

Large wind turbines are being designed, built and
"6 by the General Electric Company under contract
with D0 and Nasa. These 1.5 megawatt, 61.9m-diameter
units will be available commercially in the very near
future, The initial cost of the wind turbines is antict-
pated to be very high until full mass production is
achieved. However, as more units are acquired by dif-
ferent utilities and production costs decrease while

te

foseit fuel prices increase, a competitive breakeven

point will be reached.

---Page Break---

A study has been made of the feasibility of integrating large windpower generators to the existing PREPA electric network in Puerto Rico. The findings of that study are presented in this appendix. Preliminary assessments of windpower, windturbine performance and costs have been made.

---Page Break---

The island of Puerto Rico lies in the zone of the Trade Winds. This is one of the most persistent regimes of the world (6). However, as these northeasterly winds flow over Puerto Rico, they are modified by the topography of the island and by the

rainnd breeze. This breeze is established by the temperature gradient between land and ocean. These two ef:

fects can act to increase or decrease the speed of the Trades in ce

er Giurral and recional patterns.

ing the day, the lené heats up while the

colly at the same tenperature. The reeultine temperature cradient between lane an ts ford)

ocean

fer emphasized by the fact that a good portion
of the heating occurs at heights of up to 2,000 Feet

As the temp

erature of the wind occurs.

= (mostly east-west) mountain ranges.

ture gradient develops, an inland accele~

On the north coast of the island, this accelera~
tion is directed from north to south adding to the
strength of the prevailing northeasterly Trades.

Figure 1 schematically portrays this effect. The
thermal acceleration in the south coast is directed
from south to north, reducing the strength of the
Trades and converting them to south easterlies.

The east coast of the island suffers an easterly thermal acceleration which can increase the strength of the Trades considerably. The west coast, however, experiences a westerly thermal acceleration which opposes the north easterly Trades and sometimes

Boo

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reverses then into westerlies. The resulting winds can be very slow.

During the night, the land cools off and the thermal acceleration is directed toward the ocean.

?This acceleration is much weaker than

\e daytime

one. The effect of this nocturnal acceleration is

shown in Figure 2. As the Trades flow inland at the north and east coast, they are opposed by this acceleration. Although the wind over the land is not as strong as it is over the ocean, a good breeze is caused by cer

ally weak thermal gradient. During

ty of the low layers of

This ©)

the night the +!

the atmosphere=

he verti=

cat exchange of tween the suriace of the

island and the

ving over the south and weet

coast from the the w:

vsvally ales

own and is sustained only by the weak seaward accele-

ration that is established curing the night and early

Thus, ctinatologically one could expect the high-

est potential for wind power utilization on the north

and east coasts because the wind ig higher in these

regions during the day ani night. Figures 1 and 2

fare schematics of the efiects of the ses-land breeze on the wind

power potential in Puerto Rico. Specific details of

these effects depend on the particular topographic

configuration of the region, the season and the time

of the day. These maps, however, provide a guide for the analysis of the limited wind data available and

the extrapolation of the analyses to data-void

regions.

B-6

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- Diurnal oscillation of the wind speed and the cor-

Figure 3 portrays the variation of the speed of

the wind with the time of the day at representative stations in the north, south and westcoasts of Puerto

Rico. The locations of these and other stations are

indicated in Figure 4. These values correspond to

the standard anemometer height of 10 meters. as

expected, San Juan on the north coast experiences the

strongest winds. A maximum of 17 mph is observed at 3.P. M. when the trades are reinforced the greatest by the thermal acceleration produced by the daytime temperature gradient between land and water. ?the Weakest winds (9 mph) occur just before sunrise when the reversed land-water temperature gradient becomes largest. the winds at Guayanilia on she south coast are highest (22 mph) at 1 P.M. but are mich lowes than at San Juan. Mightime wind speeds are very low {around 4 mph). Mayaguez on the west coast. shows the weakest wings of all three stations with a maximn of only 10 mph at 2 P.M. and a minimum of 2 mph before sunrise, A diurnal sumary for a station in the east coast is not readily available.

?The differences in the patterns of these asurnal variations in wind speed are reflected in the values of the average wind power density for each of the stations, Table 1 presents the average wind power density in a vertical plane perpendicular to the wind direction (watts/n®) during a typical day for the stations mentioned above.

These values were obtained from

ov?

rea)

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Figure 3. Diurnal oscillation of the wind speed at selected stations.

No actual observations were recorded at Mayagüez during the night and early morning hours.

All values correspond to a height of 10 meters.

---Page Break---

ISLA VERDE

< Pes :

é ?<

gure 4, Map of Puerto Rico indicating the
locations of meteorological stations
for which wind data is available.

K-10

---Page Break---

Table H.1

Average wind power density in a vertical plane
perpendicular to the wind direction (watts/n*) during a
typical day at selected stations in Puerto Rico. values
correspond to an anenoneter height of 10 meters.

North Coasts .

Isla Verde ' 122.5

Bast Coast .

Roosevelt Roads ' 93.0

South Comes .

Guayanitia . 25.2

West Coast

Mayaguez ' 13.5

HLL

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Frequency

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Figure 5. Frequency distribution of

hourly wind speeds for representative stations of the west, south, north and east coasts of Puerto Rico.

---Page Break---

where P is the power density, ρ the air density at anemometer height, and v is the wind speed. This formula was applied to the wind speeds shown in Figure 3, and an average value obtained for the day. The Power density for Roosevelt Roads on the east coast was obtained from a 5 point yearly windspeed frequency distribution.

The north and east coasts have the largest power densities (222.5 and 93.0 w/m^2) with the south and the west coasts having much lower values (25.1 and 13.5 w/m^2). The wind power at Mayaguez is extremely low. The differences in wind power density between stations are larger than the differences in the patterns of diurnal wind speed variation. The reason

for this effect is that the cube in Equation 1 amplifies
Seemingly small differences in wind speed when power
density is computed.

The different diurnal wind speed patterns produce
very different frequency distributions of wind speed
during the year, Figure 5 shows frequency distribu-
tions for the four stations considered so far. It can
be noticed that as one moves from the west coast to
the south, and from the north to the east coasts the
maximum frequency occurs at higher wind speeds. The maximum fre-
quency for Mayaguez corresponds to 0-4 mph, for Cuayanilla 4-8 mph,
for Isla Verde 4-8 mph also but at a much larger frequency, and
8-12 mph for Roosevelt Roads.

13,

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Distribution

In order to construct a map of wind power potential for the island, wind data was analyzed for the stations indicated in Figure 4. A detailed frequency distribution of hourly wind speeds was readily available only for Guayanilla I. Distribution with only five or six

wind speed classes were used for all other stations.

In the latter case, detailed frequency distributions were

reconstructed using the following method!

a. obtain a cumulative frequency distribution

>. Fit 2 2nd order polynomial to this cumulative distribution.

cs coemute detain

Fouetion © was then applied to each of the wind speed

stributions from the adjusted

eval 1 mph) and the average wine power den-

sd

sity was comp)

?The results are presented in Table 2. The results

again indicate that the east coast ie the region with

the highest wind power potentiat, followed by the north

coast. The south and west show only one third the powe:

available in the east. It is interesting to note that

separated by about 75

miles have very similar power potential. Contrary-wise, the stations ϕ south although all fairly low, differ considerably among themselves. Guayanilla 1 is farther

the two stations in the north!

inland than Guayanilla IT which is more exposed to the sea breeze effects. These local differences stress the need for a detailed wind survey before choosing the

final site for 2 generator plant. The effects of valleys, ridges, exposure, location within the seabreeze circulation, etc., should be carefully considered.

HL

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TABLE H-2

Average wind power density in a vertical plane perpendicular to the wind direction (watts/m²) during the year at selected stations in Puerto Rico. Values correspond to an anemometer height of 10 meters.

North Coast

Ramey

isla Verde

East Coast

Roosevelt Roads 173

South Coast

Isabel yo

san?

Guayanilla I (Fomento) 16

Guayanilla 11 (PPG) 33

West Coast

Mayaguez 26

He1S

---Page Break---

?The stations available are all within the populated coastal plains. It is important to assess the potential in the mountainous interior as well. To obtain an estimate for the elevated regions the following method was employed:

2. Obtain the frequency distribution of free-air wind speed at heights corresponding to the elevation of the terrain.

2. Apply Equation 1 after obtaining the air density appropriate to the elevation of the terrain.

+ Correct the resulting power for surface friction effects.

ce friction

The United States Weather Service takes periodic upper air observations at its Isla Verde Airport station. Unfortunately, the data is not readily available in a summarized way by wind speed for different elevations. Col6n (7)

however, has presented some summarized data for a height of 5,000 feet. From this information, a preliminary frequency distribution was reconstructed for free-air wind speed at 5,000 feet.

This height falls within the surface frictional layer which can extend up to 6,000 feet in the region. Thus, the winds at 5,000 feet should be related to the surface winds. A power law of the form:

ar

$$U(z) = U(a) \left(\frac{z}{a} \right)^{0.16}$$

(where u is the wind speed, z is the height of interest,

and a is a reference height) has been used to relate winds at different heights near the surface. When this equation was applied to the average Isla Verde wind speed at 5,000 feet (17.1 mph) and 33 feet (8.4 mph) an excellent fit was

H-16

---Page Break---

achieved. In view of this good fit and for lack of a better relationship, it was assumed in this study that the free-air wind speeds over Isla Verde are related by Equation 2 for the layer of up to 5,000 feet. Thus, the frequency distribution obtained for 5,000 feet was assumed to be valid for the entire layer after correction is made for the decrease in wind speed according to Equation 2.

The wind power was computed from Equation 1 for heights of 500, 1000, 2,000 and 2,000 feet. The corresponding air density was obtained from the mean West Indies sounding of Jordan (©), A factor of 1/3 was applied to the computed power to allow for frictional drag effects as air hits the elevated terrain, The adjusted powers constitute an of the average wind power available at 23 feet over the ground

ferent elevations.

Figure 6 is a map of Suerto Rico showing Lines of equal wind density (watts/m²). The Lines follow the 0.5, 1, 2 and 3 thousand feet height contours. The value represented by the Lines correspond to the power density computed for those heights as described above.

The point values obtained for the coastal stations are indicated separately on the map, The effects of river valleys and canyons and local terrain accidents have not been included in this general map. Local values of 85 watts/m² are probably possible on the tallest (3,500~6,000 feet) peaks,

It can be seen from this map that the highest wind power potential is found in the east coast and along the island mountain divide, The determination of the optimum location for a wind energy conversion system would have to be made after a detailed wind survey at the two more promising areas (east coast and divide), one of the most important factors to consider is the variation of the

17

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---Page Break---

wind speed with height up to the hub height of the proposed turbine. The basic problem is to determine if the accelerating effect of the sea breeze on the coastal plane of the east coast provides a higher wind power at hub height than the stronger speed of the fri

air wind as it

passes over the top of the tallest mountains at hub

heights. From this preliminary assessment it seems that

an east coastal site would be as advantageous from the

point of view of available power, accessibility, construc-

tion and operation, In the economic study which follows,

the Roosevelt Roads station, will be used in the computa-

tions assuming that the wind energy generators would be

aced there,

mine

ne perf

Two models of wind turbines are being designed and

tested by the General Electric Company: a 500 kW unit,

assumed to operate at a 12 mph median wind site, and a

1500 kW unit, assumed to operate at an 18 mph median wind

site (7). The proposed design characteristics of these

two units were used to estimate the energy that could be

generated at a site like Roosevelt Roads.

The wind speeds of the frequency distribution for Roosevelt Roads were adjusted to the height of the hub of the two turbines by using the power law of Equation

2. Then, the characteristic power-vs-wind-speed curve of each turbine was applied to the adjusted wind-speed distribution. The 1,500 kW unit would produce an average yearly power of 288 kW or 2.52×10^6 kWh during the year. The 500 kW turbine would generate an average of 236 kW or 2

figures were used in an analysis of the cost of the power generated by arrays of these turbines, and they are presented in the next section.

© kWh during the year. These two

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These figures were obtained by employing the following concepts:

For a wind frequency distribution $f(v)$, where v is the wind speed, the average power F generated by a wind turbine can be obtained as (Justus et al., 1976)

$F = \int_{v_0}^{\infty} P(v) f(v) dv$

Here $P(v)$ is the power produced by the turbine as a function of the wind speed. The function $P(v)$ is a

of the particular wind turbine used.

tion can be characterized in terms of

speed v_0 (the lowest wind speed necessary to start moving the blades of the turbine)

b. Design speed v_y (the lowest wind speed at which the turbine produces the maximum power P_m for which it was designed)

cc. Cut-off speed v_2 (the maximum wind speed at which the turbine can operate)

4. Maximum power P_a .

For speeds below v_0 , the generated power is zero,

Between v_0 and v_2 , the generated power usually varies

in a parabolic fashion. when wind speeds above v_2

are experienced, the angle of attack of the blades is

changed so that the generation of power is constant

at P_n .

---Page Break---

Above v , the blades are furled so that they do not rotate in order to protect the turbine: the generated power is naturally zero.

analytically, this pattern can be expressed as

$V_{ev} Q$

$V_{osv} E \neq y$

even oe

$v_y < v_{ev}$

$v_v,$

In this relationship, the wind speed is assumed to be given for the height of the hub of the turbine. A , B , and C are the coefficients of the parabola that expresses the variation of the generated power between

v_p and v_{ie}

constants can be obtained from the following

$C_p = \frac{P}{\frac{1}{2} \rho A v^3}$

By #04? w

$C_p = \frac{P}{\frac{1}{2} \rho A v^3}$

$P = \frac{1}{2} \rho A C_p v^3$

where $v_0 = (v_{otv1})/2$. This last relationship expresses the concept that the power generated is proportional to the cube of the wind speed.

The assumed power-vs-wind speed curves can be characterized by the following constants.

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AL 1500 kw unit B. 500 kw unit

v_{r11-4} mph v_{r7-9} mph

$v_{ye22.5}$ aah $v_{yei6.3}$ mph

$v_{r2750.0}$ mph $v_{r40.0}$ mph

F_{r1500} I_r 500 kw

These values were substituted in Equation and the coefficients A, B, C were evaluated. This completes the evaluation of the function $P(v)$ of Eqn. 3.

The wind speeds classes of the frequency distribution for Roosevelt Roads were then-adjusted to hub height by using the power law of equation 2 (154 and 150 ft for the 1500 and 500 kW units). With all this

proper unit conversions, Eqn. 2 was

information, a

evaluated over the different adjusted wind speed classes

of the fre:

y distribution to yield the average

yearly powe ?The procedure was proqramned for a

72-59 ?esk calculator.

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XV Economic analysis

System configuration

The hydroelectric system of the PRNRA produces approximately 100 x 196 kWh every year. To achieve a similar generation it would take approximately 50 wind turbines. Preliminary studies by GB have indicated that the wind turbine units should be installed with a separation equivalent to 15 diameters, or approximately 920 m between units. For a cluster of 50 units that would come to a minimum of 9 square miles of land needed for turbine installation alone. The entire Roosevelt Roads Naval Base, for comparison, covers an area of 12.5 square miles. A more manageable cluster of 25 turbines would be more commensurate to

conditions of the island, it is also possible to have

and north coasts. For

study, a cluster of 25 turbines was considered.

Effective layout could be as portrayed in Fig. 7.

the purposes of

2. Land costs

The land needed for the assumed layout is 2,891 acres (2,978 cuerdas). Current land prices in Puerto Rico fluctuate between \$5,000 and \$25,000 per cuerda (1 cuerda equals .9712 acres). Due to the large amount involved it is reasonable to assume a low wholesale price of \$5,000 per cuerda. An 8% yearly increase is assumed in land prices. The present land costs would thus amount to \$14.89 million.

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3. Wind turbine generators costs

Preliminary cost estimates provided by GE have indicated that the first production 1.5 MW would cost approximately \$2.633 million. The 500 kW unit is estimated to cost 72.5% of this price, or \$1.91 million. For initial planning purposes, GE also estimates that the accumulative average production costs can be reduced to 99% of the previous costs, each time the total number of units is doubled.

The manufacture of one turbine has been estimated by GE to take 6 to 9 months

So purchases

The Bureau of Reclamation (5) is considering

49 turbines in the first 5 years of production.

Other companies might enter into the wind turbine manufacturing

business. A production of 100 un

every 5 years will be

assumed in the present study. Assuming a 90 percent learning

curve, the average cost of a 1,500 kW system within the first

100 units (first 5 years of production) would be \$1.31 million,

and \$0.95 million for a SOC EW unit. The total cost of the

25 turbines would be \$32.75 and \$23.75 million for the 1.5 and .5

kW models respectively. These costs include

delivery, erection, land preparation and check out costs.

ude equipment, assembly,

Rvery year the purchase is delayed the price will come down
for the account of increased experience in the part of the manu-
facturer, but on the other hand, the price will go up on account
of infla

Electrical connection costs and overhead

?The Bureau of Reclamation has prepared a preliminary design
as the basis for an estimate of the electrical interconnection
costs £

their wing turbine array of 49 units as well as the
transmission facilities required to tie into their existing
transmission grid. ?Their array would be twice as big as the
one assumed for this study. Their costs have been estimated to

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be \$6.37 million for their Wyoming site. Half of that amount could be assumed for the array of 25 units in Puerto Rico, or \$3.19 mi:

?on.

A design overhead of 178 has been added to cover engineering design and preliminary and environmental studies. An allowance for additional site facilities, contingencies and construction supervision of 15% has also been included.

The total capital investment for the system at this time is summarized in Table 3. The total cost for the wind turbine system comes to \$62.33 and \$50.45 million, if developed at the

a £ Sand .5 MW models respectively.

H-26

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Table 3. Capital Investment Summary

Item Capital Cost (million dollars)

1.8 Mw 0.5 Mw

1. Wind turbine generators 32.75 23.75

(25 units)

2. Electrical interconnection 3.19 3.19

3. Design and study overhead (178) ban 4.58

4. Contingencies, site facilities, 5.39 4.08

supervision (158)

5. Total wind power system 47.44 35.56

6. Land costs 14.89 24.89

Total capital investment 62.33 50.45

He27

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5. Wind turbine power costs

?The power costs can be calculated using the capital investment costs, land costs, operation and maintenance costs, and the annual estimated power output. A construction

period of 3 years is assumed, as well as a plant life of 35 years and an interest rate of 8%.

It was assumed that construction expenditures would occur uniformly throughout the 3-year construction period and the interest during construction was computed at

compound interest for half of the construction years

(1.022^{1.5}), The interest on the land cost was computed at

Amorti-

zation of the total wind turbine investment (construction

compound interest for the 3 years of constructio:

plus construction interest) was computed using a total capital fixed charge rate of 11.7438 as is customary for the PRWRA while amortization of the land investment costs (land plus land interest) was assumed at 8% compound interest over the assumed 35-year life of the plant. CE

has assumed that the maintenance and operation costs will be approximately 2 percent of the wind turbine costs.

These costs were assumed to include the generators, electrical interconnections, and contingencies and site faci-

Lities.

Table 4 summarizes the estimated power costs. The total cost comes to \$8.68 and \$6.92 million for output of 63.00 and 51.75 million of kWh respectively, the power costs for the two wind turbine systems come out to be 137.8 and mille /kwh

H.28

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Table 4. Power costs

Item Costs (million dollars)

1.5 MH 0.5 MW

1. Total construction costs 47,44 35.56

2. Construction interest on 5.82 4.35

construction costs

2. Land costs 14.09 14.89

4. Construction interest on 3.87 3.87

land costs

5, Annual fixed charge on 6.25 4.69

construction costs (142)

6. Capital recovery on land costs (3+4) 1.62 1.6.

7, Operation and maintenance -82 +62

cost per year

8. Total annual cost (5,6,7) 6.92

9. Annual power output (106 kwh) 63.00 51.75

10 Power cost (mills/kwh) 237.8 137.7

H.29

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?The Bureau of Reclamation estimated a power cost of 21.1 mille/kWh for a similar system in Wyoming.

?The great difference in the two figures results from

3 very important factors:

a. the wind power available in the Wyoming site is 3 times as much as in the Roosevelt Roads site.

the capital fixed charge rate for Wyoming was assumed at 8.41 percent, while the PRWRA reported a rate of 11.743 percent.

c. land costs in Wyoming were figured at \$200 per acre while a wholesale price of \$5,000 per acre was assumed for Puerto Rico.

It is interesting to note that both turbine models would produce energy at the same cost but the larger turbine would produce 18% more total power. thus, it would be advantageous to use the larger machines. In what follows only the 1.5 kW turbine model will be considered.

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V_ Economic projections

?The estimate of 138 mills/kWh applies to the cost of Power if construction was completed within the next 5 years. For simplicity, no inflation factor was included for this period. Certainly, the uncertainty in the learning rate estimates and the manufacturing output do not warrant a more detailed approach. As construction is delayed beyond this period, however, the price will change considerably: down on account of increased experience in the part of the manufacturer, but up on account of inflation.

A projection of the wind tower costs was made for a period of 40 years, This projection was made in eight

per:

5-year steps assuming the production of 100 additional

turbines in each 5 year period with a corresponding 90% learning rate. A compound 8% inflation rate

was also assumed starting from the costs of

the es

mate of Table 4. It was further assumed that the learning rate takes into consideration the inflation in the production process.

Table 5 presents the capital investment costs for each of the eight 5-year periods. The greatest drop in the price of the generators occurs in second step. The learning curve is basically an exponential curve which drops very fast at the beginning and stabilizes very fast. Other costs, especially for land, escalate very fast on account of the assumed 8% inflation. Actually, land and interconnection costs become several times the cost of the turbines themselves. If an additional inflation increase is added to

the cost of the turbines the situation becomes hopeless very fast. The largest item becomes the land costs after

40 years of delay. If the land could be secured free of charge, e.g., land belonging to the Commonwealth of Puerto Rico, or land already belonging to the PRWRA could be used, it would be replaced dramatically.

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Fable 5. Forty year projection of capital investment (million dollars)

0-5 6-20 11-15 16-20 21-25 26-30 31-95 36-40

1, 25 generators 32.75 26.15 26.15 22.90 22.08 21.4 20,85 20-40

2 Blectsica!

Interconnections 2.19 4.69 6.89 10.11 14.86 21.85 32.10 47.16

2. poston

overhoae (279) 6.12 5.24 5.28 5.62 6.29 7.98 9.00 22-49

4. Contingeneses

(5%) 5,39 4.63 4.66 4.95 5.54 6.49 7.96 0223

47.44 40.71 40.90 43.87 48,76 57.09 69.09 69.18

5. Land conte 16.89 21.86 92.15 67.29 69.40 101.97 149.83 220.15

62.39 62.59 79.13 90.60 118.16 159.06 219.72 309.33

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Table 6 shows a summary of the power cost estimates for each of the 5-year periods. Again, the effect of inflation overcomes the advantage from the learning rate. Line 9 of the table shows the savings of oil barrels that the wind system could achieve assuming that the efficient thermoelectric plant uses one barrel to generate 600 kWh. Line 11 indicates the equivalent cost of each barrel saved in dollars.

Figs 8 and 9 portray graphically the investment cost of each kW produced and the equivalent cost of each barrel of oil that could be saved by the wind energy conversion system. For reference, the portion that the land and the turbine purchase would account for is also portrayed in Fig. 8. It should be realized that in the computations figured above, no

provision ?has been made for outages or auxiliary power for the turbine. In view of the inaccuracies in some of the assumptions this correction becomes insignificant.

=f a more detailed estimate is desired, however, the total annua power output could be reduced by a factor of .90X.99 which is a reasonable figure for outage and auxiliary power, respectively.

Line 12 of Table 6 shows the equivalent cost of each barrel of oil saved if the land cost could be eliminated. the equivalent cost could be around 60-70 dollars per barrel for the next 25 years. In view of the present upward trend in {1 cost, the equivalent price could become competitive in the foreseeable future. Lan@ cost could be eliminated

by using land already owned by PRWRA or ceded to PRWRA free of charge. Fig. 9 portrays graphically the equivalent cost of a barrel, of oil under these assumptions.

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Fig. 8. Forty-year projection of the equivalent cost of each kW produced by the wind-energy conversion system.

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Fig. 9. Forty-year projection of the equivalent cost of each barrel of oil saved by the wind-energy conversion system.

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VI summary

A study has been made of the possibility of integrating large windpower generators to the existing PRWRA thermoelectric network in Puerto Rico. Climatologically, one would expect the highest potential for wind power utilization in the north and east coasts because the sea breeze acts to intensify the prevailing winds in those regions. actually, an inspection of the available stations around the island reveals that the largest power densities are found in the north and east coasts. The power at the south and west coasts being very low. Estimates of wind power density for other

regions, especially the mountainous interior, indicate that no appreciable advantage is found in the mountains over the eastern coastal plains.

A station in the east coast, Roosevelt Roads, was subsequently chosen for detailed analysis. Applying the design characteristics of the GE 1.5 and .5 MW to the wind speed distribution for this station reveals that an average power of 288 kW and 236 kW respectively, could be generated throughout the year.

A system of 25 turbines is proposed. Estimates of capital investment, operation and maintenance were made

for systems of the two models. The total power costs were estimated at 137.8 and 137.7 mill/kWh. Three major factors account for such an elevated production cost:

- (2) the wind power potential is moderate
- (2) the capital fixed charge is very high
- (2) land costs are extremely high.

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A 40 year economic projection was performed. In general, reductions due to the assumed learning curve were more than compensated by the inflation rate of at. ?The largest item being the escalation of the already high land cost. If land costs could, somehow, be eliminated, the equivalent cost of each barrel of oil saved could be around 60-70 dollars for the next 25 years, A price that could become competitive in the foreseeable future. Land costs could be eliminated by using land already owned by PRWRA or ceded to PRWRA free of charge.

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